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(54) **AZIDE-BASED COMPOUND, ORGANIC LIGHT-EMITTING DEVICE INCLUDING THE AZIDE-BASED COMPOUND, AND METHOD OF MANUFACTURING THE ORGANIC LIGHT-EMITTING DEVICE**

(71) Applicant: **Samsung Display Co., Ltd.**, Yongin-si (KR)

(72) Inventors: **Junwoo PARK**, Yongin-si (KR); **Dukki KIM**, Yongin-si (KR); **Jaeyun KIM**, Yongin-si (KR); **Dongwoo SHIN**, Yongin-si (KR); **Jaekook HA**, Yongin-si (KR)

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(57) **ABSTRACT**

Provided are an azide-based compound, an organic light-emitting device including the azide-based compound, and a method of manufacturing the organic light-emitting device.

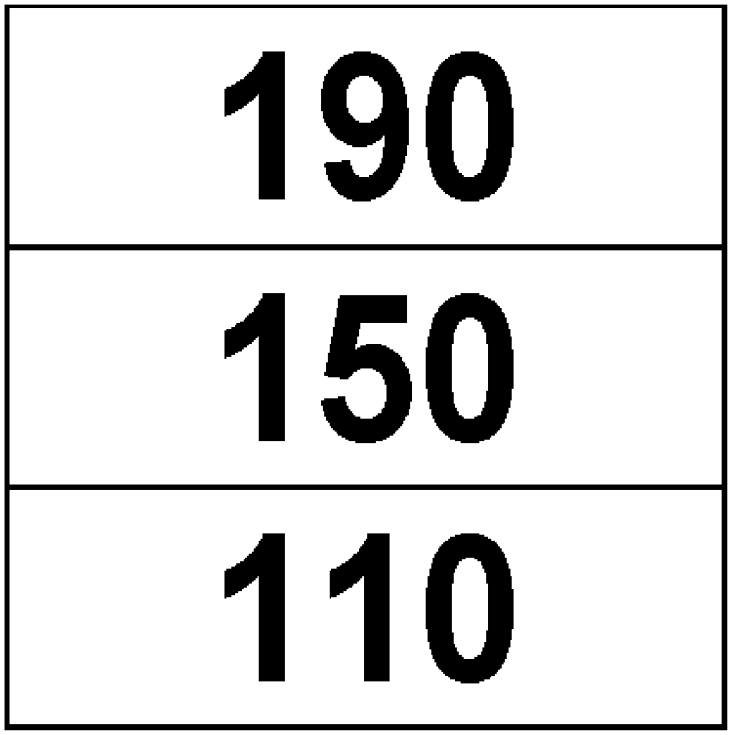


FIG. 1

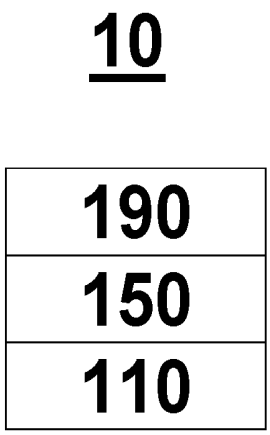


FIG. 2

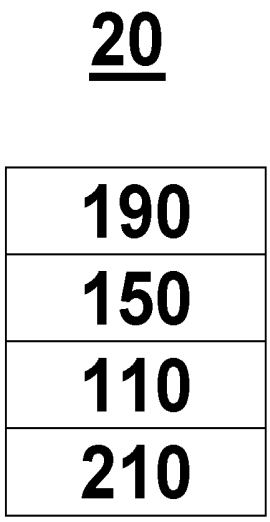


FIG. 3

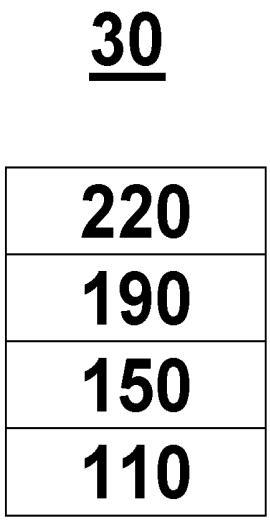
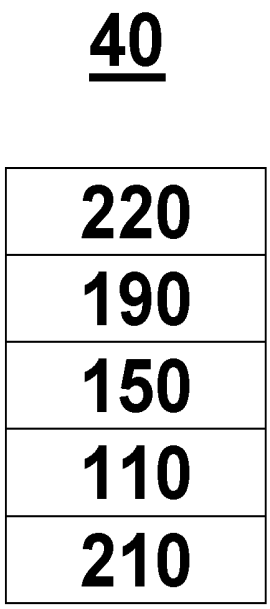


FIG. 4



AZIDE-BASED COMPOUND, ORGANIC LIGHT-EMITTING DEVICE INCLUDING THE AZIDE-BASED COMPOUND, AND METHOD OF MANUFACTURING THE ORGANIC LIGHT-EMITTING DEVICE

CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application claims priority from and the benefit of Korean Patent Application No. 10-2018-0167894, filed on Dec. 21, 2018, which is hereby incorporated by reference for all purposes as if fully set forth herein.

BACKGROUND

Field

[0002] Exemplary embodiments of the invention relate generally to an azide-based compound, an organic light-emitting device including the same, and a method of manufacturing the organic light-emitting device.

Discussion of the Background

[0003] Organic light-emitting devices are self-emission devices that produce full-color images, and also have wide viewing angles, high contrast ratios, short response times, and excellent characteristics in terms of brightness, driving voltage, and response speed, compared to devices in the art.

[0004] An example of such organic light-emitting devices may include a first electrode located on a substrate, and a hole transport region, an emission layer, an electron transport region, and a second electrode, which are sequentially located on the first electrode. Holes provided from the first electrode may move toward the emission layer through the hole transport region, and electrons provided from the second electrode may move toward the emission layer through the electron transport region. Carriers, such as holes and electrons, recombine in the emission layer to produce excitons. These excitons transit from an excited state to a ground state, thereby generating light.

[0005] The above information disclosed in this Background section is only for understanding of the background of the inventive concepts, and, therefore, it may contain information that does not constitute prior art.

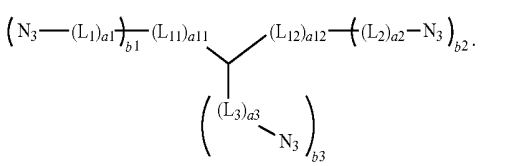
SUMMARY

[0006] One or more embodiments of the present disclosure include an azide-based compound, an organic light-emitting device including the azide-based compound, and a method of manufacturing the organic light-emitting device.

[0007] Additional features of the inventive concepts will be set forth in the description which follows, and in part will be apparent from the description, or may be learned by practice of the inventive concepts.

[0008] An aspect provides an azide-based compound represented by Formula 1:

<Formula 1>



[0009] In Formula 1,

[0010] L_1 to L_3 and L_{11} to L_{12} may each independently be a single bond or a substituted or unsubstituted C_1-C_{10} alkylene group,

[0011] a1 to a3 and a11 to a12 may each independently be an integer from 1 to 5, wherein, when a1 is two or more, two or more L_1(s) may be identical to or different from each other, when a2 is two or more, two or more L_2(s) may be identical to or different from each other, when a3 is two or more, two or more L_3(s) may be identical to or different from each other, when a11 is two or more, two or more L_{11}(s) may be identical to or different from each other, and when a12 is two or more, two or more L_2(s) may be identical to or different from each other,

[0012] b1 and b2 may each independently be an integer of 1 or 2,

[0013] b3 may be an integer of 0 or 1,

[0014] when b3 is 0, *-$((L_3)_{a3}$-$N_3)$ may be hydrogen,

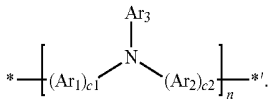
[0015] when b1 is two or more, two or more *-$((L_1)_{a1}$-$N_3)$(s) may be identical to or different from each other, and when b2 is two or more, two or more *-$((L_2)_{a2}$-$N_3)$(s) may be identical to or different from each other,

[0016] * indicates a binding site to a neighboring atom,

[0017] at least one substituent of the substituted C_1-C_{10} alkylene group may be selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{10} alkyl group, a C_2-C_{10} alkenyl group, a C_2-C_{10} alkynyl group, and a C_1-C_{10} alkoxy group.

[0018] Another aspect provides a composition including: the azide-based compound described above; a polymeric compound represented by Formula 2; and a solvent:

<Formula 2>



[0019] In Formula 2,

[0020] Ar_1 to Ar_3 may each independently be a substituted or unsubstituted C_3-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

[0021] c1 and c2 may each independently be an integer from 1 to 3,

[0022] n may be an integer from 70 to 400,

[0023] at least one substituent of the substituted C_3-C_{60} carbocyclic group and the substituted C_1-C_{60} heterocyclic group may be selected from:

[0024] deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

[0025] a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a

monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{11})(Q_{12})(Q_{13})$, —$N(Q_{11})(Q_{12})$, —$B(Q_{11})(Q_{12})$, —$C(=O)_2(Q_{11})$, —$S(=O)_2(Q_{11})$, and —$P(=O)(Q_{11})(Q_{12})$;

[0026] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

[0027] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{21})(Q_{22})(Q_{23})$, —$N(Q_{21})(Q_{22})$, —$B(Q_{21})(Q_{22})$, —$C(=O)(Q_{21})$, —$S(=O)_2(Q_{21})$, and —$P(=O)(Q_{21})(Q_{22})$; and

[0028] —$Si(Q_{31})(Q_{32})(Q_{33})$, —$N(Q_{31})(Q_{32})$, —$B(Q_{31})(Q_{32})$, —$C(=O)(Q_{31})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$, and

[0029] Q_{11} to Q_{13}, Q_{21} to Q_{23}, and Q_{31} to Q_{33} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

[0030] Another aspect provides an organic light-emitting device including: a first electrode; a second electrode facing the first electrode; an organic layer between the first electrode and the second electrode and including an emission layer; and the azide-based compound.

[0031] Another aspect provides a method of manufacturing an organic light-emitting device, including forming a hole transport region on a first electrode,

[0032] wherein the forming of the hole transport region includes a solution process using the composition described above.

[0033] It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory and are intended to provide further explanation of the invention as claimed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0034] The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate exemplary embodiments of the invention, and together with the description serve to explain the inventive concepts.

[0035] FIG. **1** is a schematic view of an organic light-emitting device according to an embodiment;

[0036] FIG. **2** is a schematic view of an organic light-emitting device according to another embodiment;

[0037] FIG. **3** is a schematic view of an organic light-emitting device according to another embodiment; and

[0038] FIG. **4** is a schematic view of an organic light-emitting device according to another embodiment.

DETAILED DESCRIPTION

[0039] In the following description, for the purposes of explanation, numerous specific details are set forth in order to provide a thorough understanding of various exemplary embodiments or implementations of the invention. As used herein "embodiments" and "implementations" are interchangeable words that are non-limiting examples of devices or methods employing one or more of the inventive concepts disclosed herein. It is apparent, however, that various exemplary embodiments may be practiced without these specific details or with one or more equivalent arrangements. In other instances, well-known structures and devices are shown in block diagram form in order to avoid unnecessarily obscuring various exemplary embodiments. Further, various exemplary embodiments may be different, but do not have to be exclusive. For example, specific shapes, configurations, and characteristics of an exemplary embodiment may be used or implemented in another exemplary embodiment without departing from the inventive concepts.

[0040] Unless otherwise specified, the illustrated exemplary embodiments are to be understood as providing exemplary features of varying detail of some ways in which the inventive concepts may be implemented in practice. Therefore, unless otherwise specified, the features, components, modules, layers, films, panels, regions, and/or aspects, etc. (hereinafter individually or collectively referred to as "elements"), of the various embodiments may be otherwise combined, separated, interchanged, and/or rearranged without departing from the inventive concepts.

[0041] The use of cross-hatching and/or shading in the accompanying drawings is to generally provided to clarify boundaries between adjacent elements. As such, neither the presence nor the absence of cross-hatching or shading conveys or indicates any preference or requirement for particular materials, material properties, dimensions, proportions, commonalities between illustrated elements, and/or any other characteristic, attribute, property, etc., of the elements, unless specified. Further, in the accompanying drawings, the size and relative sizes of elements may be exaggerated for clarity and/or descriptive purposes. When an exemplary embodiment may be implemented differently, a specific process order may be performed differently from the described order. For example, two consecutively described processes may be performed substantially at the same time or performed in an order opposite to the described order. Also, like reference numerals denote like elements.

[0042] When an element, such as a layer, is referred to as being "on," "connected to," or "coupled to" another element or layer, it may be directly on, connected to, or coupled to the other element or layer or intervening elements or layers may be present. When, however, an element or layer is referred to as being "directly on," "directly connected to," or "directly coupled to" another element or layer, there are no intervening elements or layers present. To this end, the term "connected" may refer to physical, electrical, and/or fluid connection, with or without intervening elements. Further, the D1-axis, the D2-axis, and the D3-axis are not limited to three axes of a rectangular coordinate system, such as the x, y, and z-axes, and may be interpreted in a broader sense. For example, the D1-axis, the D2-axis, and the D3-axis may be perpendicular to one another, or may represent different directions that are not perpendicular to one another. For the purposes of this disclosure, "at least one of X, Y, and Z" and "at least one selected from the group consisting of X, Y, and Z" may be construed as X only, Y only, Z only, or any combination of two or more of X, Y, and Z, such as, for instance, XYZ, XYY, YZ, and ZZ. As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items.

[0043] Although the terms "first," "second," etc. may be used herein to describe various types of elements, these elements should not be limited by these terms. These terms are used to distinguish one element from another element. Thus, a first element discussed below could be termed a second element without departing from the teachings of the disclosure.

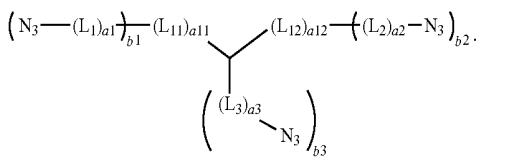
[0044] Spatially relative terms, such as "beneath," "below," "under," "lower," "above," "upper," "over," "higher," "side" (e.g., as in "sidewall"), and the like, may be used herein for descriptive purposes, and, thereby, to describe one elements relationship to another element(s) as illustrated in the drawings. Spatially relative terms are intended to encompass different orientations of an apparatus in use, operation, and/or manufacture in addition to the orientation depicted in the drawings. For example, if the apparatus in the drawings is turned over, elements described as "below" or "beneath" other elements or features would then be oriented "above" the other elements or features. Thus, the exemplary term "below" can encompass both an orientation of above and below. Furthermore, the apparatus may be otherwise oriented (e.g., rotated 90 degrees or at other orientations), and, as such, the spatially relative descriptors used herein interpreted accordingly.

[0045] The terminology used herein is for the purpose of describing particular embodiments and is not intended to be limiting. As used herein, the singular forms, "a," "an," and "the" are intended to include the plural forms as well, unless the context clearly indicates otherwise. Moreover, the terms "comprises," "comprising," "includes," and/or "including," when used in this specification, specify the presence of stated features, integers, steps, operations, elements, components, and/or groups thereof, but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, components, and/or groups thereof. It is also noted that, as used herein, the terms "substantially," "about," and other similar terms, are used as terms of approximation and not as terms of degree, and, as such, are utilized to account for inherent deviations in measured, calculated, and/or provided values that would be recognized by one of ordinary skill in the art.

[0046] Unless otherwise defined, all terms (including technical and scientific terms) used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this disclosure is a part. Terms, such as those defined in commonly used dictionaries, should be interpreted as having a meaning that is consistent with their meaning in the context of the relevant art and should not be interpreted in an idealized or overly formal sense, unless expressly so defined herein.

[0047] An azide-based compound is represented by Formula 1:

<Formula 1>



[0048] In Formula 1,

[0049] L_1 to L_3 and L_{11} to L_{12} may each independently be a single bond or a substituted or unsubstituted C_1-C_{10} alkylene group.

[0050] In one embodiment, L_1 to L_3 may each independently be a single bond.

[0051] In one embodiment, L_{11} to L_{12} may each independently be selected from:

[0052] a single bond, a methylene group, an ethylene group, a propylene group, a butylene group, and a pentylene group; and

[0053] a methylene group, an ethylene group, a propylene group, a butylene group, and a pentylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, and a C_1-C_{10} alkyl group.

[0054] For example, *-$(L_{11})_{a11}$-*' and *-$(L_{12})_{a12}$-*' may be identical to each other, but embodiments of the present disclosure are not limited thereto.

[0055] In Formula 1, a1 to a3 and a11 to a12 may each independently be an integer from 1 to 5, wherein, when a1 is two or more, two or more L_1(s) may be identical to or different from each other, when a2 is two or more, two or more L_2(s) may be identical to or different from each other, when a3 is two or more, two or more L_3(s) may be identical to or different from each other, when a11 is two or more, two or more L_{11}(s) may be identical to or different from each other, and when a12 is two or more, two or more L_{12}(s) may be identical to or different from each other.

[0056] For example, a1 to a3 may each independently be 1, and L_1 to L_3 may each independently be a single bond.

[0057] For example, a11 to a12 may each independently be an integer from 1 to 3.

[0058] For example, a11 to a12 may each independently be an integer from 1 to 3, and L_{11} to L_{12} may each independently be selected from a methylene group, an ethylene group, and a propylene group.

[0059] In Formula 1, b1 to b2 may each independently be an integer of 1 or 2,

[0060] b3 may be an integer of 0 or 1,

[0061] when b3 is 0, *-((L3)a3-N3) may be hydrogen, and

[0062] when b1 is two or more, two or more *-((L1)a1-N3)(s) may be identical to or different from each other, and when b2 is two or more, two or more *-((L2)a2-N3)(s) may be identical to or different from each other.

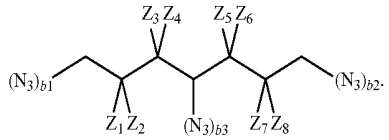
[0063] In one embodiment, the sum of b1, b2, and b3 may be 2 to 4.

[0064] In Formula 1, * indicates a binding site to a neighboring atom, and at least one substituent of the substituted C_1-C_{10} alkylene group may be selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{10} alkyl group, a C_2-C_{10} alkenyl group, a C_2-C_{10} alkynyl group, and a C_1-C_{10} alkoxy group.

[0065] For example, the azide-based compound may have a molecular weight of about 100 g/mol to about 2,000.

[0066] In one or more embodiments, the azide-based compound may be represented by Formula 1-1:

<Formula 1-1>



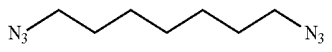
[0067] In Formula 1-1,

[0068] b1 to b3 may each independently be the same as defined in connection with b1 to b3, and

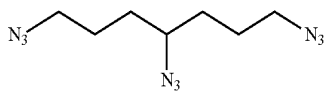
[0069] Z_1 to Z_8 may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{10} alkyl group, a C_2-C_{10} alkenyl group, a C_2-C_{10} alkynyl group, and a C_1-C_{10} alkoxy group.

[0070] In one embodiment, the azide-based compound may be selected from Compounds 1 to 3 but embodiments of the present disclosure are not limited thereto:

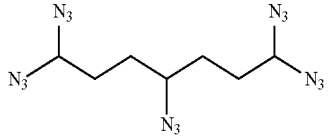
1



2



3



[0071] In the azide-based compound, since a main chain consists of an alkyl group, thermal crosslinking and photocrosslinking may be well performed without interrupting conjugation that is the main feature of the hole transport region.

[0072] In addition, the azide-based compound includes two or more azide groups that are crosslinking groups, thereby exhibiting more excellent crosslinking performance.

[0073] Therefore, an electron device, for example, an organic light-emitting device, which includes the azide-based compound represented by Formula 1, may exhibit a low driving voltage and high efficiency. When the azide-based compound represented by Formula 1 is employed, it is possible to provide an organic light-emitting device manufactured by an ink-jet process improved in terms of driving voltage and efficiency.

[0074] A synthesis method for the azide-based compound represented by Formula 1 would be apparent to those of ordinary skill in the art by referring to the following examples.

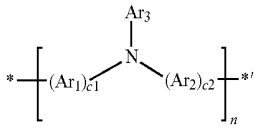
[0075] Another exemplary embodiment provides a composition including:

[0076] the azide-based compound represented by Formula 1;

[0077] a high-molecular compound represented by Formula 2; and

[0078] a solvent:

<Formula 2>



[0079] In Formula 2,

[0080] Ar_1 to Ar_3 may each independently be a substituted or unsubstituted C_3-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group.

[0081] In one exemplary embodiment, Ar_1 to Ar_3 may each independently be selected from:

[0082] a benzene group, a naphthalene group, a fluorene group, a phenalene group, a phenanthrene group, an anthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an isobenzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazole group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group; and

[0083] a benzene group, a naphthalene group, a fluorene group, a phenalene group, a phenanthrene group, an anthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an isobenzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazole group, an imidazopyridine group, an imidazopy-

rimidine group, and an azacarbazole group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group.

[0084] In Formula 2, c1 and c2 may each independently be an integer from 1 to 3, and n may be an integer from 70 to 400,

[0085] at least one substituent of the substituted C_3-C_{60} carbocyclic group and the substituted C_1-C_{60} heterocyclic group may be selected from:

[0086] deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

[0087] a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{11})(Q_{12})(Q_{13})$, —$N(Q_{11})(Q_{12})$, —$B(Q_{11})(Q_{12})$, —$C(=O)(Q_{11})$, —$S(=O)_2(Q_{11})$, and —$P(=O)(Q_{11})(Q_{12})$;

[0088] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

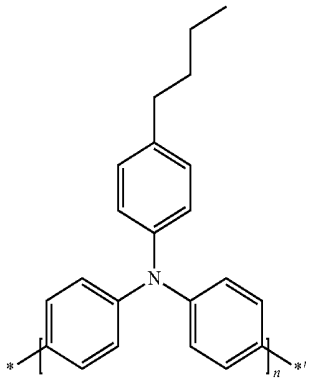
[0089] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{21})(Q_{22})(Q_{23})$, —$N(Q_{21})(Q_{22})$, —$B(Q_{21})(Q_{22})$, —$C(=O)(Q_{21})$, —$S(=O)_2(Q_{21})$, and —$P(=O)(Q_{21})(Q_{22})$; and

[0090] —$Si(Q_{31})(Q_{32})(Q_{33})$, —$N(Q_{31})(Q_{32})$, —$B(Q_{31})(Q_{32})$, —$C(=O)(Q_{31})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$, and

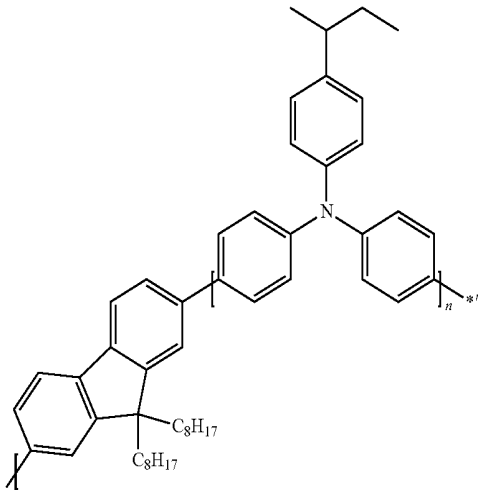
[0091] Q_{11} to Q_{13}, Q_{21} to Q_{23}, and Q_{31} to Q_{33} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

[0092] In one exemplary embodiment, the high-molecular compound represented by Formula 2 may include at least one selected from Compounds 101 to 103:

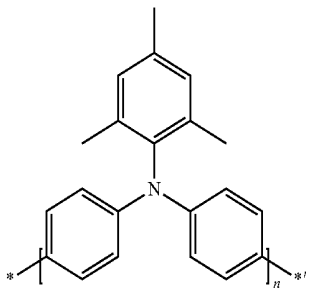
101



102



103



[0093] In one exemplary embodiment, the high-molecular compound may have a molecular weight of about 5,000 g/mol or greater, and the azide-based compound may have a molecular weight of about 2,000 g/mol or less.

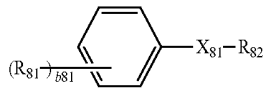
[0094] For example, the high-molecular compound may have a molecular weight in a range of about 5,000 g/mol to about 100,000 g/mol, for example, may be in a range of 10,000 to 100,000 g/mol, and for example, may be in a range of 25,000 to 100,000 g/mol, but exemplary embodiments of the present disclosure are not limited thereto.

[0095] For example, the azide-based compound may have a molecular weight in a rage of 100 g/mol to 2,000 g/mol for example, may be in a range of 100 g/mol to 1,000 g/mol, and for example, may be in a range of 250 g/mol to 1,000 g/mol, but exemplary embodiments of the present disclosure are not limited thereto.

[0096] In one exemplary embodiment, the composition may include the azide-based compound at an amount in a range of about 0.1 parts by weight to about 10 parts by weight, and the high-molecular compound in a range of about 90 parts by weight to about 99 parts by weight, based on 100 parts by weight of the composition excluding the solvent.

[0097] In one exemplary embodiment, the solvent may be a compound represented by Formula 8:

<Formula 8>



[0098] In Formula 8,

[0099] X_{81} may be selected from a single bond, —O—, —S—, —C(=O)—, —C(=O)O—, and —C(=O)NH—,

[0100] R_{81} and R_{82} may each independently be selected from:

[0101] hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, —$Si(Q_{31})(Q_{32})(Q_{33})$, a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a phenanthrenyl group, a pyrenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group; and

[0102] a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a phenanthrenyl group, a pyrenyl group, a carbazolyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, —$Si(Q_{81})(Q_{82})(Q_{83})$, a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a ter-butyl group, pentyl group, an isoamyl group, a hexyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a phenanthrenyl group, a pyrenyl group, a carbazolyl group, a carbazolyl group substituted with a phenyl group, a dibenzofuranyl group, a benzonaphthofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, and a dibenzocarbazolyl group,

[0103] b_{81} may be an integer from 1 to 5, and

[0104] Q_{81} to Q_{83} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryl group substituted with a C_1-C_{60} alkyl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

[0105] For example, the solvent may be a methyl benzoate, but is not limited thereto.

[0106] At least one of the azide-based compounds of Formula 1 may be used between a pair of electrodes of an organic light-emitting device. For example, the azide-based compound may be included in an emission layer. In one or more exemplary embodiments, the azide-based compound represented by Formula 1 may be used as a material for forming a capping layer positioned outside the pair of electrodes of the organic light-emitting device.

[0107] Accordingly, there is provided an organic light-emitting device including: a first electrode; a second electrode facing the first electrode; and an organic layer between the first electrode and the second electrode, the organic layer including an emission layer and at least one azide-based compound represented by Formula 1.

[0108] For example, the organic layer may include, as the azide-based compound, only Compound 1. In this regard, Compound 1 may exist in an emission layer of the organic light-emitting device. In one or more exemplary embodiments, the organic layer may include, as the azide-based compound, Compound 1 and Compound 2. In this regard, Compound 1 and Compound 2 may exist in an identical layer (for example, Compound 1 and Compound 2 may all exist in an emission layer), or different layers (for example, Compound 1 may exist in an emission layer and Compound 2 may exist in a hole transport layer).

[0109] In one exemplary embodiment, the first electrode of the organic light-emitting to device may be an anode,

[0110] the second electrode of the organic light-emitting device may be a cathode,

[0111] the organic layer may include at least one azide-based compound represented by Formula 1, and may further include a hole transport region located between the first electrode and the emission layer and an electron transport region located between the emission layer and the second electrode,

[0112] the hole transport region may include a hole injection layer, a hole transport layer, an emission auxiliary layer, an electron blocking layer, or any combination thereof, and

[0113] the electron transport region may include a hole blocking layer, an electron transport layer, an electron injection layer, or any combination thereof.

[0114] In one or more exemplary embodiments, the hole transport region may include the azide-based compound represented by Formula 1.

[0115] In one exemplary embodiment, the hole transport region may further include a polymer having a molecular weight of 5,000 g/mol or higher.

[0116] In one exemplary embodiment, the emission layer may include a host material and a dopant material, and

[0117] the dopant material may include a phosphorescent dopant or a fluorescent dopant.

[0118] In one exemplary embodiment, the emission layer may be a first emission layer for emitting first color light,

[0119] the organic light-emitting device may further include i) at least one second emission layer for emitting second color light or ii) at least one third emission layer for emitting third color light, between the first electrode and the second electrode,

[0120] a maximum emission wavelength of the first color light, a maximum emission wavelength of the second color light, and a maximum emission wavelength of the third color light may be identical to or different from each other, and

[0121] the first color light and the second color light may be emitted in the form of mixed light, or the first color light, the second color light, and the third color light may be emitted in the form of mixed light.

[0122] The term "organic layer" as used herein refers to a single layer and/or a plurality of layers between the first electrode and the second electrode of an organic light-emitting device. A material included in the "organic layer" is not limited to an organic material.

[0123] For example, the organic light-emitting device may have i) a stacked structure including a first electrode, an organic layer, a second electrode, and a second capping layer which are sequentially stacked in this stated order, ii) a stacked structure including a first capping layer, a first electrode, an organic layer, and a second electrode which are sequentially stacked in this stated order, or iii) a stacked structure including a first capping layer, a first electrode, an organic layer, a second electrode, and a second capping layer which are sequentially stacked in this stated order, and at least one selected from the first capping layer and the second capping layer may include the azide-based compound.

[0124] FIG. **1** is a schematic view of an organic light-emitting device **10** according to an exemplary embodiment. The organic light-emitting device **10** includes a first electrode **110**, an organic layer **150**, and a second electrode **190**.

[0125] Hereinafter, the structure of the organic light-emitting device **10** according to an exemplary embodiment and a method of manufacturing the organic light-emitting device **10** will be described in connection with FIG. **1**.

[0126] In FIG. **1**, a substrate may be additionally disposed under the first electrode **110** or above the second electrode **190**. The substrate may be a glass substrate or a plastic substrate, each having excellent mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

[0127] The first electrode **110** may be formed by depositing or sputtering a material for forming the first electrode **110** on the substrate. When the first electrode **110** is an anode, the material for a first electrode may be selected from materials with a high work function to facilitate hole injection.

[0128] The first electrode **110** may be a reflective electrode, a semi-transmissive electrode, or a transmissive electrode. When the first electrode **110** is a transmissive electrode, a material for forming a first electrode may be selected from indium tin oxide (ITO), indium zinc oxide (IZO), tin oxide (SnO_2), zinc oxide (ZnO), and any combinations thereof, but exemplary embodiments of the present disclosure are not limited thereto. In one or more exemplary embodiments, when the first electrode **110** is a semi-transmissive electrode or a reflectable electrode, a material for forming a first electrode may be selected from magnesium (Mg), silver (Ag), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), and any combinations thereof, but exemplary embodiments of the present disclosure are not limited thereto.

[0129] The first electrode **110** may have a single-layered structure, or a multi-layered structure including two or more layers. For example, the first electrode **110** may have a three-layered structure of ITO/Ag/ITO, but the structure of the first electrode **110** is not limited thereto.

[0130] The organic layer **150** is disposed on the first electrode **110**. The organic layer **150** may include an emission layer.

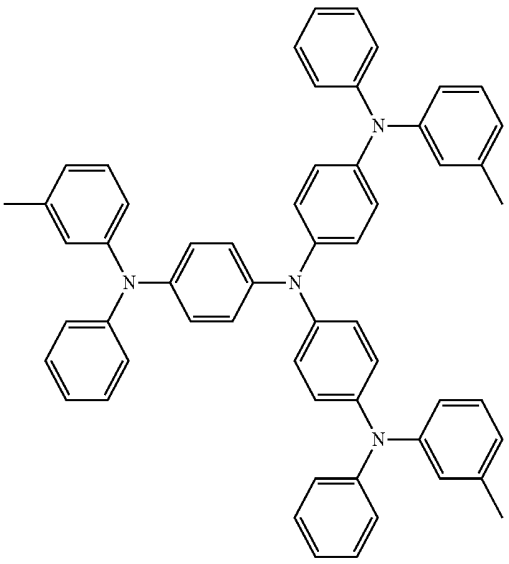
[0131] The organic layer **150** may further include a hole transport region between the first electrode **110** and the emission layer, and an electron transport region between the emission layer and the second electrode **190**.

[0132] The hole transport region in the organic layer **150** may have i) a single-layered structure including a single layer including a single material, ii) a single-layered structure including a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

[0133] The hole transport region may include at least one layer selected from a hole injection layer, a hole transport layer, an emission auxiliary layer, and an electron blocking layer.

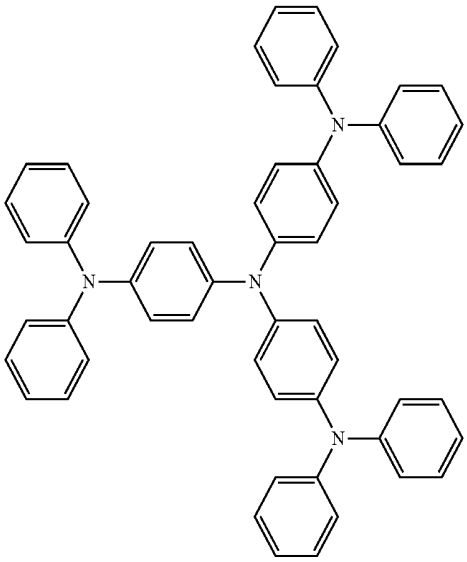
[0134] For example, the hole transport region may have a single-layered structure including a single layer including a plurality of different materials, or a multi-layered structure having a hole injection layer/hole transport layer structure, a hole injection layer/hole transport layer/emission auxiliary layer structure, a hole injection layer/emission auxiliary layer structure, a hole transport layer/emission auxiliary layer structure, or a hole injection layer/hole transport layer/electron blocking layer structure, wherein for each structure, constituting layers are sequentially stacked from the first electrode **110** in this stated order, but the structure of the hole transport region is not limited thereto.

[0135] The hole transport region may include at least one selected from m-MTDATA, TDATA, 2-TNATA, NPB (NPD), β-NPB, TPD, Spiro-TPD, Spiro-NPB, methylated-NPB, TAPC, HMTPD, 4,4',4"-tris(N-carbazolyl)triphenylamine (TCTA), polyaniline/dodecylbenzenesulfonic acid (PANI/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (PANI/CSA), polyaniline/poly(4-styrenesulfonate) (PANI/PSS), a compound represented by Formula 201, and a compound represented by Formula 202:

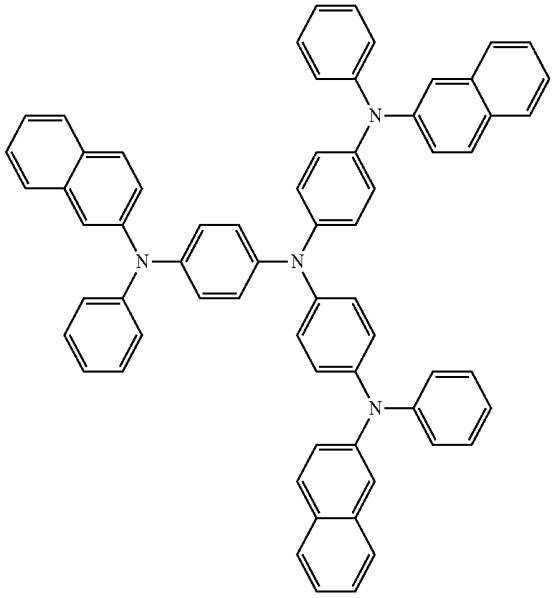


m-MTDATA

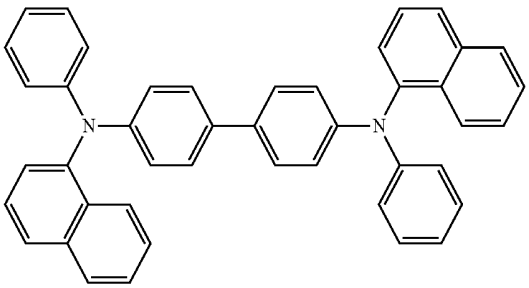
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TDATA

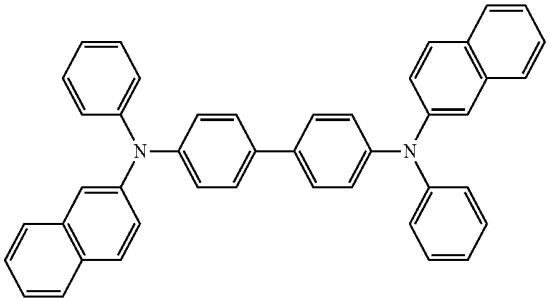


2-TNATA

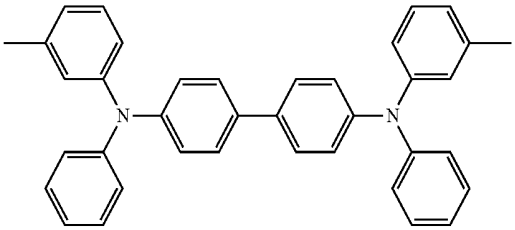


NPB

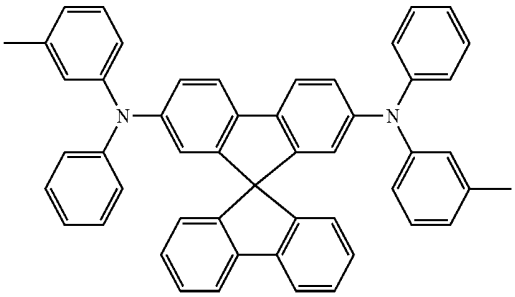
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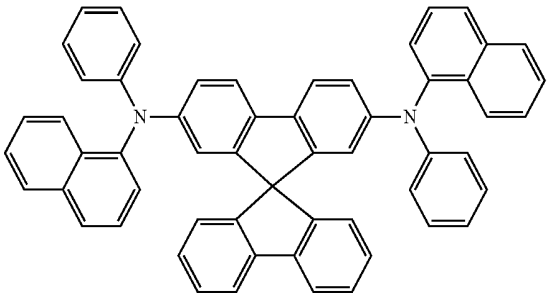
β-NPB



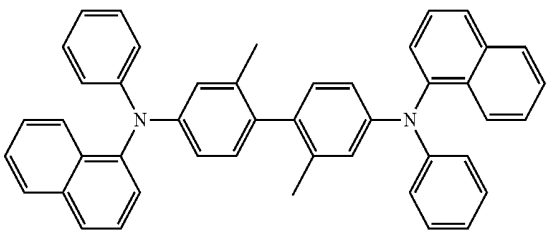
TPD



Spiro-TPD

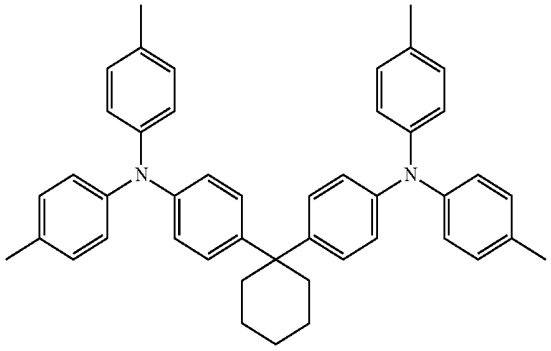


Spiro-NPD

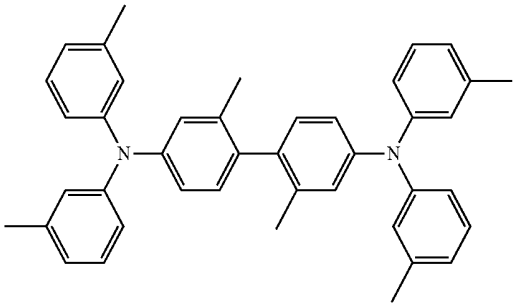


methylated NPB

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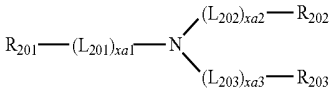


TAPC

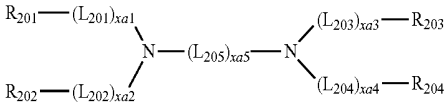


HMPTD

<Formula 201>



<Formula 202>



[0136] In Formulae 201 and 202,

[0137] L_{201} to L_{204} may each independently be selected from a substituted or unsubstituted C_3-C_{10} cycloalkylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3-C_{10} cycloalkenylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6-C_{60} arylene group, a substituted or unsubstituted C_1-C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

[0138] L_{205} may be selected from *—O—*', *—S—*', *—N(Q_{201})-*', a substituted or unsubstituted C_1-C_{20} alkylene group, a substituted or unsubstituted C_2-C_{20} alkenylene group, a substituted or unsubstituted C_3-C_{10} cycloalkylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3-C_{10} cycloalkenylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6-C_{60} arylene group, a substituted or unsubstituted C_1-C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

[0139] xa1 to xa4 may each independently be an integer from 0 to 3,

[0140] xa5 may be an integer from 1 to 10, and

[0141] R_{201} to R_{204} and Q_{201} may each independently be selected from a substituted or unsubstituted C_3-C_{10} cycloalkyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3-C_{10} cycloalkenyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6-C_{60} aryl group, a substituted or unsubstituted C_6-C_{60} aryloxy group, a substituted or unsubstituted C_6-C_{60} arylthio group, a substituted or unsubstituted C_1-C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group.

[0142] For example, in Formula 202, R_{201} and R_{202} may optionally be linked via a single bond, a dimethyl-methylene group, or a diphenyl-methylene group, and R_{203} and R_{204} may optionally be linked via a single bond, a dimethyl-methylene group, or a diphenyl-methylene group.

[0143] In one or more exemplary embodiments, in Formulae 201 and 202,

[0144] L_{201} to L_{205} may each independently be selected from:

[0145] a phenylene group, a pentalenylene group, an indenylene group, a naphthylene group, an azulenylene group, a heptalenylene group, an indacenylene group, an acenaphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenalenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a naphthacenylene group, a picenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a rubicenylene group, a coronenylene group, an ovalenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, and a pyridinylene group; and

[0146] a phenylene group, a pentalenylene group, an indenylene group, a naphthylene group, an azulenylene group, a heptalenylene group, an indacenylene group, an acenaphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenalenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a naphthacenylene group, a picenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a rubicenylene group, a coronenylene group, an ovalenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, and a pyridinylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group,

a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1-C_{10} alkyl group, a phenyl group substituted with —F, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, —$Si(Q_{31})(Q_{32})(Q_{33})$, and —$N(Q_{31})(Q_{32})$, and

[0147] Q_{31} to Q_{33} may each independently be selected from a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

[0148] In one or more exemplary embodiments, xa1 to xa4 may each independently be 0, 1, or 2.

[0149] In one or more exemplary embodiments, xa5 may be 1, 2, 3, or 4.

[0150] In one or more exemplary embodiments, R_{201} to R_{204} and Q_{201} may each independently be selected from:

[0151] a phenyl group, a biphenyl group, a terphenyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group; and

[0152] a phenyl group, a biphenyl group, a terphenyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1-C_{10} alkyl group, a phenyl group substituted with —F, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, —$Si(Q_{31})(Q_{32})(Q_{33})$, and —$N(Q_{31})(Q_{32})$, and

[0153] Q_{31} to Q_{33} are the same as described above.

[0154] In one or more exemplary embodiments, in Formula 201, at least one selected from R_{201} to R_{203} may each independently be selected from:

[0155] a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group; and

[0156] a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1-C_{10} alkyl group, a phenyl group substituted with —F, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, but exemplary embodiments of the present disclosure are not limited thereto.

[0157] In one or more exemplary embodiments, in Formula 202, i) R_{201} and R_{202} may be linked via a single bond, and/or ii) R_{203} and R_{204} may be linked via a single bond.

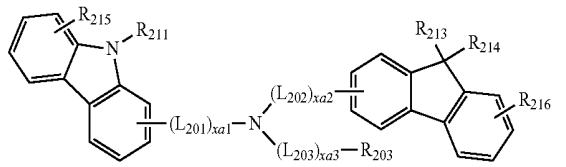
[0158] In one or more exemplary embodiments, in Formula 202, at least one selected from R_{201} to R_{204} may be selected from:

[0159] a carbazolyl group; and

[0160] a carbazolyl group substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1-C_{10} alkyl group, a phenyl group substituted with —F, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, but exemplary embodiments of the present disclosure are not limited thereto.

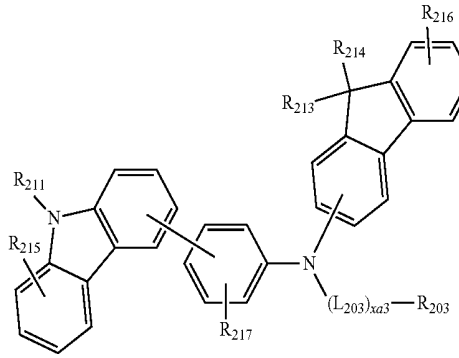
[0161] The compound represented by Formula 201 may be represented by Formula 201A:

<Formula 201A>



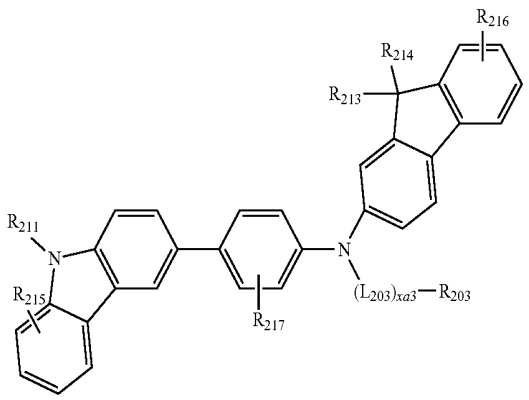
[0162] In one exemplary embodiment, the compound represented by Formula 201 may be represented by Formula 201A(1) below, but exemplary embodiments of the present disclosure are not limited thereto:

<Formula 201A(1)>



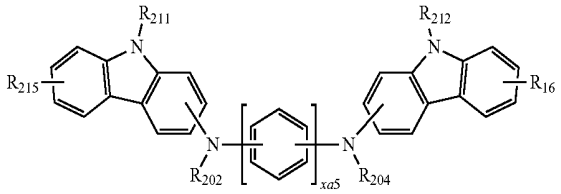
[0163] In one exemplary embodiment, the compound represented by Formula 201 may be represented by Formula 201A(1) below, but exemplary embodiments of the present disclosure are not limited thereto:

<Formula 201A-1>



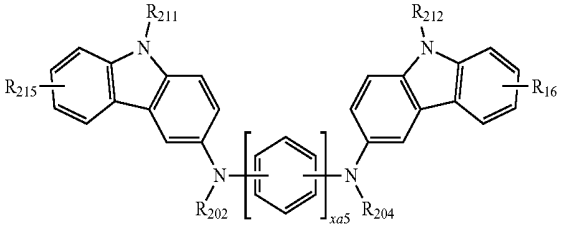
[0164] In one exemplary embodiment, the compound represented by Formula 202 may be represented by Formula 202A:

<Formula 202A>



[0165] In one exemplary embodiment, the compound represented by Formula 202 may be represented by Formula 202A-1:

<Formula 202A-1>



[0166] In Formulae 201A, 201A(1), 201A-1, 202A, and 202A-1,

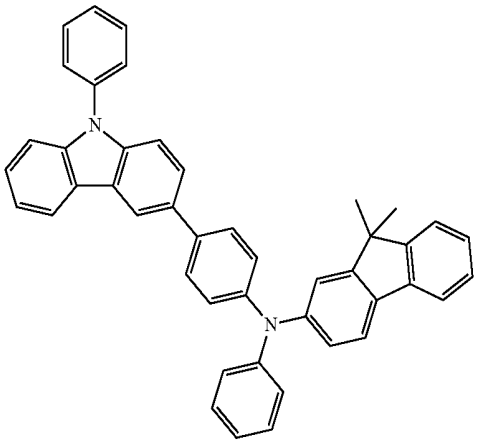
[0167] L_{201} to L_{203}, xa1 to xa3, xa5, and R_{202} to R_{204} are the same as described above,

[0168] R_{211} and R_{212} may each independently be the same as defined in connection with R_{203}, and

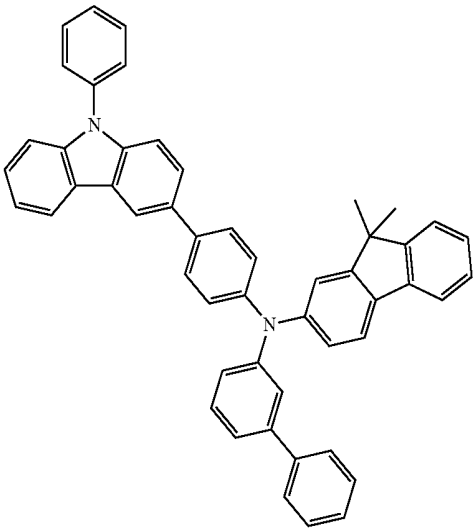
[0169] R_{213} to R_{217} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclopentenyl group, a cyclohexenyl group, a phenyl group, a biphenyl group, a terphenyl group, a phenyl group substituted with a C_1-C_{10} alkyl group, a phenyl group substituted with —F, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, an indacenyl group, an acenaphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenalenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a naphthacenyl group, a picenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a rubicenyl group, a coronenyl group, an ovalenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group.

[0170] The hole transport region may include at least one compound selected from Compounds HT1 to HT39, but exemplary embodiments of the present disclosure are not limited thereto:

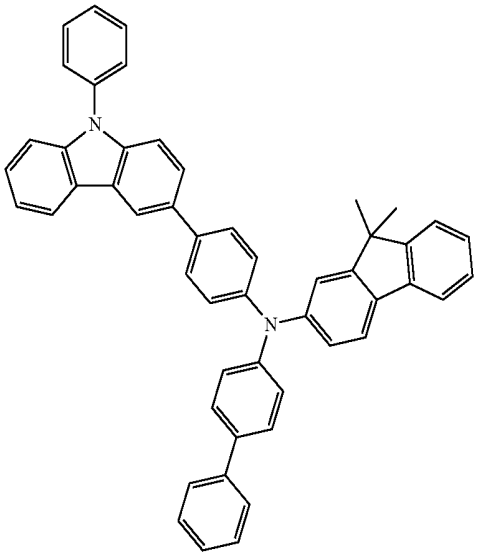
HT1



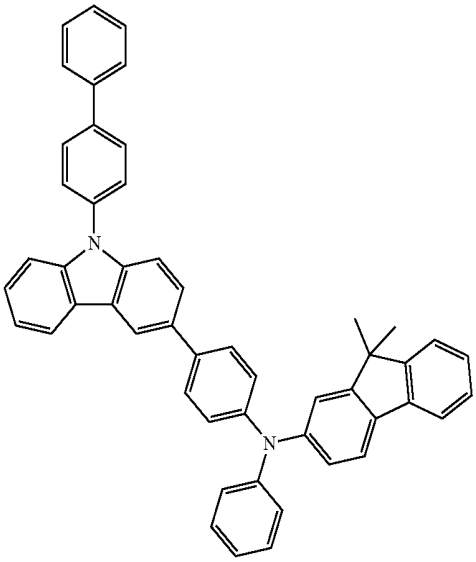
HT2



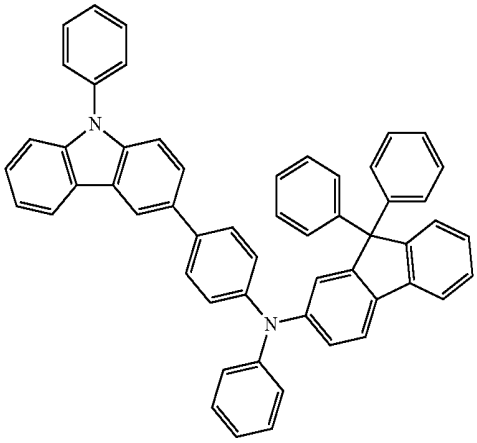
HT3



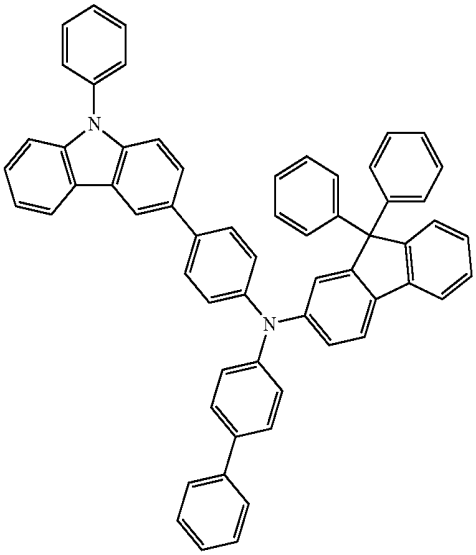
HT4



HT5

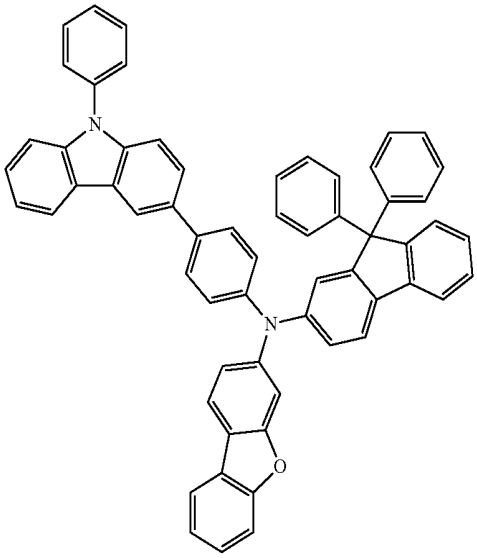


HT6

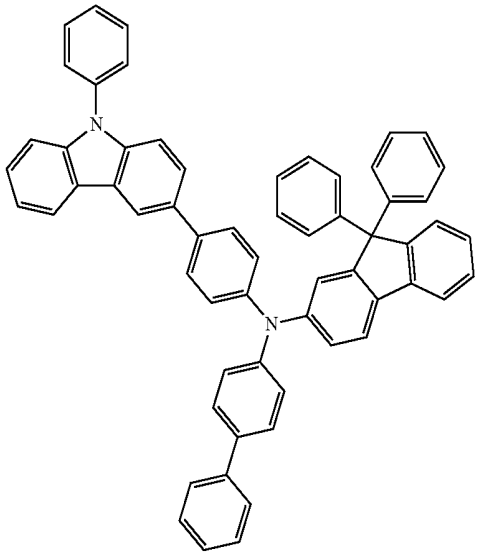


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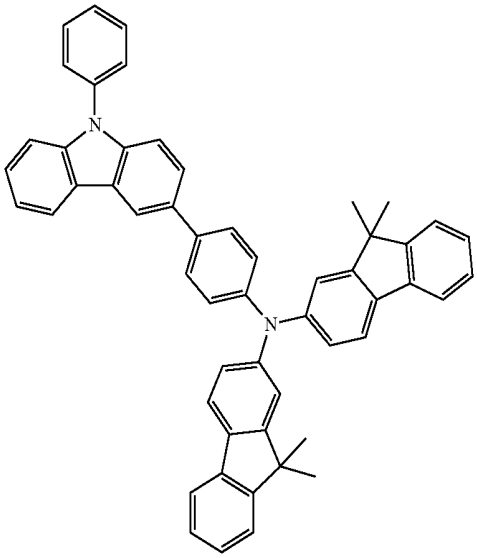
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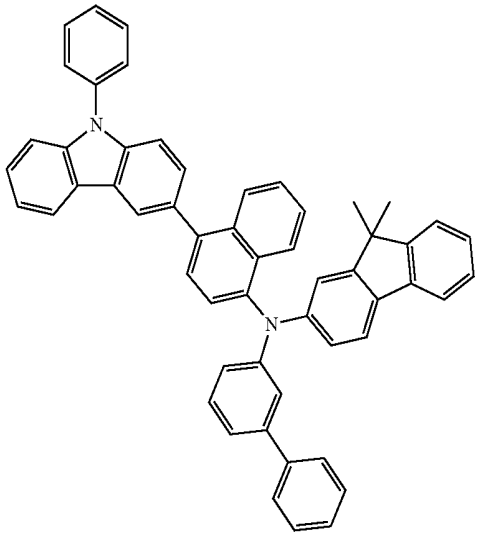
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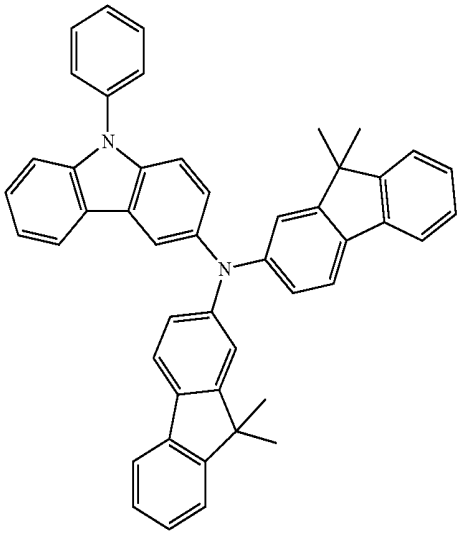
HT9



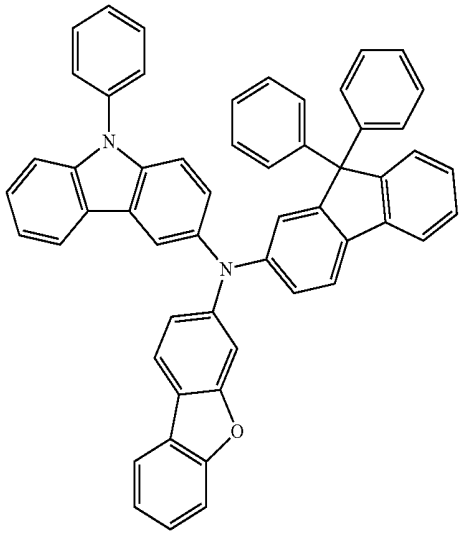
HT10



HT11

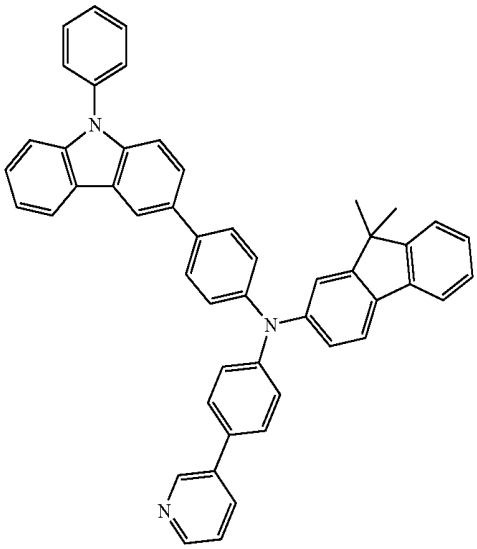


HT12

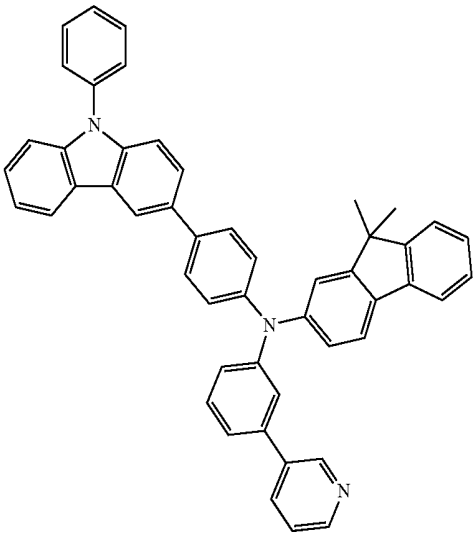


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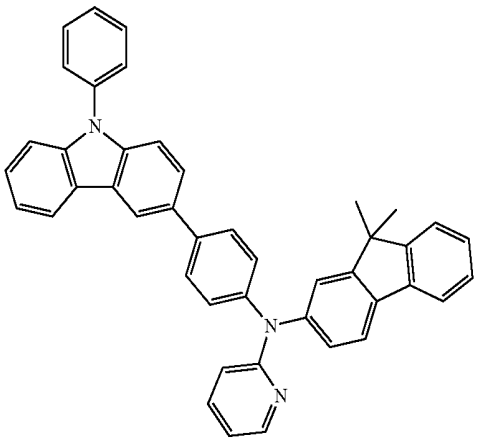
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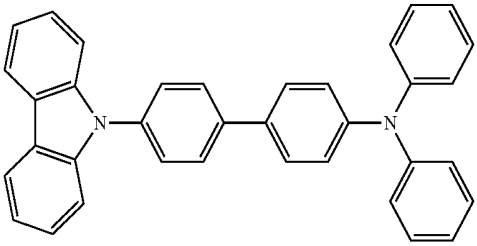
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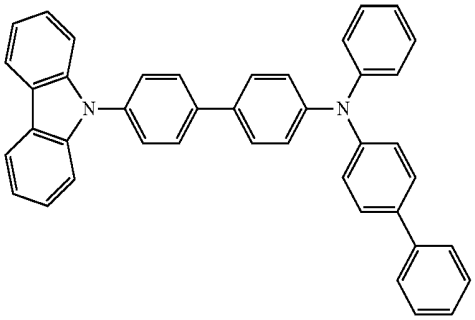
HT15



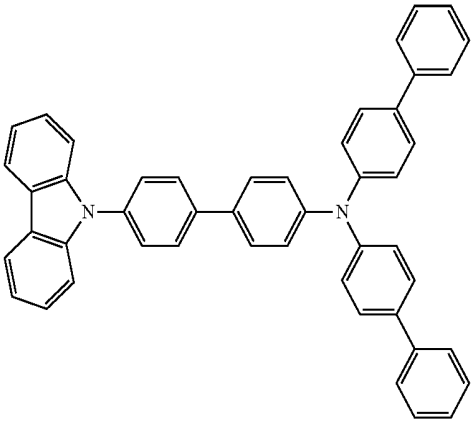
HT16



HT17

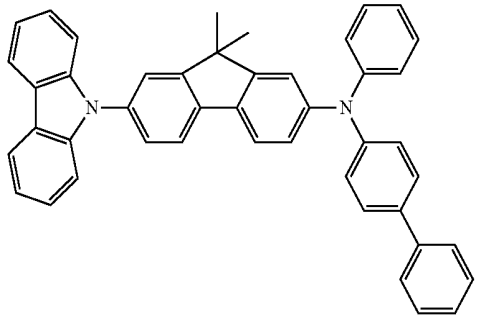


HT18

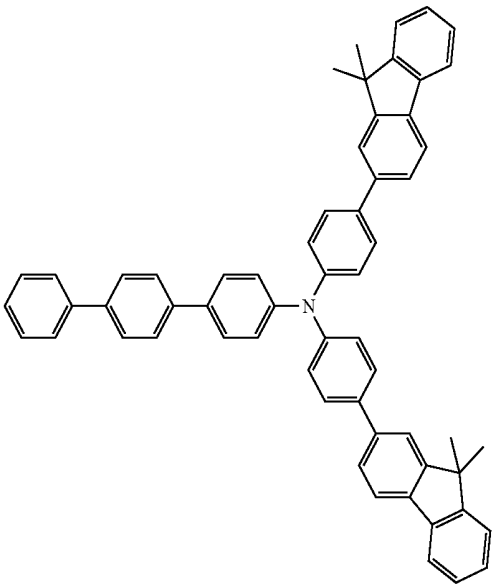


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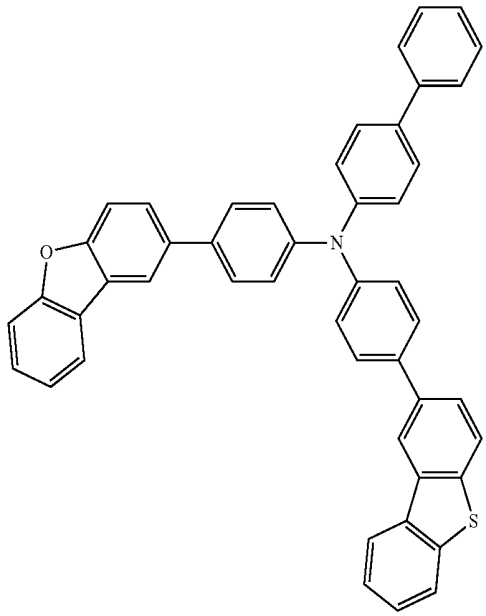
HT19



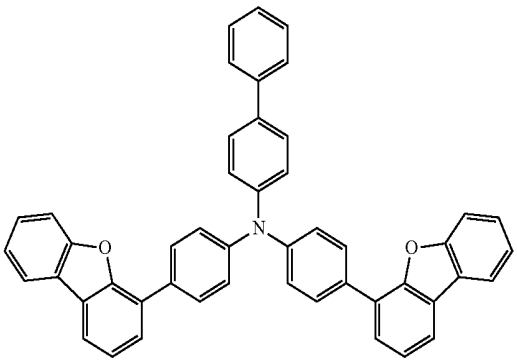
HT20



HT21

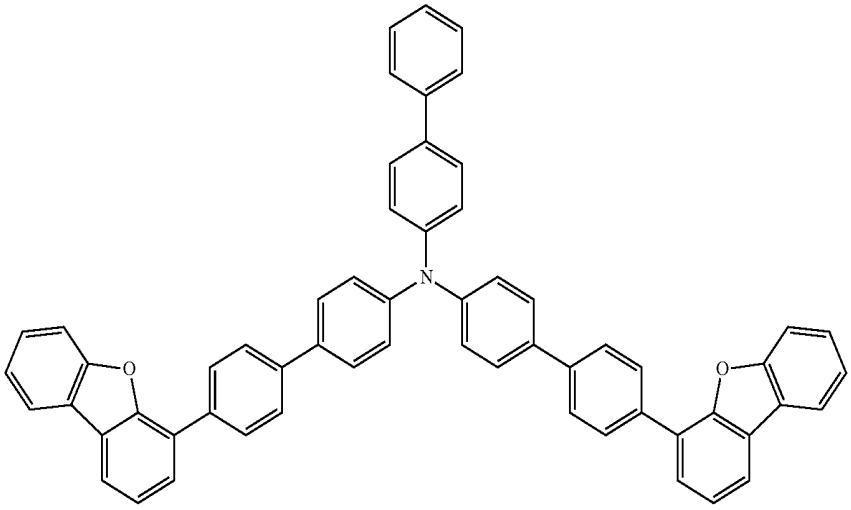


HT22

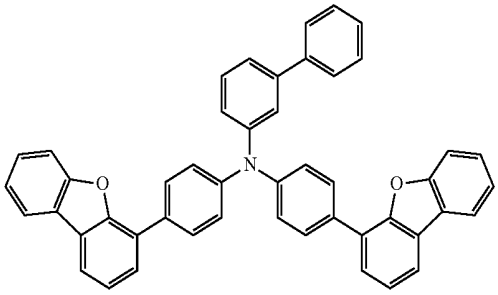


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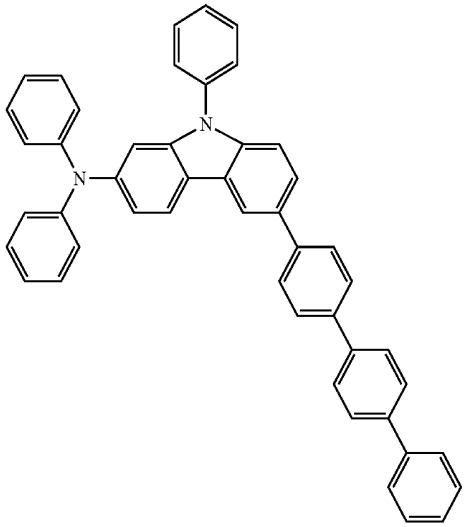
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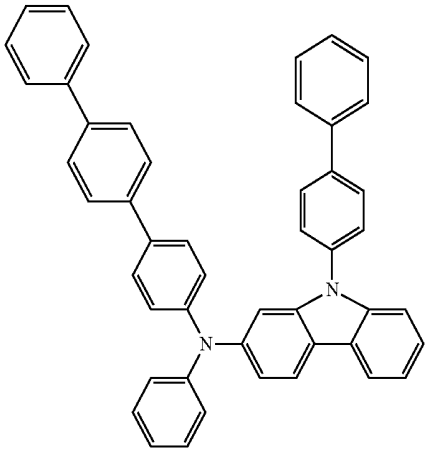
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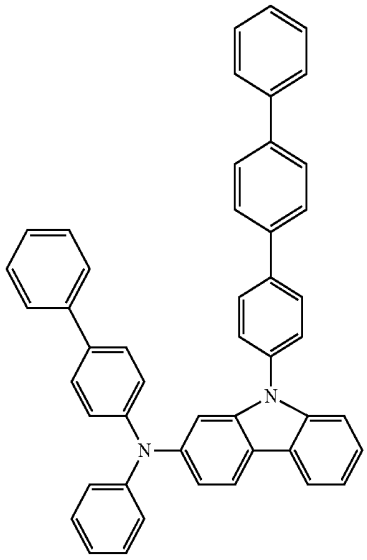
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HT26

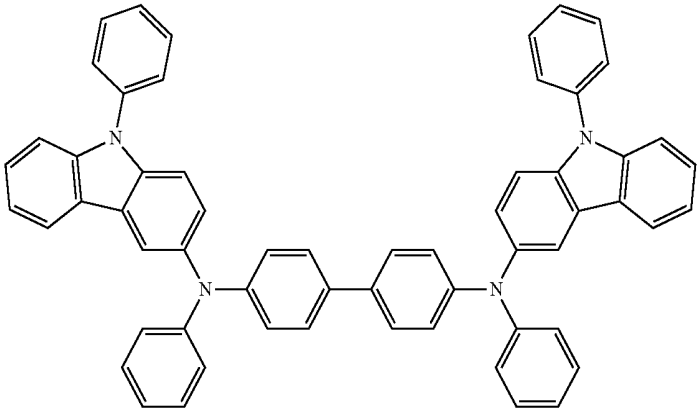


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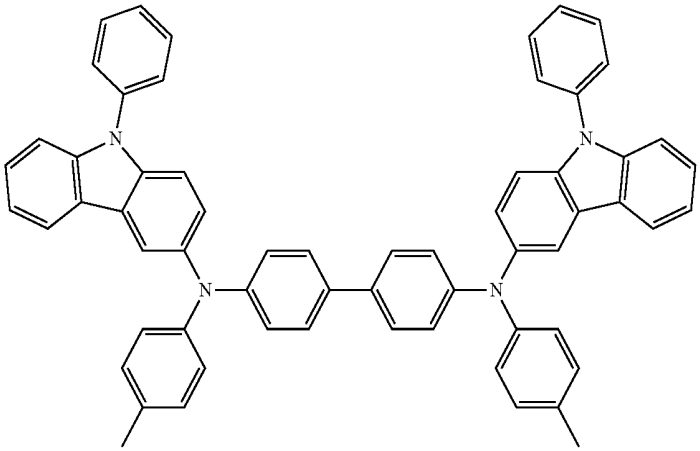


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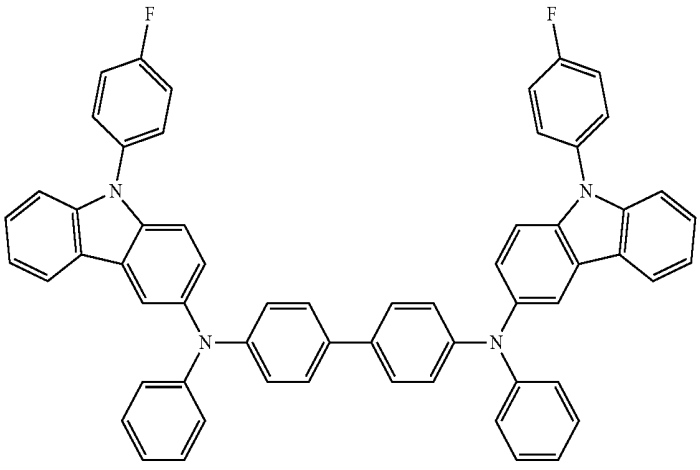
HT28



HT29

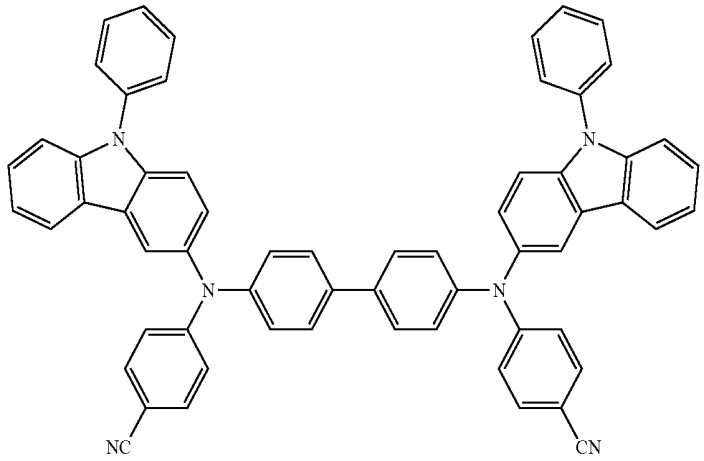


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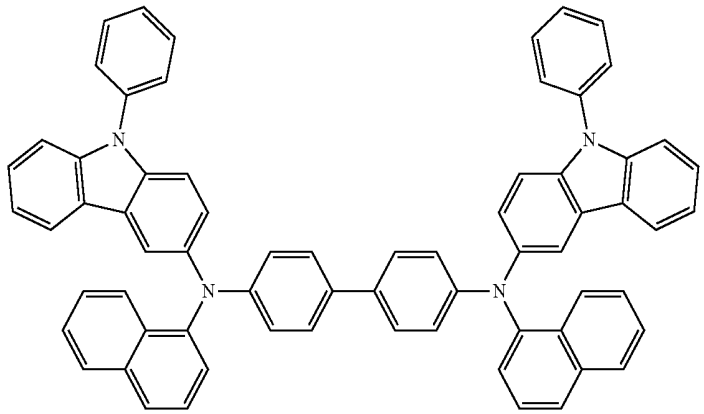


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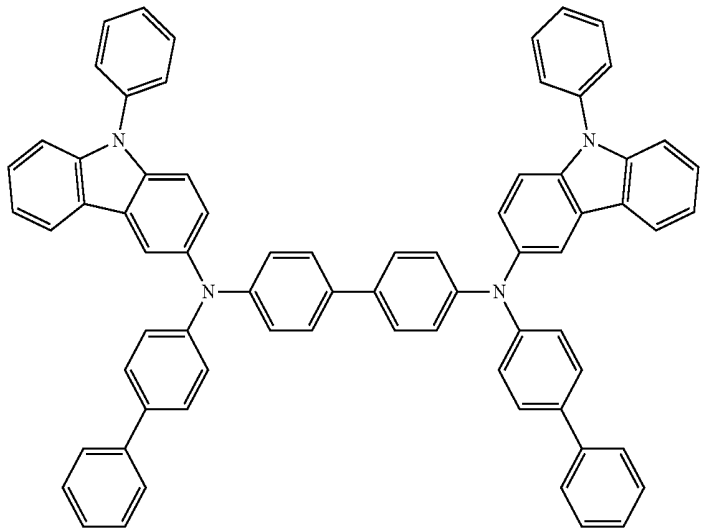
HT31



HT32

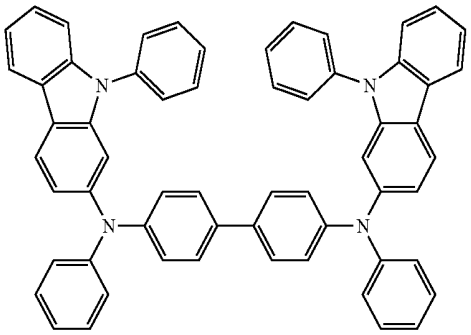


HT33

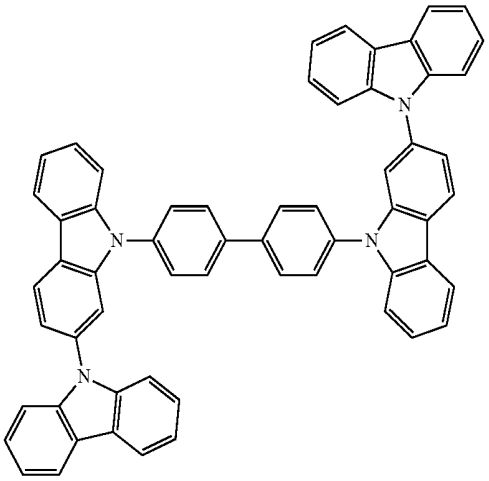


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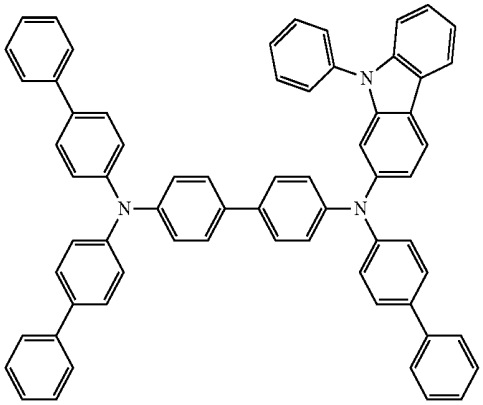
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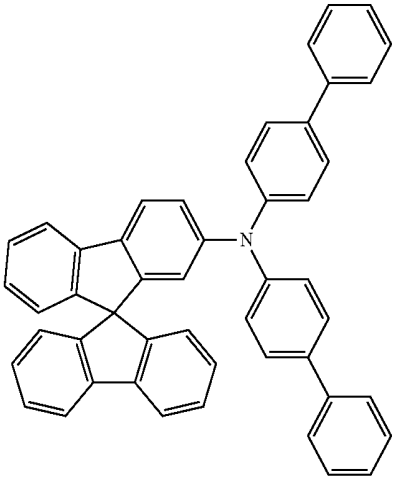
HT35



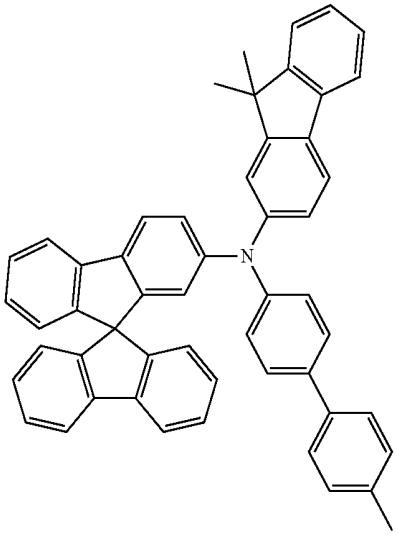
HT36



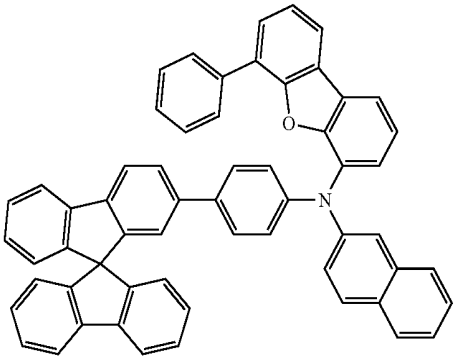
HT37



HT38



HT39



[0171] A thickness of the hole transport region may be in a range of about 100 Å to about 10,000 Å, for example, about 100 Å to about 1,000 Å. When the hole transport region includes at least one selected from a hole injection layer and a hole transport layer, the thickness of the hole injection layer may be in a range of about 100 Å to about 9,000 Å, and for example, about 100 Å to about 1,000 Å, and the thickness of the hole transport layer may be in a range of about 50 Å to about 2,000 Å, and for example, about 100 Å to about 1500 Å. When the thicknesses of the hole transport region, the hole injection layer, and the hole transport layer are within these ranges, satisfactory hole

transporting characteristics may be obtained without a substantial increase in driving voltage.

[0172] The emission auxiliary layer may increase light-emission efficiency by compensating for an optical resonance distance according to the wavelength of light emitted by an emission layer, and the electron blocking layer may block the flow of electrons from an electron transport region. The emission auxiliary layer and the electron blocking layer may include the materials as described above.

[0173] The hole transport region may further include, in addition to these materials, a charge-generation material for the improvement of conductive properties. The charge-generation material may be homogeneously or non-homogeneously dispersed in the hole transport region.

[0174] The charge-generation material may be, for example, a p-dopant.

[0175] In one exemplary embodiment, the p-dopant may have a lowest unoccupied molecular orbital (LUMO) energy level of −3.5 eV or less.

[0176] The p-dopant may include at least one selected from a quinone derivative, a metal oxide, and a cyano group-containing compound, but exemplary embodiments of the present disclosure are not limited thereto.

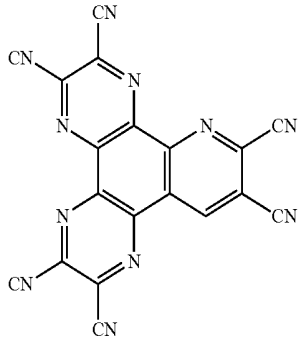
[0177] For example, the p-dopant may include at least one selected from:

[0178] a quinone derivative, such as tetracyanoquinodimethane (TCNQ) or 2,3,5,6-tetrafluoro-7,7,8,8-tetracyanoquinodimethane (F4-TCNQ);

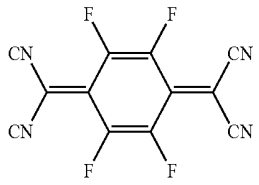
[0179] a metal oxide, such as tungsten oxide or molybdenum oxide;

[0180] 1,4,5,8,9,12-hexaazatriphenylene-hexacarbonitrile (HAT-CN); and

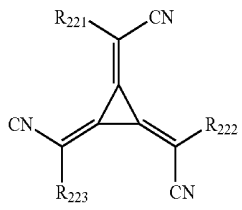
[0181] a compound represented by Formula 221 below:



<HAT-CN>



<F4-TCNQ>



<Formula 221>

[0182] But exemplary embodiments of the present disclosure are not limited thereto.

[0183] In Formula 221,

[0184] R_{221} to R_{223} may each independently be selected from a substituted or unsubstituted C_3-C_{10} cycloalkyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3-C_{10} cycloalkenyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6-C_{60} aryl group, a substituted or unsubstituted C_1-C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, provided that at least one selected from R_{221} to R_{223} has at least one substituent selected from a cyano group, —F, —Cl, —Br, —I, a C_1-C_{20} alkyl group substituted with —F, a C_1-C_{20} alkyl group substituted with —Cl, a C_1-C_{20} alkyl group substituted with —Br, and a C_1-C_{20} alkyl group substituted with —I.

[0185] When the organic light-emitting device **10** is a full-color organic light-emitting device, the emission layer in the organic layer **150** may be patterned into a red emission layer, a green emission layer, or a blue emission layer, according to a sub-pixel. In one or more exemplary embodiments, the emission layer may have a stacked structure of two or more layers selected from a red emission layer, a green emission layer, and a blue emission layer, in which the two or more layers contact each other or are separated from each other. In one or more exemplary embodiments, the emission layer may include two or more materials selected from a red light-emitting material, a green light-emitting material, and a blue light-emitting material, in which the two or more materials are mixed with each other in a single layer to emit white light.

[0186] The emission layer may include the azide-based compound represented by Formula 1.

[0187] The emission layer may include a host and a dopant. The dopant may include at least one selected from a phosphorescent dopant and a fluorescent dopant.

[0188] An amount of the dopant in the emission layer may be in a range of about 0.01 parts by weight to about 15 parts by weight based on 100 parts by weight of the host, but exemplary embodiments of the present disclosure are not limited thereto.

[0189] A thickness of the emission layer may be in a range of about 100 Å to about 1,000 Å, for example, about 200 Å to about 600 Å. When the thickness of the emission layer is within this range, excellent light-emission characteristics may be obtained without a substantial increase in driving voltage.

[0190] The host in the emission layer may include the azide-based compound represented by Formula 1.

[0191] In one or more exemplary embodiments, the host may further include a compound represented by Formula 301 below.

$$[Ar_{301}]_{xb11}\text{-}[(L_{301})_{xb1}\text{-}R_{301}]_{xb21} \qquad \text{<Formula 301>}$$

[0192] In Formula 301,

[0193] Ar_{301} may be a substituted or unsubstituted C_5-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

[0194] xb11 may be 1, 2, or 3,

[0195] L_{301} may be selected from a substituted or unsubstituted C_3-C_{10} cycloalkylene group, a substituted or unsub-

stituted C_1-C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3-C_{10} cycloalkenylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6-C_{60} arylene group, a substituted or unsubstituted C_1-C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group;

[0196] xb_1 may be an integer from 0 to 5,

[0197] R_{301} may be selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a substituted or unsubstituted C_1-C_{60} alkyl group, a substituted or unsubstituted C_2-C_{60} alkenyl group, a substituted or unsubstituted C_2-C_{60} alkynyl group, a substituted or unsubstituted C_1-C_{60} alkoxy group, a substituted or unsubstituted C_3-C_{10} cycloalkyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3-C_{10} cycloalkenyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6-C_{60} aryl group, a substituted or unsubstituted C_6-C_{60} aryloxy group, a substituted or unsubstituted C_6-C_{60} arylthio group, a substituted or unsubstituted C_1-C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{301})(Q_{302})(Q_{303})$, —$N(Q_{301})(Q_{302})$, —$B(Q_{301})(Q_{302})$, —$C(=O)(Q_{301})$, —$S(=O)_2(Q_{301})$, and —$P(=O)(Q_{301})(Q_{302})$,

[0198] xb21 may be an integer from 1 to 5, and

[0199] Q_{301} to Q_{303} may each independently be selected from a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group, but exemplary embodiments of the present disclosure are not limited thereto.

[0200] In one exemplary embodiment, Ar_{301} in Formula 301 may be selected from:

[0201] a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, and a dibenzothiophene group; and

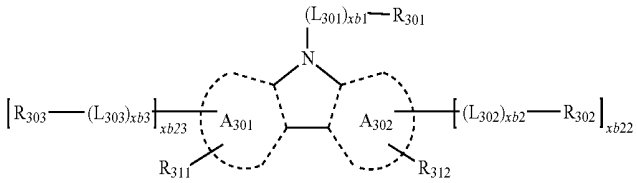
[0202] a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, and a dibenzothiophene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, —$Si(Q_{31})(Q_{32})(Q_{33})$, —$N(Q_{31})(Q_{32})$, —$B(Q_{31})(Q_{32})$, —$C(=O)(Q_{31})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$, and

[0203] Q_{31} to Q_{33} may each independently be selected from a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group, but exemplary embodiments of the present disclosure are not limited thereto.

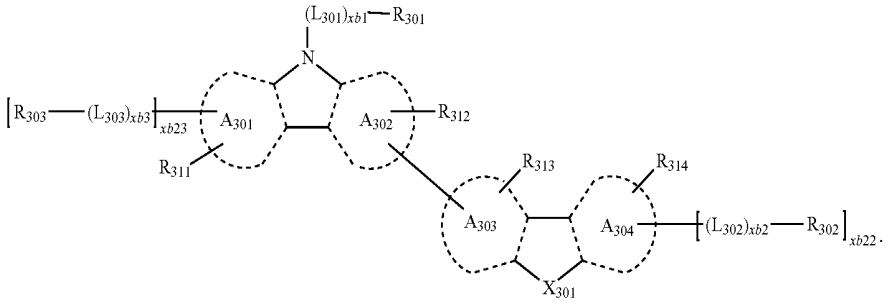
[0204] In Formula 301, when xb11 is two or more, two or more Ar_{301}(s) may be linked via a single bond.

[0205] In one or more exemplary embodiments, the compound represented by Formula 301 may be represented by Formula 301-1 or 301-2:

<Formula 301-1>



<Formula 301-2>



[0206] In Formulae 301-1 and 301-2,

[0207] A_{301} to A_{304} may each independently be selected from a benzene group, a naphthalene group, a phenanthrene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a pyridine group, a pyrimidine group, an indene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, an indole group, a carbazole group, a benzocarbazole group, a dibenzocarbazole group, a furan group, a benzofuran group, a dibenzofuran group, a naphthofuran group, a benzonaph-

thofuran group, a dinaphthofuran group, a thiophene group, a benzothiophene group, a dibenzothiophene group, a naphthothiophene group, a benzonaphthothiophene group, and a dinaphthothiophene group,

[0208] X_{301} may be O, S, or N-[$(L_{304})_{xb4}$-R_{304}],

[0209] R_{311} to R_{314} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group —$Si(Q_{31})(Q_{32})(Q_{33})$, —$N(Q_{31})(Q_{32})$, —$B(Q_{31})(Q_{32})$, —$C(=O)(Q_{31})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$,

[0210] xb22 and xb23 may each independently be 0, 1, or 2,

[0211] L_{301}, xb1, R_{301}, and Q_{31} to Q_{33} are the same as described above,

[0212] L_{302} to L_{304} may each independently be the same as defined in connection with L_{301},

[0213] xb2 to xb4 may each independently be the same as defined in connection with xb1, and

[0214] R_{302} to R_{304} may each independently be the same as defined in connection with R_{301}

[0215] For example, in Formulae 301, 301-1, and 301-2, L_{301} to L_{304} may each independently be selected from:

[0216] a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, a pyridinylene group, an imidazolylene group, a pyrazolylene group, a thiazolylene group, an isothiazolylene group, an oxazolylene group, an isoxazolylene group, a thiadiazolylene group, an oxadiazolylene group, a pyrazinylene group, a pyrimidinylene group, a pyridazinylene group, a triazinylene group, a quinolinylene group, an isoquinolinylene group, a benzoquinolinylene group, a phthalazinylene group, a naphthyridinylene group, a quinoxalinylene group, a quinazolinylene group, a cinnolinylene group, a phenanthridinylene group, an acridinylene group, a phenanthrolinylene group, a phenazinylene group, a benzimidazolylene group, an isobenzothiazolylene group, a benzoxazolylene group, an isobenzoxazolylene group, a triazolylene group, a tetrazolylene group, an imidazopyridinylene group, an imidazopyrimidinylene group, and an azacarbazolylene group; and

[0217] a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, a pyridinylene group, an imidazolylene group, a pyrazolylene group, a thiazolylene group, an isothiazolylene group, an oxazolylene group, an isoxazolylene group, a thiadiazolylene group, an oxadiazolylene group, a pyrazinylene group, a pyrimidinylene group, a pyridazinylene group, a triazinylene group, a quinolinylene group, an isoquinolinylene group, a benzoquinolinylene group, a phthalazinylene group, a naphthyridinylene group, a quinoxalinylene group, a quinazolinylene group, a cinnolinylene group, a phenanthridinylene group, an acridinylene group, a phenanthrolinylene group, a phenazinylene group, a benzimidazolylene group, an isobenzothiazolylene group, a benzoxazolylene group, an isobenzoxazolylene group, a triazolylene group, a tetrazolylene group, an imidazopyridinylene group, an imidazopyrimidinylene group, and an azacarbazolylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, an azacarbazolyl group, —$Si(Q_{31})(Q_{32})(Q_{33})$, —$N(Q_{31})(Q_{32})$, —$B(Q_{31})(Q_{32})$, —$C(=O)(Q_{31})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$, and

[0218] Q_{31} and Q_{33} are the same as described above.

[0219] In one exemplary embodiment, in Formulae 301, 301-1, and 301-2, R_{301} to R_{304} may each independently be selected from:

[0220] a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl

group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group; and

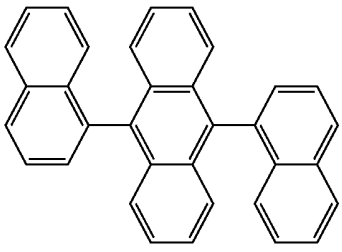
[0221] a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, an azacarbazolyl group, $—Si(Q_{31})(Q_{32})(Q_{33})$, $—N(Q_{31})(Q_{32})$, $—B(Q_{31})(Q_{32})$, $—C(=O)(Q_{31})$, $—S(=O)_2(Q_{31})$, and $—P(=O)(Q_{31})(Q_{32})$, and

[0222] Q_{31} and Q_{33} are the same as described above.

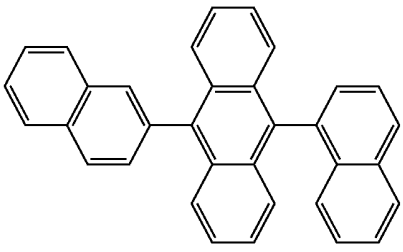
[0223] In one or more exemplary embodiments, the host may include an alkaline earth metal complex. For example, the host may be selected from a Be complex (for example, Compound H55), a Mg complex, and a Zn complex.

[0224] The host may include at least one selected from 9,10-di(2-naphthyl)anthracene (ADN), 2-methyl-9,10-bis(naphthalen-2-yl)anthracene (MADN), 9,10-di-(2-naphthyl)-2-t-butyl-anthracene (TBADN), 4,4'-bis(N-carbazolyl)-1,1'-biphenyl (CBP), 1,3-di-9-carbazolylbenzene (mCP), 1,3,5-tri(carbazol-9-yl)benzene (TCP), and Compounds H1 to H55, but exemplary embodiments of the present disclosure are not limited thereto:

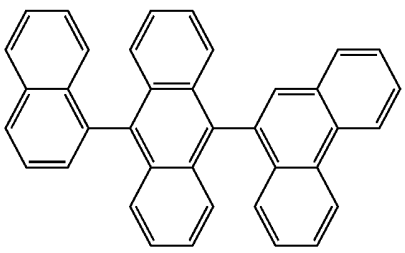
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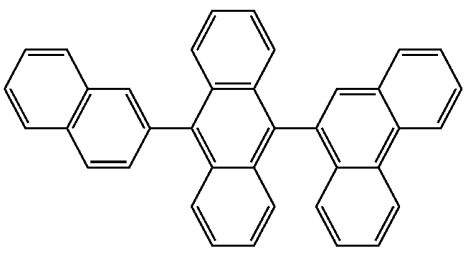
H2



H3

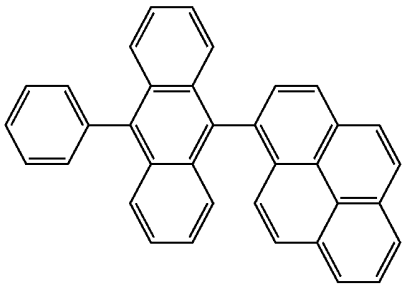


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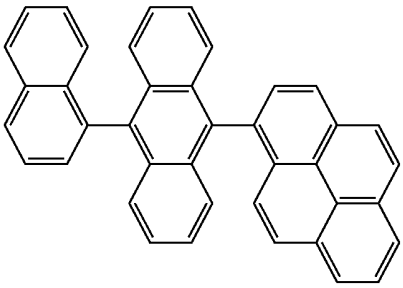


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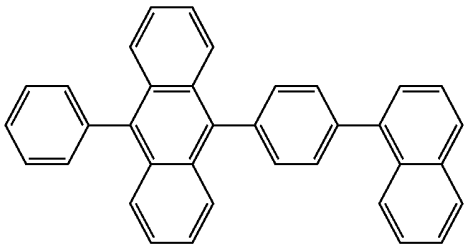
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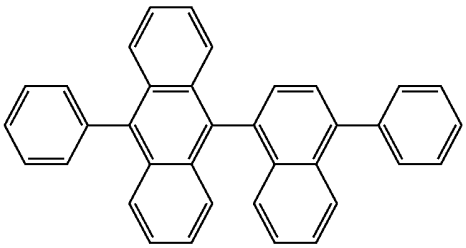
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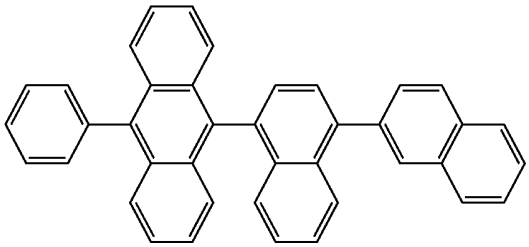
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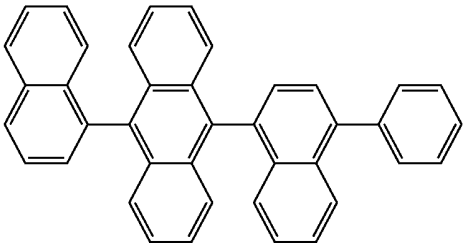
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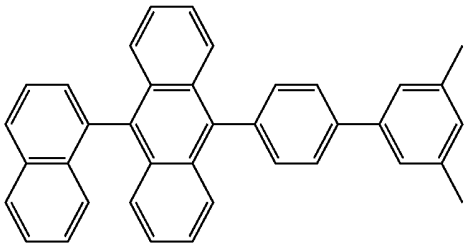
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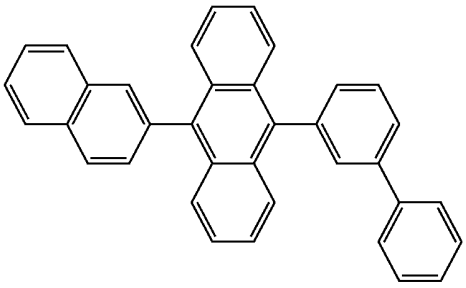
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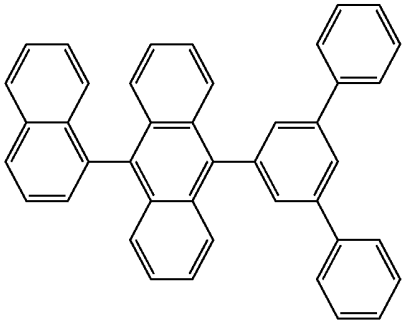
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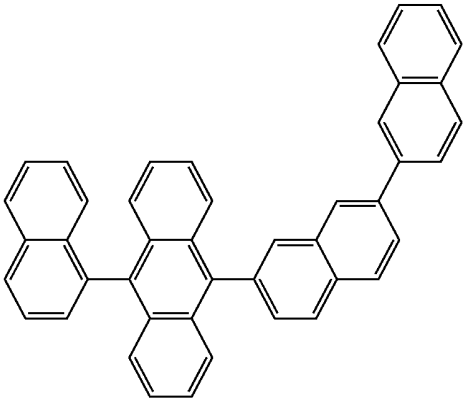
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H13

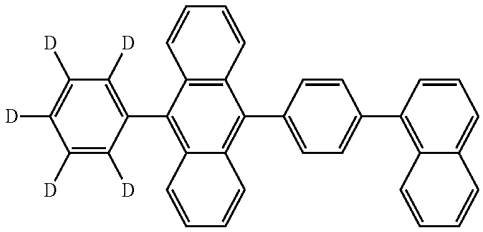


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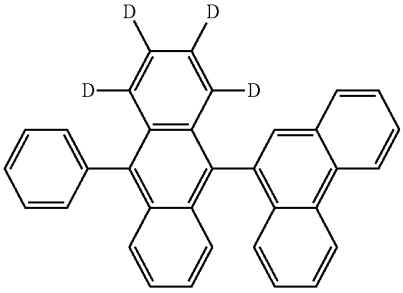


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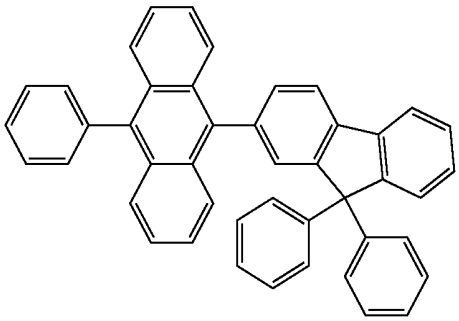
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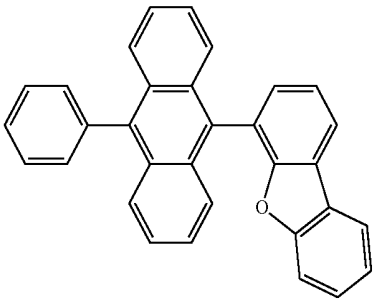
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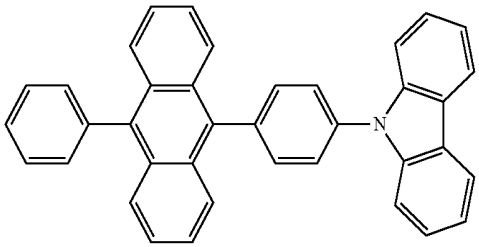
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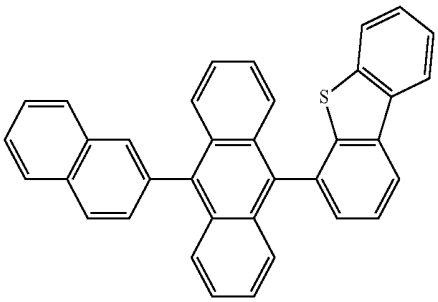
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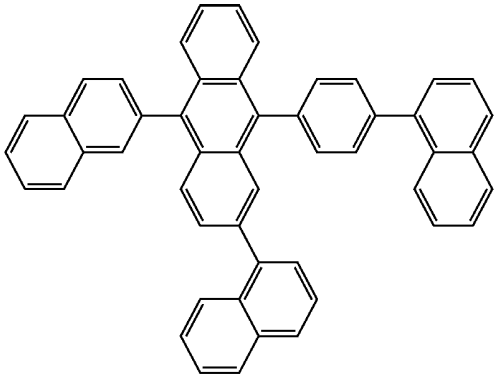
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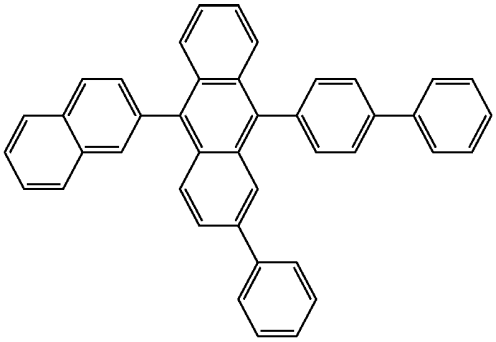
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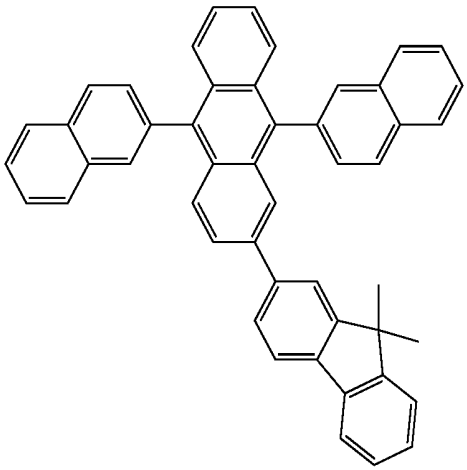


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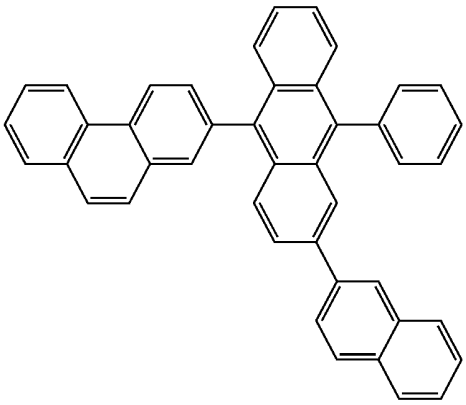


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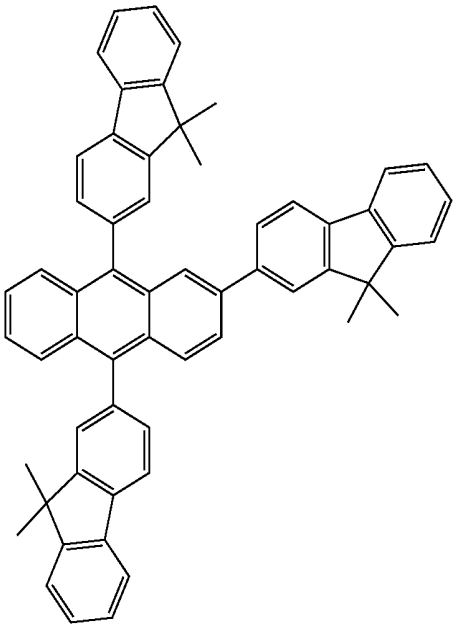
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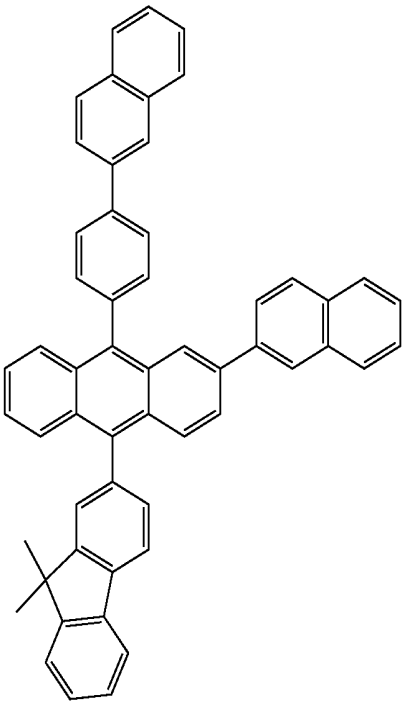
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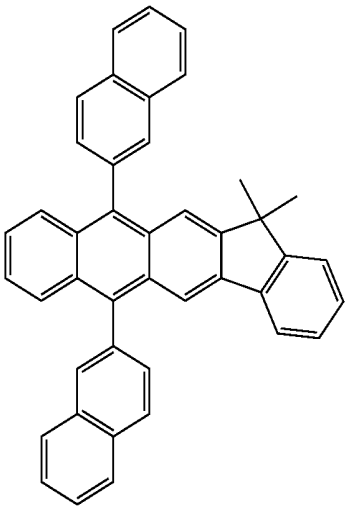
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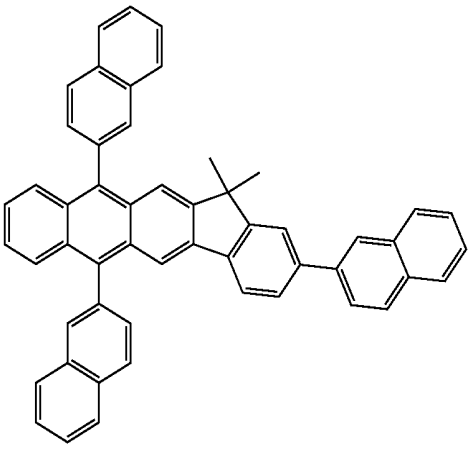
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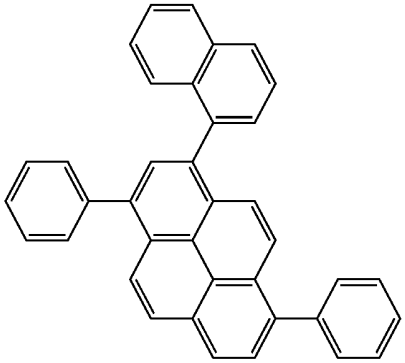


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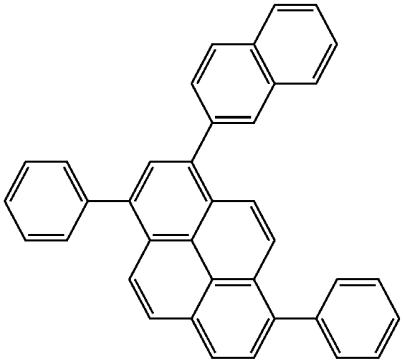


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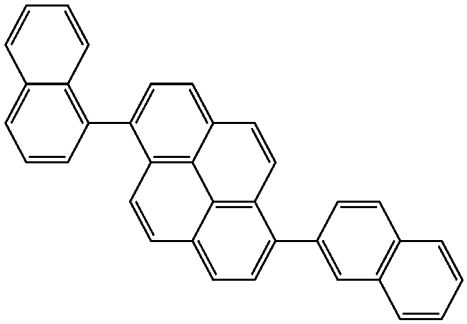
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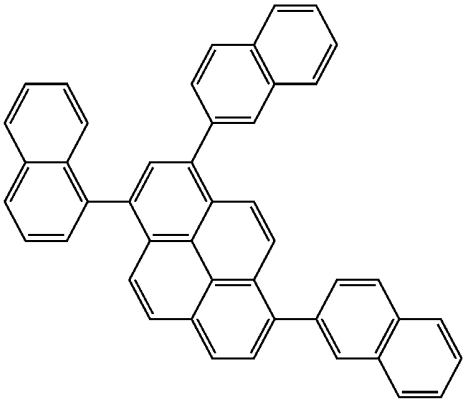
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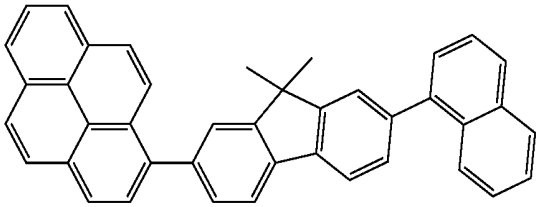
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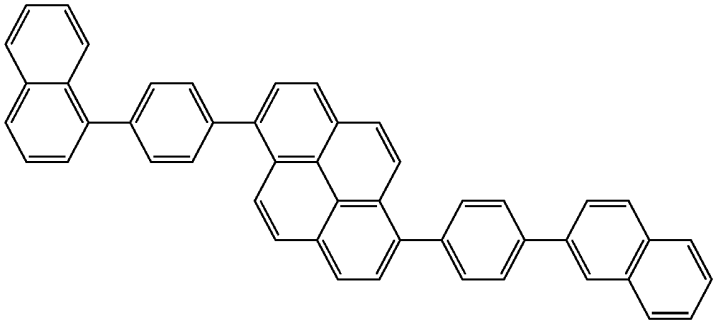
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H33

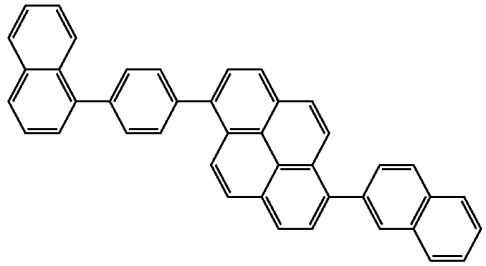


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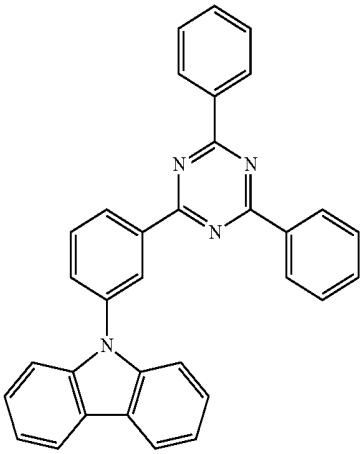


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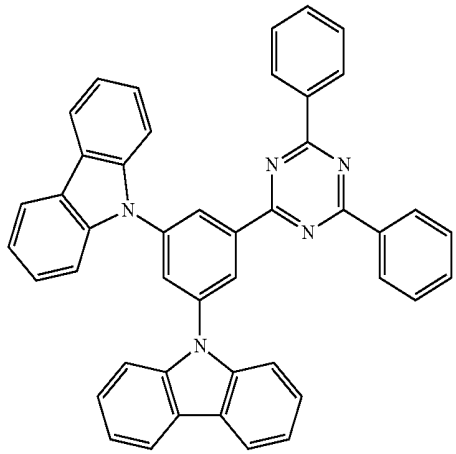
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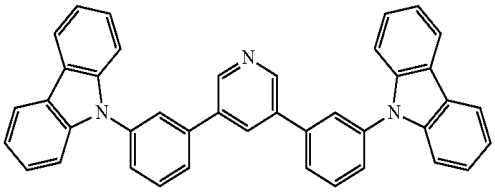
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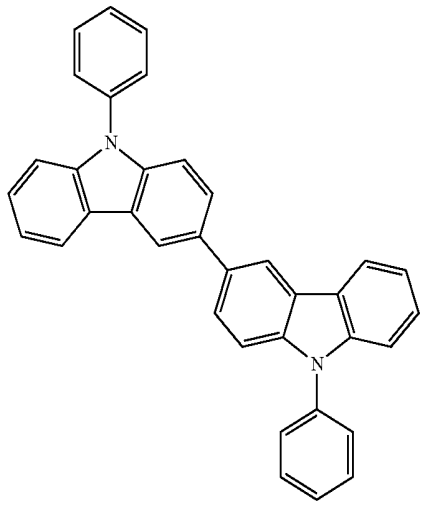
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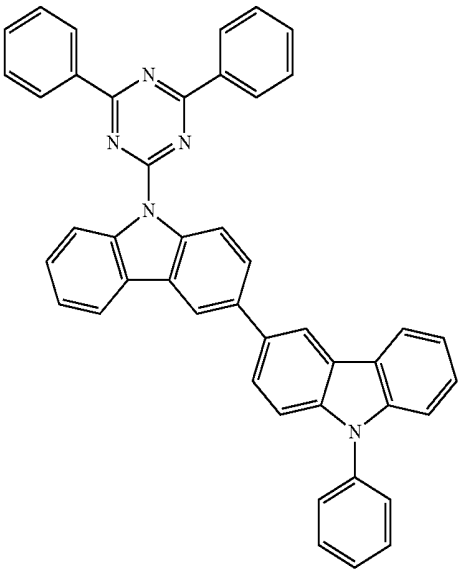
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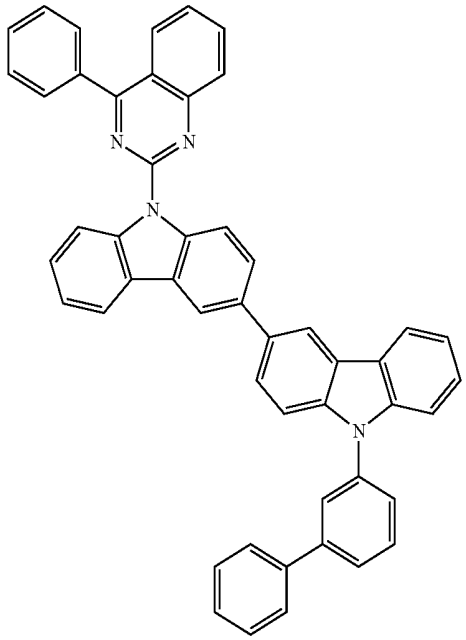


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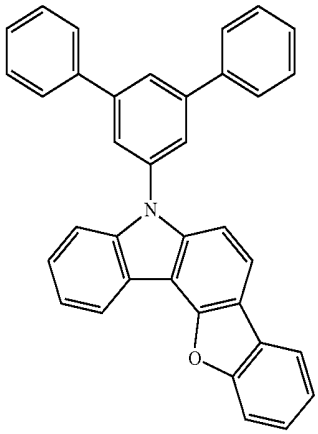


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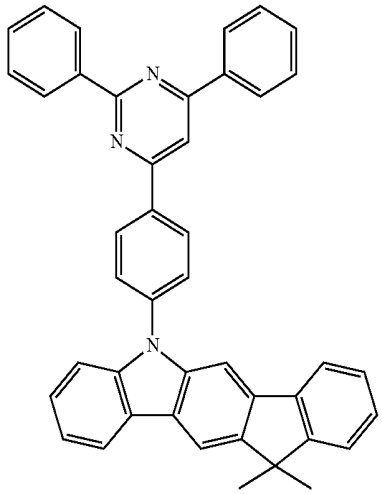
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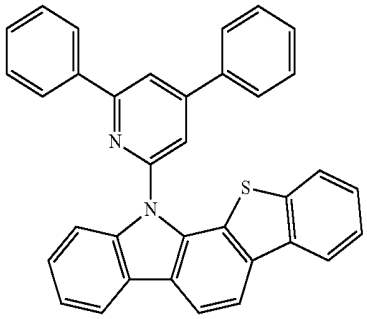
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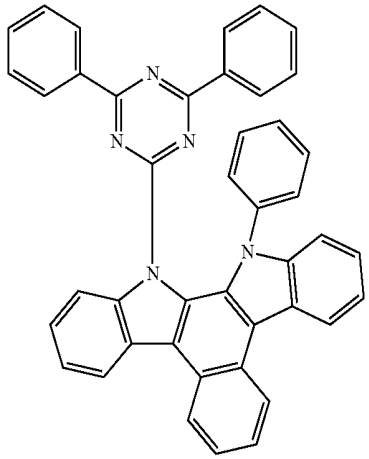
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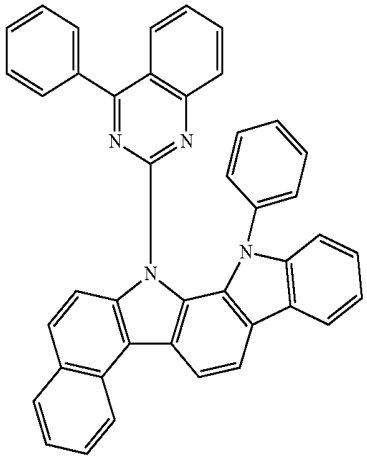
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H45

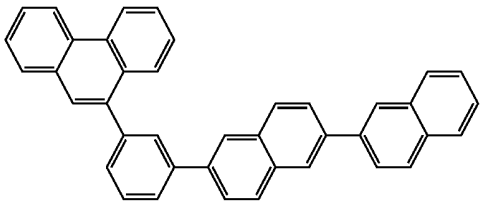


H46

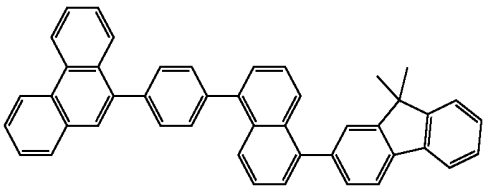


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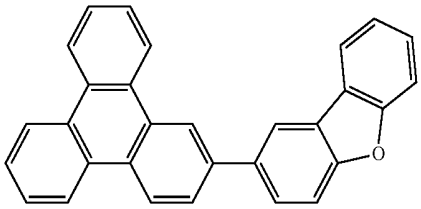
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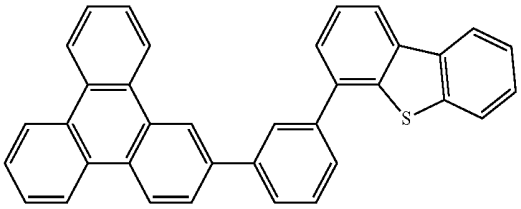
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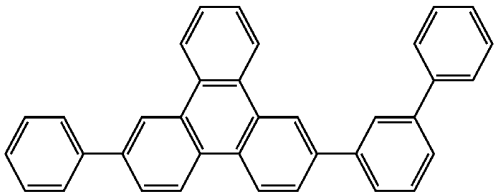
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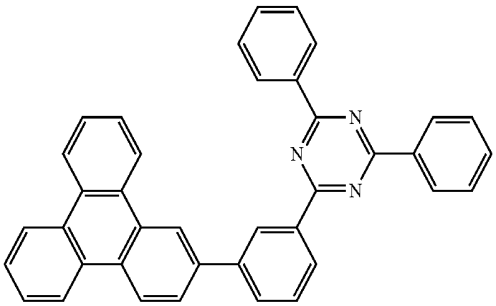
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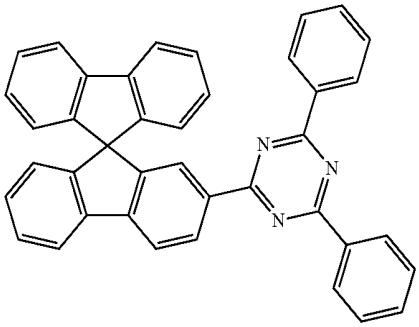
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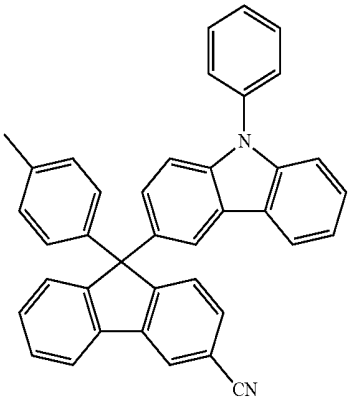
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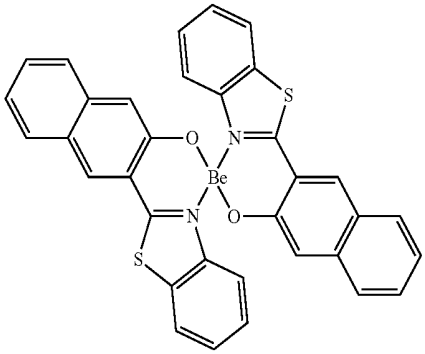
H53



H54



H55



[0225] The phosphorescent dopant included in the emission layer of the organic layer **150** may include an organometallic complex represented by Formula 401 described above.

[0226] In one exemplary embodiment, A_{401} and A_{402} in Formula 402 may each independently be selected from a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, an indene group, a pyrrole group, a

thiophene group, a furan group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a quinoxaline group, a quinazoline group, a carbazole group, a benzimidazole group, a benzofuran group, a benzothiophene group, an isobenzothiophene group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a dibenzofuran group, and a dibenzothiophene group.

[0227] In one or more exemplary embodiments, in Formula 402, i) X_{401} may be nitrogen, and X_{402} may be carbon, or ii) X_{401} and X_{402} may each be nitrogen at the same time.

[0228] In one or more exemplary embodiments, R_{402} and R_{402} in Formula 401 may each independently be selected from:

[0229] hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, and a C_1-C_{20} alkoxy group;

[0230] a C_1-C_{20} alkyl group, and a C_1-C_{20} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a phenyl group, a naphthyl group, a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, and a norbornenyl group;

[0231] a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group;

[0232] a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a cyclopentyl group, a cyclohexyl group, an adamantanyl group, a norbornanyl group, a norbornenyl group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a quinoxalinyl group, a quinazolinyl group, a carbazolyl group, a dibenzofuranyl group, and a dibenzothiophenyl group; and

[0233] $—Si(Q_{401})(Q_{402})(Q_{403})$, $—N(Q_{401})(Q_{402})$, $—B(Q_{401})(Q_{402})$, $—C(=O)(Q_{401})$, $—S(=O)_2(Q_{401})$, and $—P(=O)(Q_{401})(Q_{402})$, and

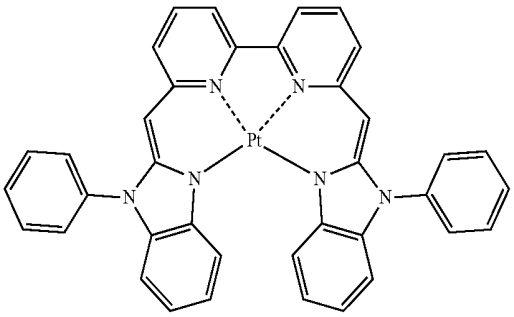
[0234] Q_{401} to Q_{403} may each independently be selected from a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, and a naphthyl group, but are not limited thereto.

[0235] In one or more exemplary embodiments, when xc1 in Formula 401 is two or more, two A_{401}(s) in two or more L_{401}(s) may optionally be linked via X_{407}, which is a linking group, or two A_{402}(s) in two or more L_{401}(s) may optionally be linked via X_{408}, which is a linking group (see Compounds PD1 to PD4 and PD7). X_{407} and X_{408} may each independently be a single bond, *—O—*', *—S—*', *—C(=O)—*', *—N(Q_{413})-*', *—C(Q_{413})(Q_{414})-*', or *—C(Q_{413})=C(Q_{414})-*' (wherein Q_{413} and Q_{414} may each independently be hydrogen, deuterium, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group), but exemplary embodiments of the present disclosure are not limited thereto.

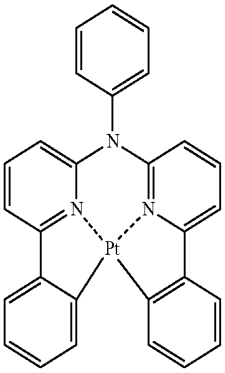
[0236] L_{402} in Formula 401 may be a monovalent, divalent, or trivalent organic ligand. For example, L_{402} may be selected from halogen, diketone (for example, acetylacetonate), carboxylic acid (for example, picolinate), —C(=O), isonitrile, —CN, and a phosphorus-containing material (for example, phosphine or phosphite), but exemplary embodiments of the present disclosure are not limited thereto.

[0237] In one or more exemplary embodiments, the phosphorescent dopant may be selected from, for example, Compounds PD1 to PD26, but exemplary embodiments of the present disclosure are not limited thereto:

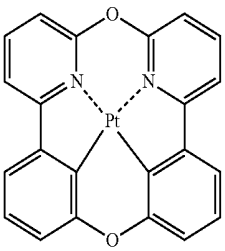
PD1



PD2

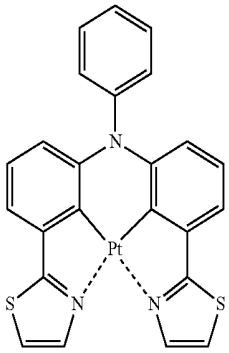


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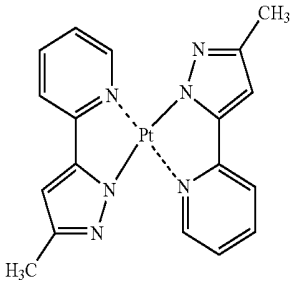


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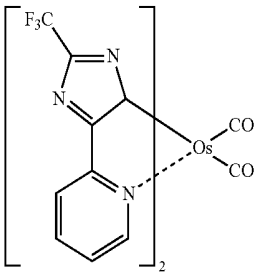
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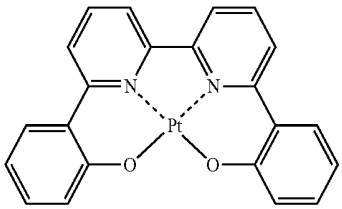
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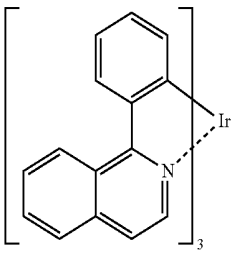
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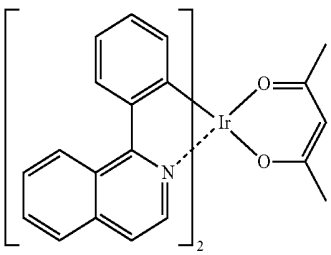
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PD8

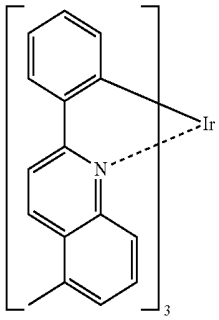


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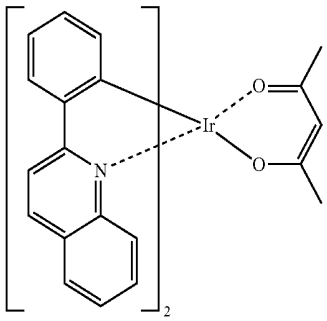


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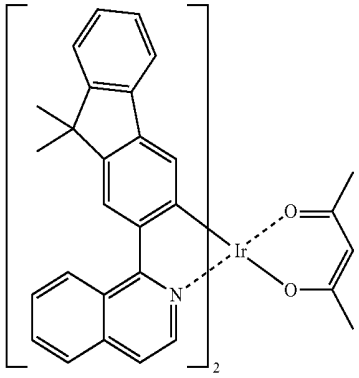
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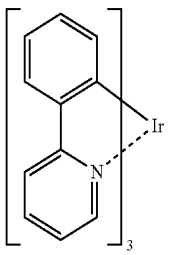
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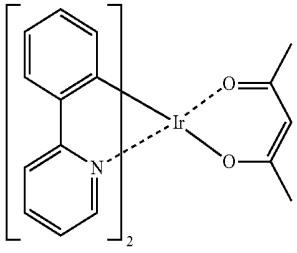
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PD13

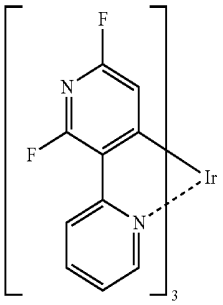


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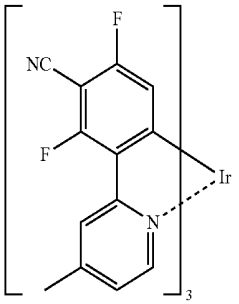


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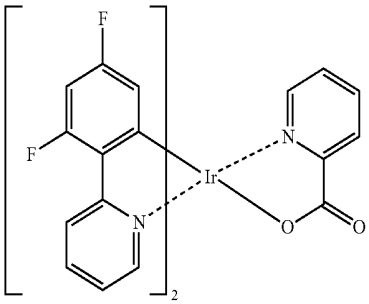
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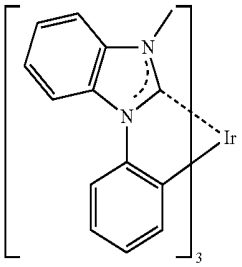
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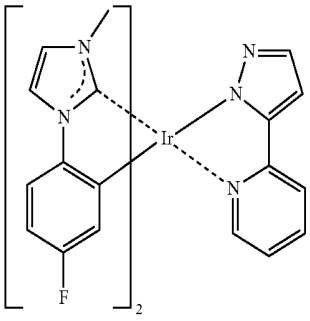
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PD18

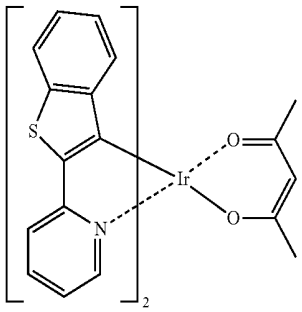


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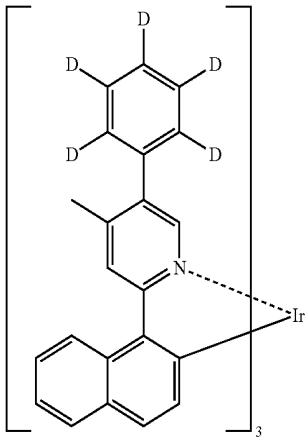


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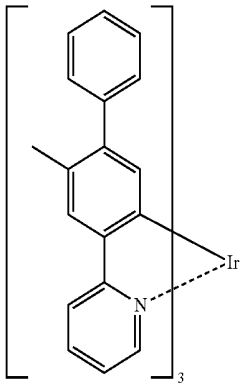
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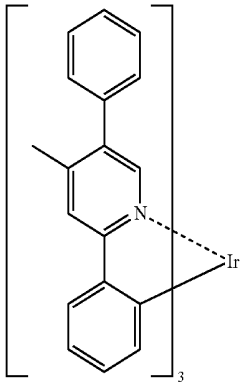
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PD22

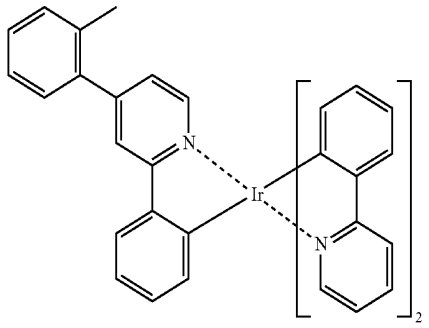


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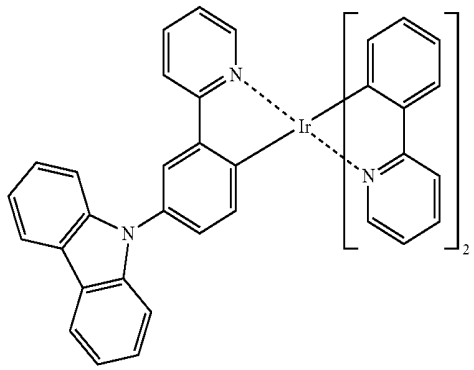


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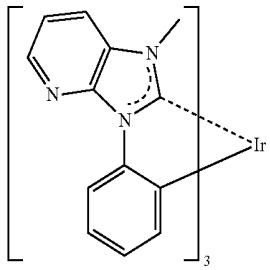
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PD25



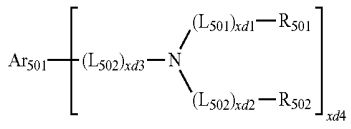
PD26



[0238] The fluorescent dopant may include an arylamine compound or a styrylamine compound.

[0239] The fluorescent dopant may include a compound represented by Formula 501 below:

<Formula 501>



[0240] In Formula 501,

[0241] Ar_{501} may be a substituted or unsubstituted C_5-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

[0242] L_{501} to L_{503} may each independently be selected from a substituted or unsubstituted C_3-C_{10} cycloalkylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3-C_{10} cycloalkenylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6-C_{60} arylene group, a substituted or unsubstituted C_1-C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group,

[0243] xd1 to xd3 may each independently be an integer from 0 to 3,

[0244] R_{501} and R_{502} may each independently be selected from a substituted or unsubstituted C_3-C_{10} cycloalkyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3-C_{10} cycloalkenyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6-C_{60} aryl group, a substituted or unsubstituted C_6-C_{60} aryloxy group, a substituted or unsubstituted C_6-C_{60} arylthio group, a substituted or unsubstituted C_1-C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, and

[0245] xd4 may be an integer from 1 to 6.

[0246] In one exemplary embodiment, Ar_{501} in Formula 501 may be selected from:

[0247] a naphthalene group, a heptalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, and an indenophenanthrene group; and

[0248] a naphthalene group, a heptalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, and an indenophenanthrene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

[0249] In one or more exemplary embodiments, L_{501} to L_{503} in Formula 501 may each independently be selected from:

[0250] a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, and a pyridinylene group; and

[0251] a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a ben-

zocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, and a pyridinylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group.

[0252] In one or more exemplary embodiments, R_{501} and R_{502} in Formula 501 may each independently be selected from:

[0253] a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group; and

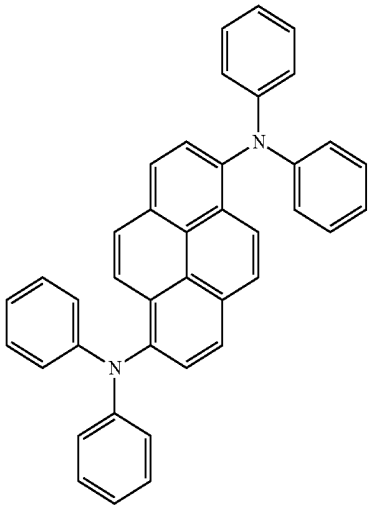
[0254] a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, and a pyridinyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, and —$Si(Q_{31})(Q_{32})(Q_{33})$, and

[0255] Q_{31} to Q_{33} may each independently be selected from a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

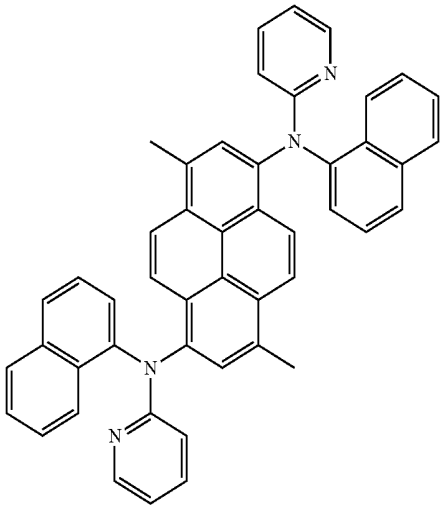
[0256] In one or more exemplary embodiments, xd4 in Formula 501 may be 2, but exemplary embodiments of the present disclosure are not limited thereto.

[0257] For example, the fluorescent dopant may be selected from Compounds FD1 to FD22:

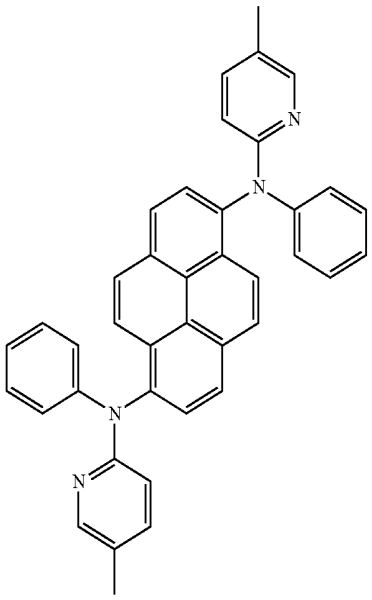
FD1



FD2

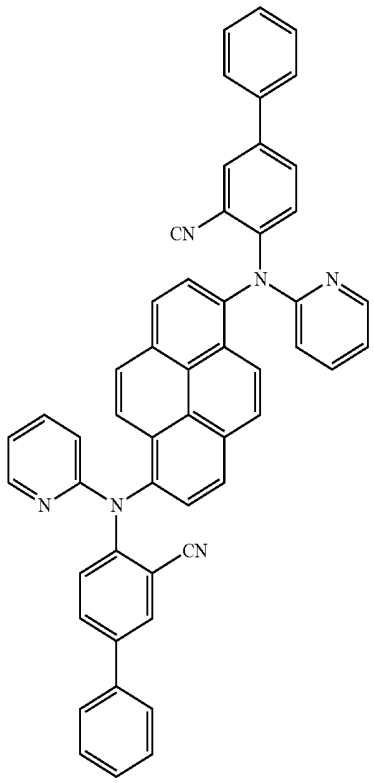


FD3

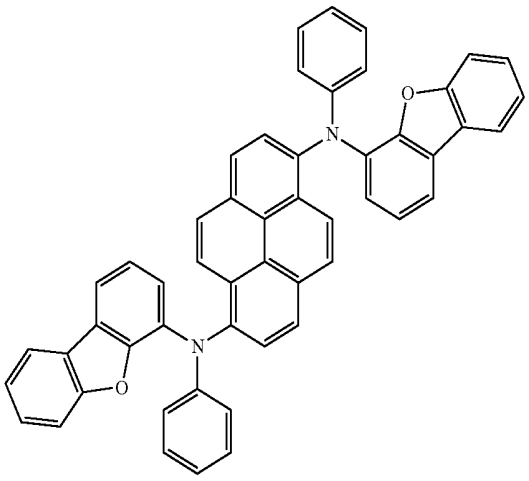


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FD4

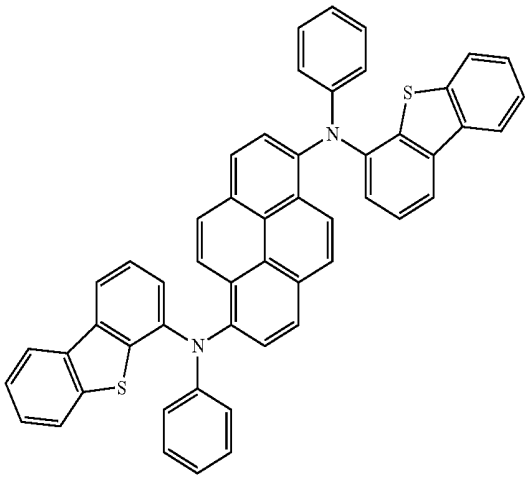


FD5

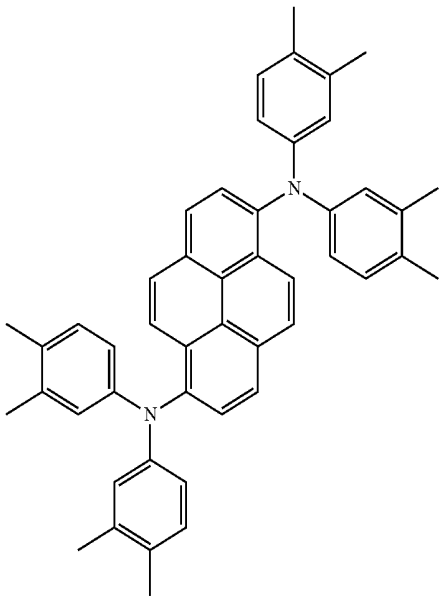


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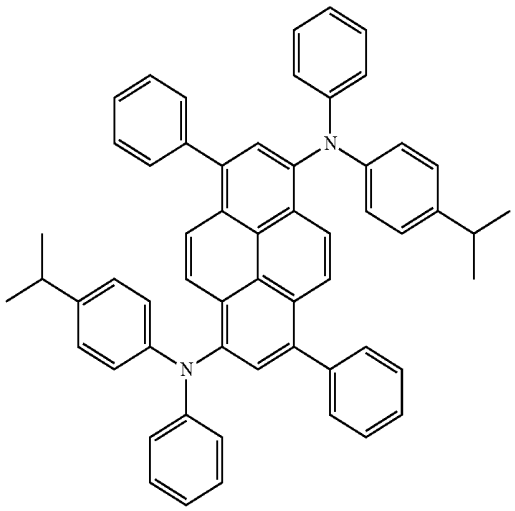
FD6



FD7

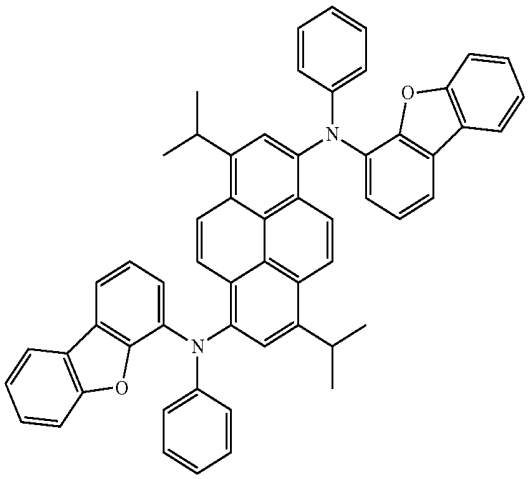


FD8

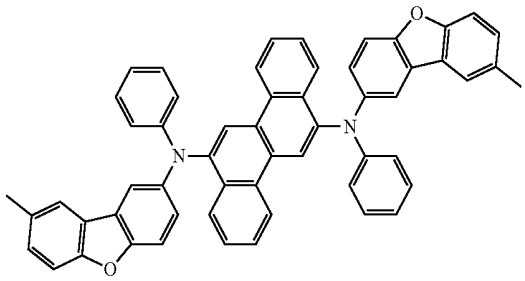


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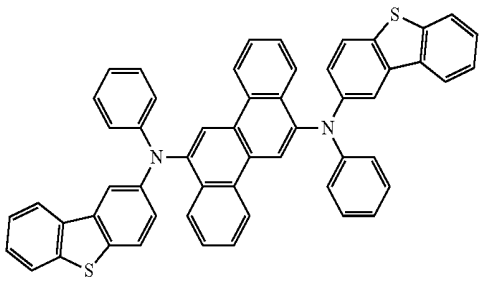
FD9



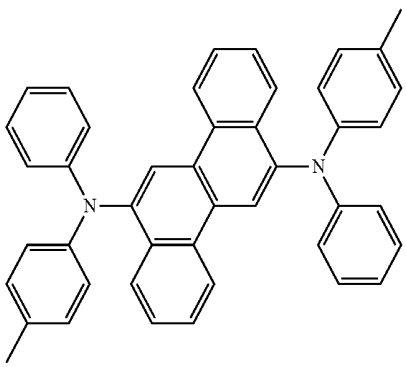
FD10



FD11

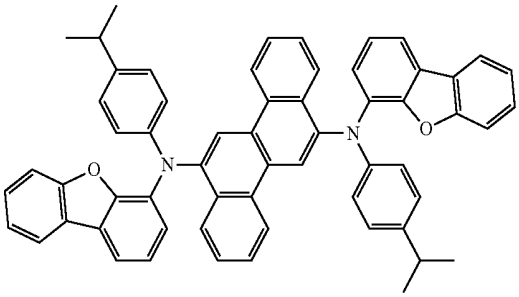


FD12

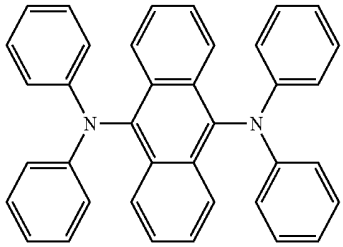


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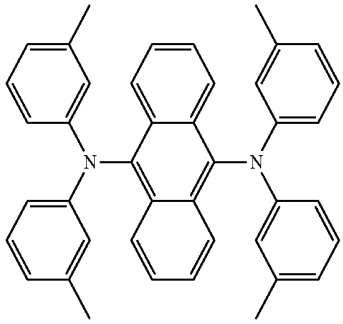
FD13



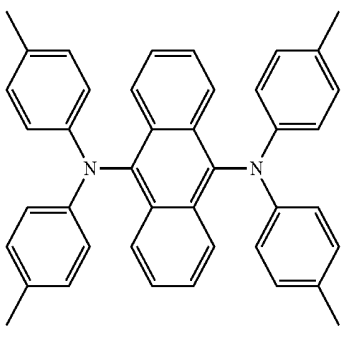
FD14



FD15

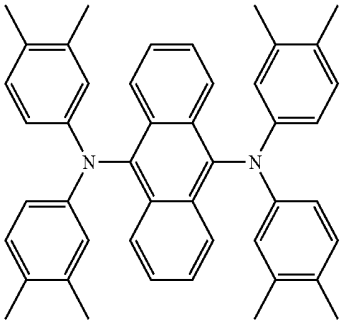


FD16

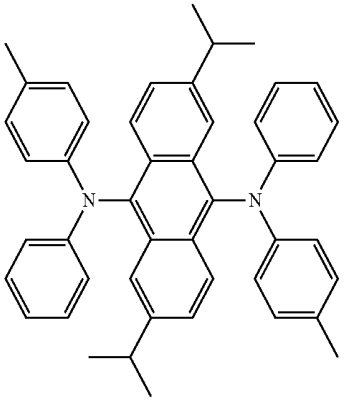


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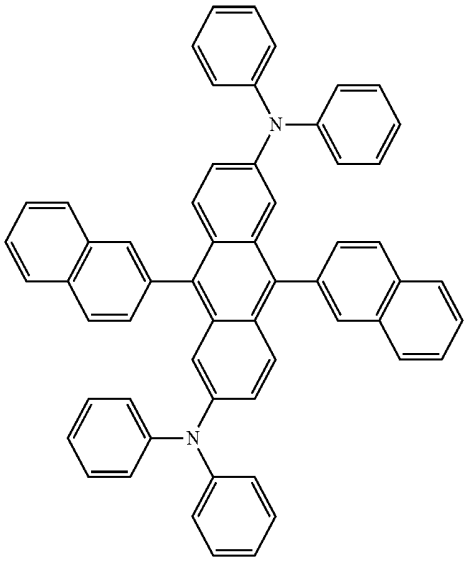
FD17

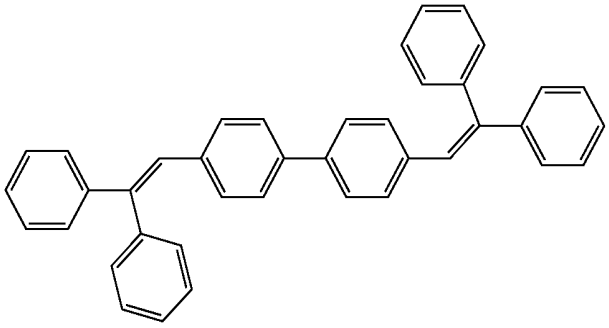


FD18



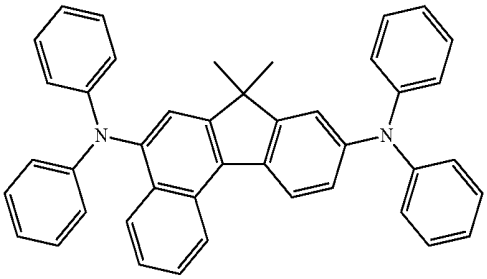
FD19



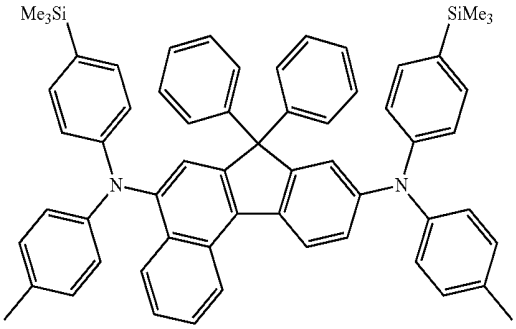


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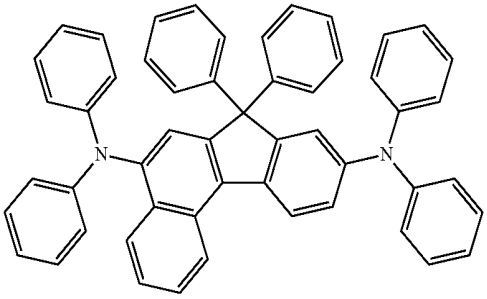
FD20



FD21



FD22

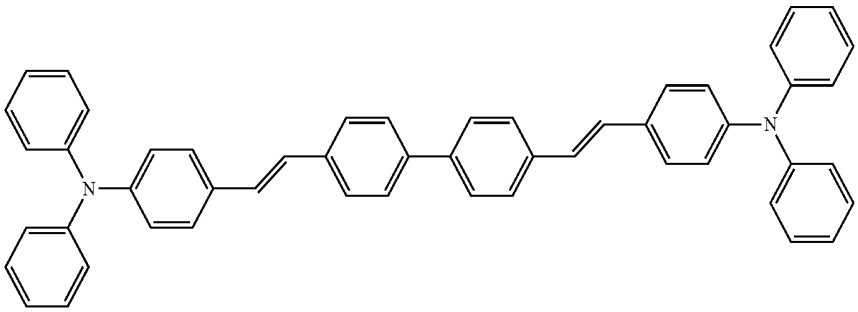


[0258] In one or more exemplary embodiments, the fluorescent dopant may be selected from the following compounds, but exemplary embodiments of the present disclosure are not limited thereto.

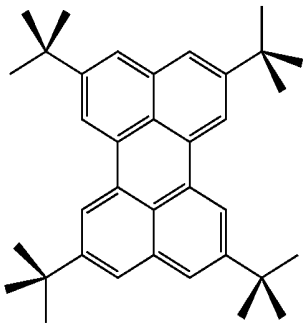
DPVBi

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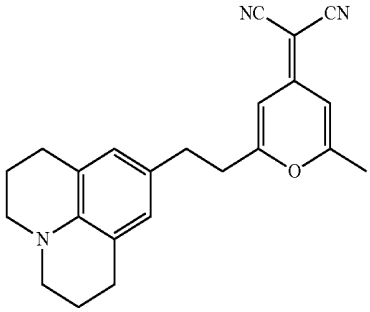
DPAVBi



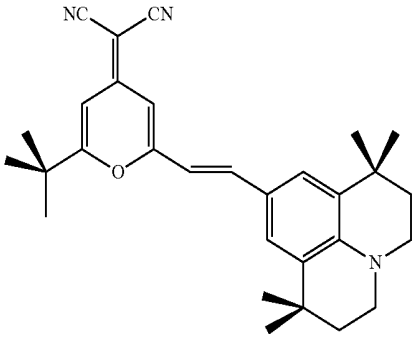
TBPe



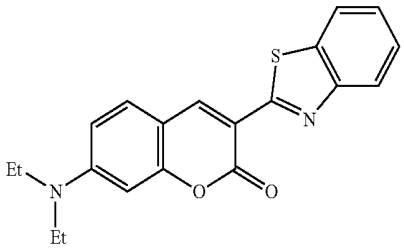
DCM



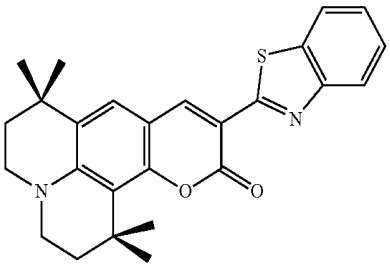
DCJTB



Coumarin 6



C545T



[0259] The electron transport region in the organic layer **150** may have i) a single-layered structure having a single layer including a single material, ii) a single-layered structure having a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

[0260] The electron transport region may include at least one selected from a buffer layer, a hole blocking layer, an electron control layer, an electron transport layer, and an electron injection layer, but exemplary embodiments of the present disclosure are not limited thereto.

[0261] For example, the electron transport region may have an electron transport layer/electron injection layer structure, a hole blocking layer/electron transport layer/electron injection layer structure, an electron control layer/electron transport layer/electron injection layer structure, or a buffer layer/electron transport layer/electron injection layer structure, wherein for each structure, constituting layers are sequentially stacked from an emission layer. However, exemplary embodiments of the structure of the electron transport region are not limited thereto.

[0262] The electron transport region (for example, a buffer layer, a hole blocking layer, an electron control layer, or an electron transport layer in the electron transport region) may include a metal-free compound containing at least one π electron-depleted nitrogen-containing ring.

[0263] The "π electron-depleted nitrogen-containing ring" indicates a C_1-C_{60} heterocyclic group having at least one *—N=*' moiety as a ring-forming moiety.

[0264] For example, the "π electron-depleted nitrogen-containing ring" may be i) a 5-membered to 7-membered heteromonocyclic group having at least one *—N=*' moiety, ii) a heteropolycyclic group in which two or more 5-membered to 7-membered heteromonocyclic groups each having at least one *—N=*' moiety are condensed with each other, or iii) a heteropolycyclic group in which at least one of 5-membered to 7-membered heteromonocyclic groups, each having at least one *—N=*' moiety, is condensed with at least one C_5-C_{60} carbocyclic group.

[0265] Examples of the π electron-depleted nitrogen-containing ring include an imidazole, a pyrazole, a thiazole, an isothiazole, an oxazole, an isoxazole, a pyridine, a pyrazine, a pyrimidine, a pyridazine, an indazole, a purine, a quinoline, an isoquinoline, a benzoquinoline, a phthalazine, a naphthyridine, a quinoxaline, a quinazoline, a cinnoline, a phenanthridine, an acridine, a phenanthroline, a phenazine, a benzimidazole, an isobenzothiazole, a benzoxazole, an isobenzoxazole, a triazole, a tetrazole, an oxadiazole, a triazine, thiadiazol, an imidazopyridine, an imidazopyrimidine, and an azacarbazole, but are not limited thereto.

[0266] For example, the electron transport region may include a compound represented by Formula 601:

$$[Ar_{601}]_{xe11}\text{-}[(L_{601})_{xe1}\text{-}R_{601}]_{xe21} \quad \text{<Formula 601>}$$

[0267] In Formula 601,

[0268] Ar_{6O1} may be a substituted or unsubstituted C_5-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

[0269] xe11 may be 1, 2, or 3,

[0270] L_{601} may each independently be selected from a substituted or unsubstituted C_3-C_{10} cycloalkylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkylene group, a substituted or unsubstituted C_3-C_{10} cycloalkenylene group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenylene group, a substituted or unsubstituted C_6-C_{60} arylene group, a substituted or unsubstituted C_1-C_{60} heteroarylene group, a substituted or unsubstituted divalent non-aromatic condensed polycyclic group, and a substituted or unsubstituted divalent non-aromatic condensed heteropolycyclic group;

[0271] xe1 may be an integer from 0 to 5,

[0272] R_{601} may be selected from a substituted or unsubstituted C_3-C_{10} cycloalkyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3-C_{10} cycloalkenyl group, a substituted or unsubstituted C_1-C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6-C_{60} aryl group, a substituted or unsubstituted C_6-C_{60} aryloxy group, a substituted or unsubstituted C_6-C_{60} arylthio group, a substituted or unsubstituted C_1-C_{60} heteroaryl group, a substituted or unsubstituted monovalent non-aromatic condensed polycyclic group, a substituted or unsubstituted monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{601})(Q_{602})(Q_{603})$, —$C(=O)(Q_{601})$, —$S(=O)_2(Q_{601})$, and —$P(=O)(Q_{601})(Q_{602})$,

[0273] Q_{601} to Q_{603} may each independently be a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, or a naphthyl group, and

[0274] xe21 may be an integer from 1 to 5.

[0275] In one exemplary embodiment, at least one of Ar_{601}(s) in the number of xe11 and R_{601}(s) in the number of xe21 may include the π electron-depleted nitrogen-containing ring.

[0276] In one exemplary embodiment, ring Ar_{601} in Formula 601 may be selected from:

[0277] a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an isobenzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazole group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group; and

[0278] a benzene group, a naphthalene group, a fluorene group, a spiro-bifluorene group, a benzofluorene group, a dibenzofluorene group, a phenalene group, a phenanthrene group, an anthracene group, a fluoranthene group, a triphenylene group, a pyrene group, a chrysene group, a naphthacene group, a picene group, a perylene group, a pentaphene group, an indenoanthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an isobenzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazole group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, —$Si(Q_{31})(Q_{32})(Q_{33})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$, and

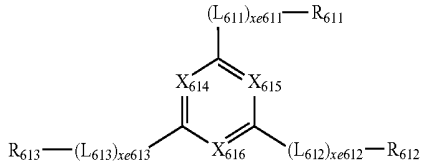
[0279] Q_{31} to Q_{33} may each independently be selected from a C_1-C_{10} alkyl group, a C_1-C_{10} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

[0280] When xe11 in Formula 601 is two or more, two or more Ar_{601}(s) may be linked via a single bond.

[0281] In one or more exemplary embodiments, Ar_{601} in Formula 601 may be an anthracene group.

[0282] In one or more exemplary embodiments, a compound represented by Formula 601 may be represented by Formula 601-1:

<Formula 601-1>



[0283] In Formula 601-1,

[0284] X_{614} may be N or C(R_{614}), X_{615} may be N or C(R_{615}), X_{616} may be N or C(R_{616}), and at least one selected from X_{614} to X_{616} may be N,

[0285] L_{611} to L_{613} may each independently be the same as defined in connection with L_{601},

[0286] xe611 to xe613 may each independently be the same as defined in connection with xe1,

[0287] R_{611} to R_{613} may each independently be the same as defined in connection with R_{601}, and

[0288] R_{614} to R_{616} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

[0289] In one exemplary embodiment, L_{601} and L_{611} to L_{613} in Formulae 601 and 601-1 may each independently be selected from:

[0290] a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, a pyridinylene group, an imidazolylene group, a pyrazolylene group, a thiazolylene group, an isothiazolylene group, an oxazolylene group, an isoxazolylene group, a thiadiazolylene group, an oxadiazolylene group, a pyrazinylene group, a pyrimidinylene group, a pyridazinylene group, a triazinylene group, a quinolinylene group, an isoquinolinylene group, a benzoquinolinylene group, a phthalazinylene group, a naphthyridinylene group, a quinoxalinylene group, a quinazolinylene group, a cinnolinylene group, a phenanthridinylene group, an acridinylene group, a phenanthrolinylene group, a phenazinylene group, a benzimidazolylene group, an isobenzothiazolylene group, a benzoxazolylene group, an isobenzoxazolylene group, a triazolylene group, a tetrazolylene group, an imidazopyridinylene group, an imidazopyrimidinylene group, and an azacarbazolylene group; and

[0291] a phenylene group, a naphthylene group, a fluorenylene group, a spiro-bifluorenylene group, a benzofluorenylene group, a dibenzofluorenylene group, a phenanthrenylene group, an anthracenylene group, a fluoranthenylene group, a triphenylenylene group, a pyrenylene group, a chrysenylene group, a perylenylene group, a pentaphenylene group, a hexacenylene group, a pentacenylene group, a thiophenylene group, a furanylene group, a carbazolylene group, an indolylene group, an isoindolylene group, a benzofuranylene group, a benzothiophenylene group, a dibenzofuranylene group, a dibenzothiophenylene group, a benzocarbazolylene group, a dibenzocarbazolylene group, a dibenzosilolylene group, a pyridinylene group, an imidazolylene group, a pyrazolylene group, a thiazolylene group, an isothiazolylene group, an oxazolylene group, an isoxazolylene group, a thiadiazolylene group, an oxadiazolylene group, a pyrazinylene group, a pyrimidinylene group, a pyridazinylene group, a triazinylene group, a quinolinylene group, an isoquinolinylene group, a benzoquinolinylene group, a phthalazinylene group, a naphthyridinylene group, a quinoxalinylene group, a quinazolinylene group, a cinnolinylene group, a phenanthridinylene group, an acridinylene group, a phenanthrolinylene group, a phenazinylene group, a benzimidazolylene group, an isobenzothiazolylene group, a benzoxazolylene group, an isobenzoxazolylene group, a triazolylene group, a tetrazolylene group, an imidazopyridinylene group, an imidazopyrimidinylene group, and an azacarbazolylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group,

[0292] but exemplary embodiments of the present disclosure are not limited thereto.

[0293] In one or more exemplary embodiments, xe1 and xe611 to xe613 in Formulae 601 and 601-1 may each independently be 0, 1, or 2.

[0294] In one or more exemplary embodiments, R_{601} and R_{611} to R_{613} in Formula 601 and 601-1 may each independently be selected from:

[0295] a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group,

a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group;

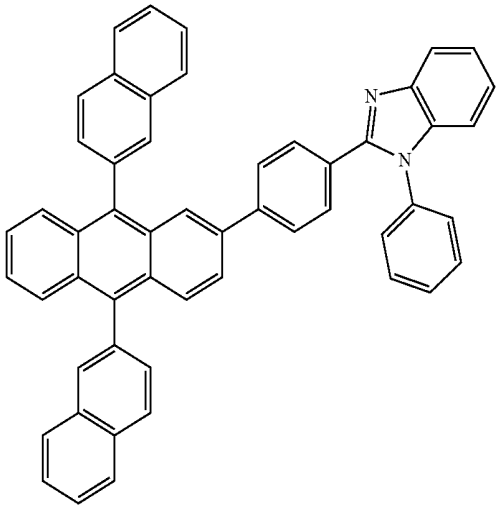
[0296] a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, a naphthyl group, a fluorenyl group, a spiro-bifluorenyl group, a benzofluorenyl group, a dibenzofluorenyl group, a phenanthrenyl group, an anthracenyl group, a fluoranthenyl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, a perylenyl group, a pentaphenyl group, a hexacenyl group, a pentacenyl group, a thiophenyl group, a furanyl group, a carbazolyl group, an indolyl group, an isoindolyl group, a benzofuranyl group, a benzothiophenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a benzocarbazolyl group, a dibenzocarbazolyl group, a dibenzosilolyl group, a pyridinyl group, an imidazolyl group, a pyrazolyl group, a thiazolyl group, an isothiazolyl group, an oxazolyl group, an isoxazolyl group, a thiadiazolyl group, an oxadiazolyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, an isoquinolinyl group, a benzoquinolinyl group, a phthalazinyl group, a naphthyridinyl group, a quinoxalinyl group, a quinazolinyl group, a cinnolinyl group, a phenanthridinyl group, an acridinyl group, a phenanthrolinyl group, a phenazinyl group, a benzimidazolyl group, an isobenzothiazolyl group, a benzoxazolyl group, an isobenzoxazolyl group, a triazolyl group, a tetrazolyl group, an imidazopyridinyl group, an imidazopyrimidinyl group, and an azacarbazolyl group; and

[0297] —$S(=O)_2(Q_{601})$ and —$P(=O)(Q_{601})(Q_{602})$, and

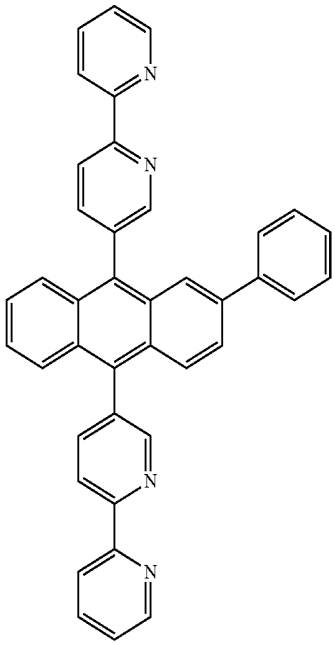
[0298] Q_{601} and Q_{602} are the same as described above.

[0299] The electron transport region may include at least one compound selected from Compounds ET1 to ET36, but exemplary embodiments of the present disclosure are not limited thereto:

ET1

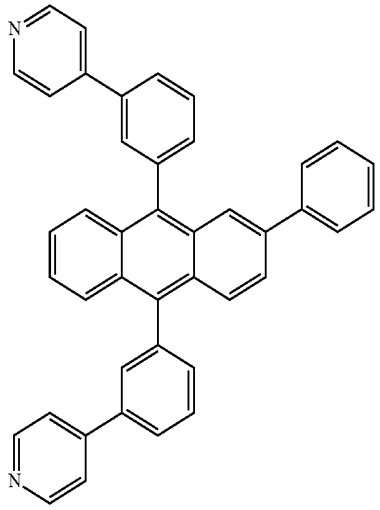


ET2

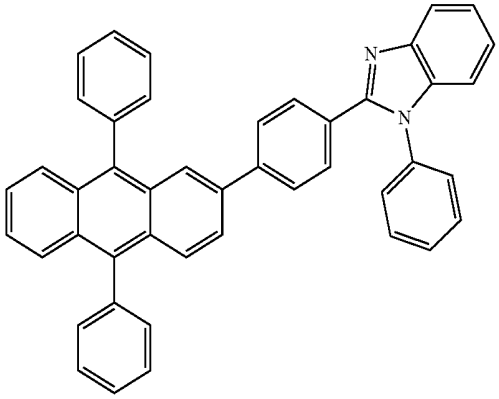


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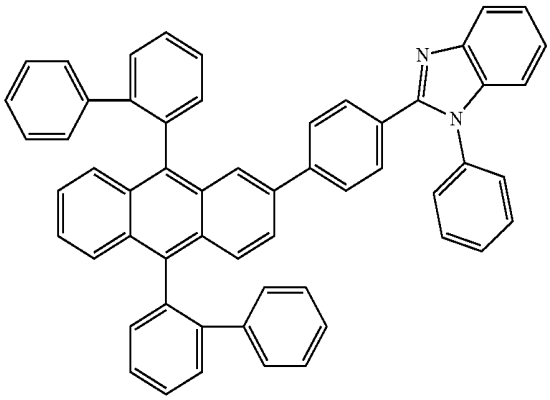
ET3



ET4

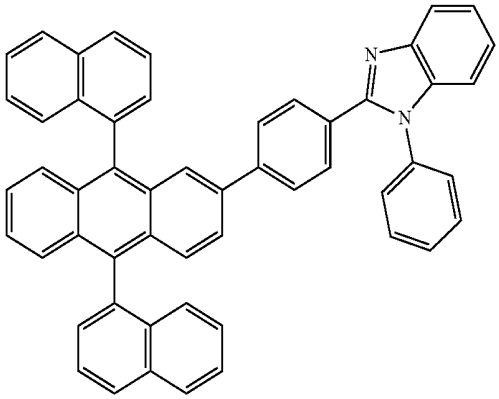


ET5

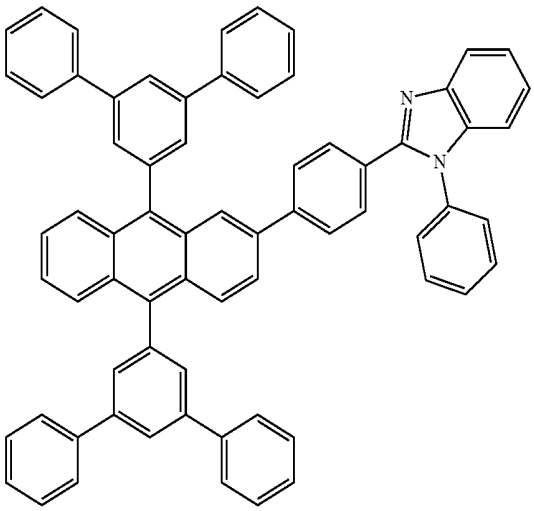


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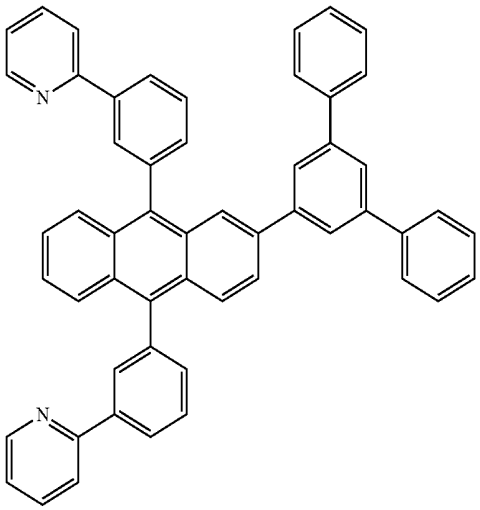
ET6



ET7

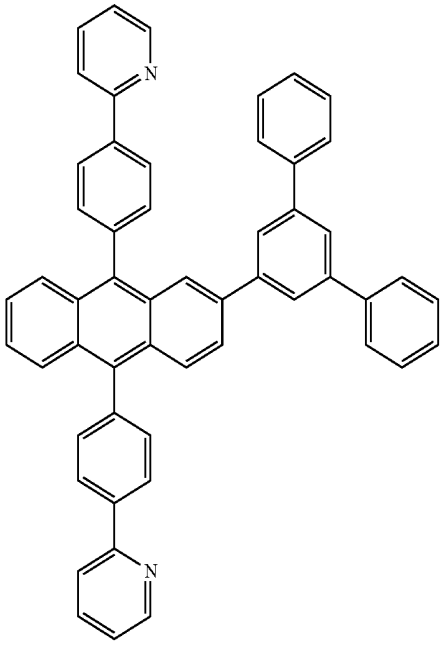


ET8

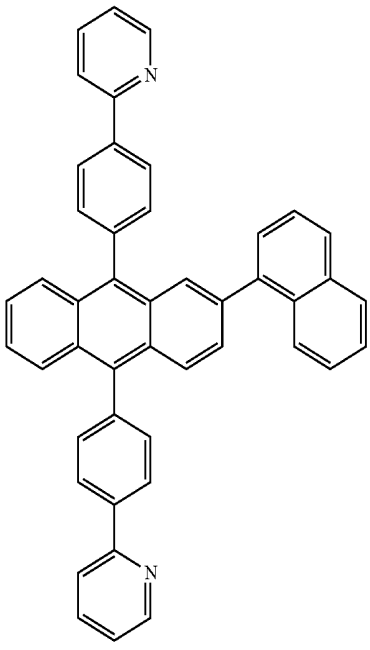


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ET9

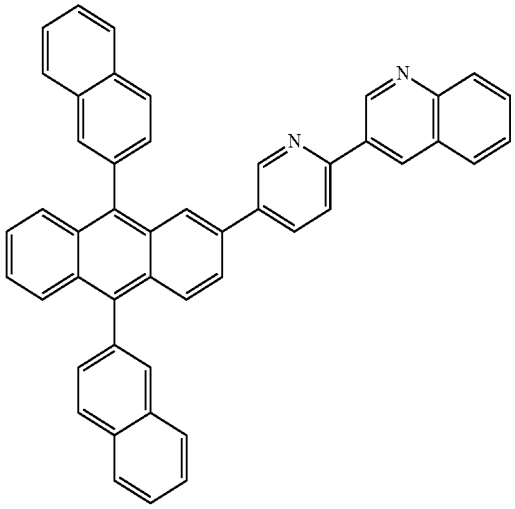


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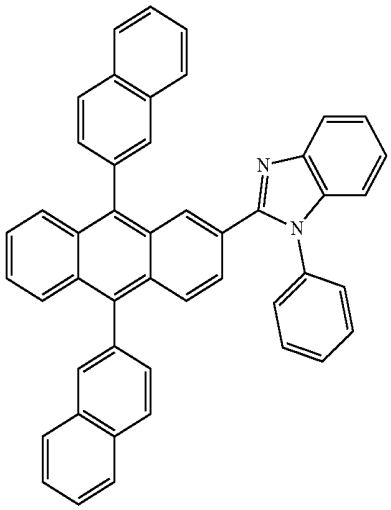


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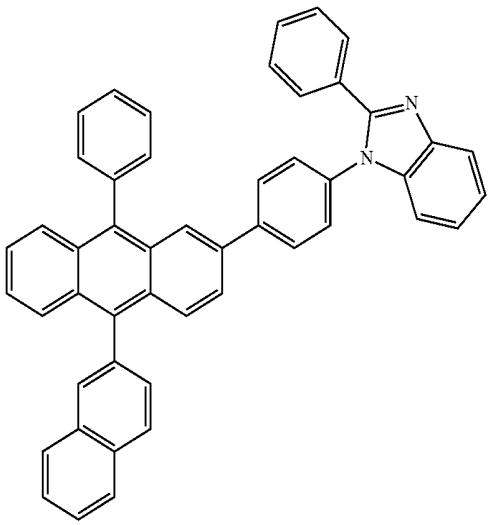
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ET12

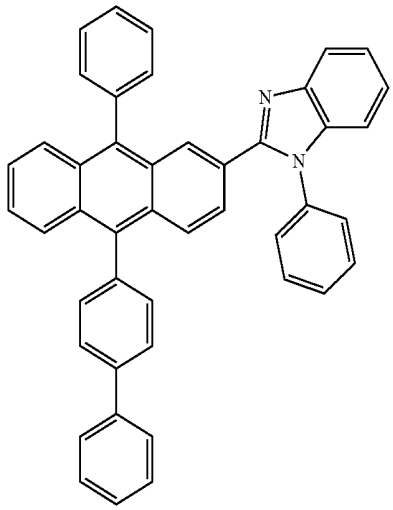


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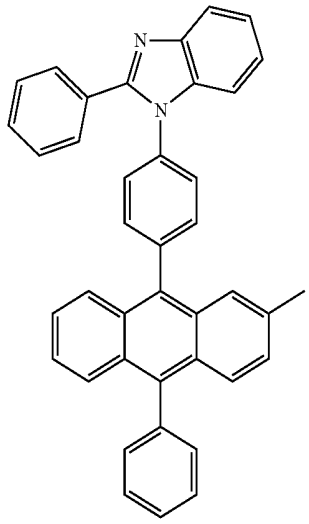


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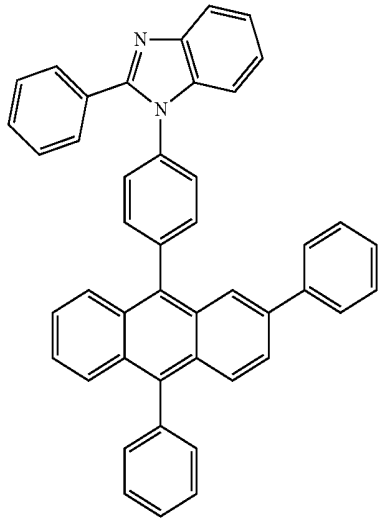
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ET15

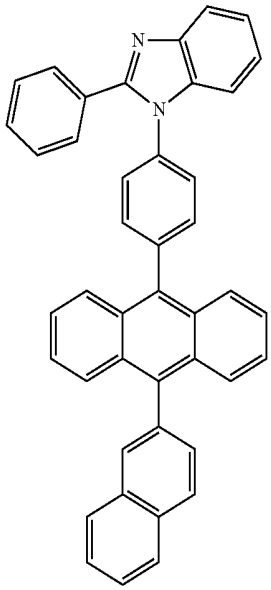


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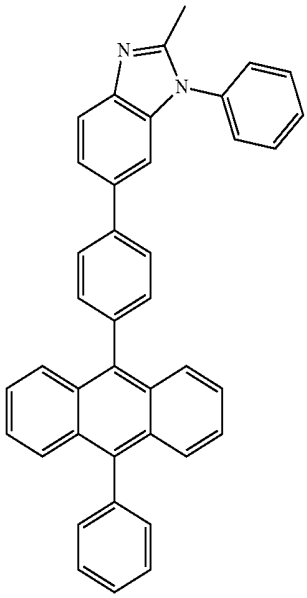


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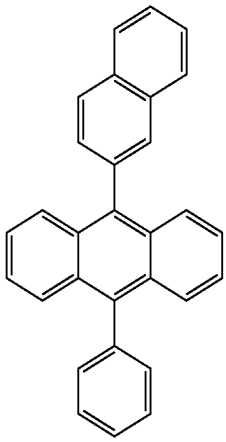
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ET18

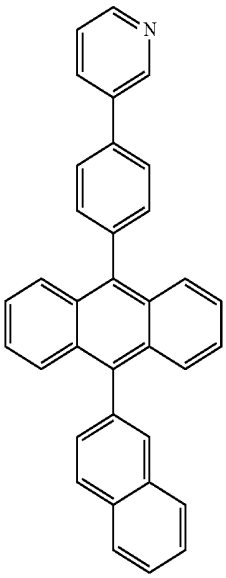


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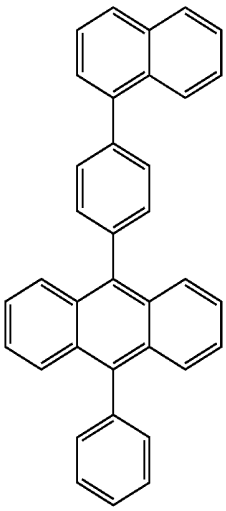


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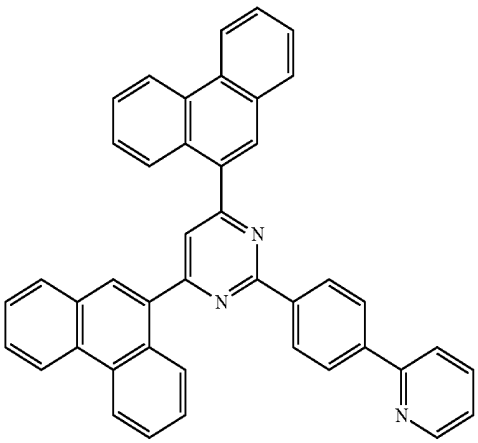
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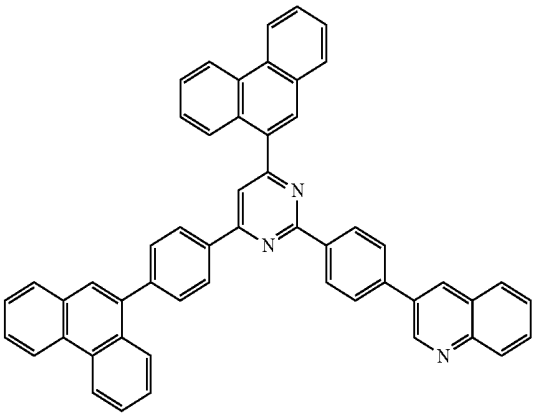


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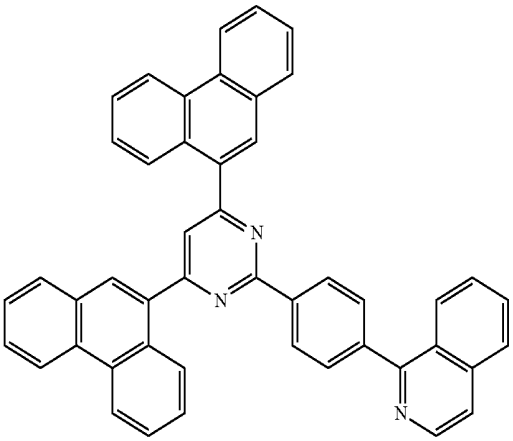


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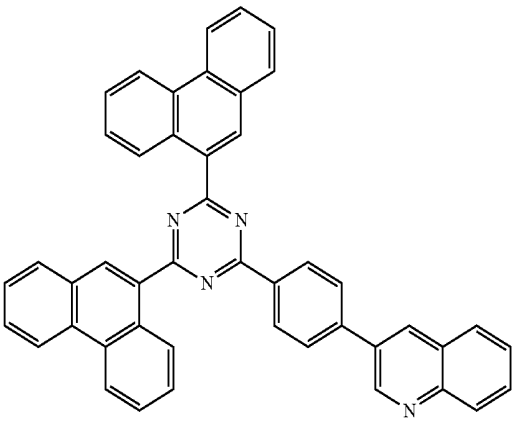
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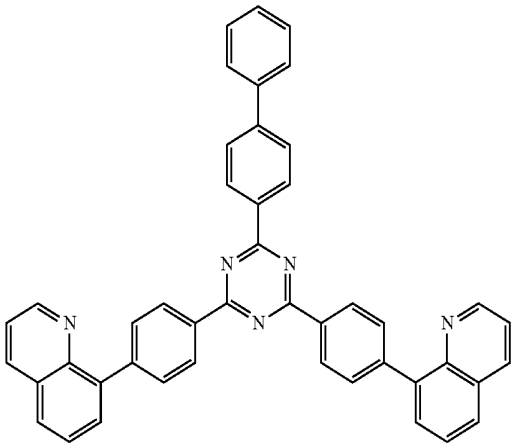


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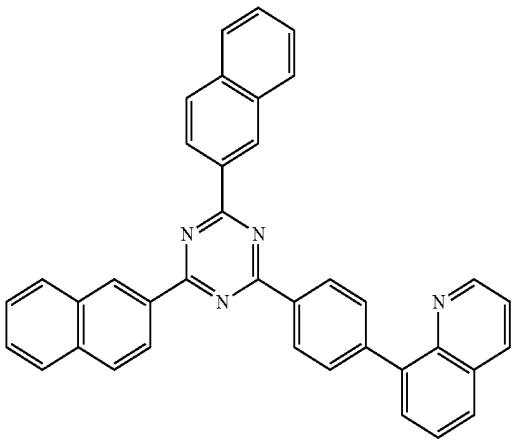


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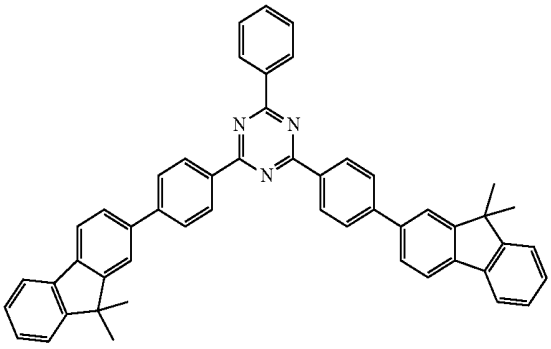
ET26



ET27

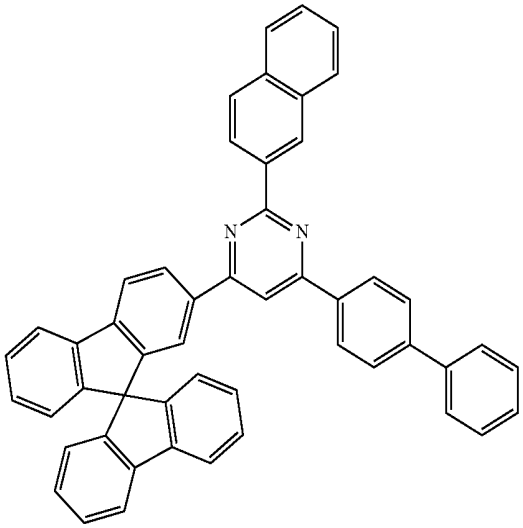


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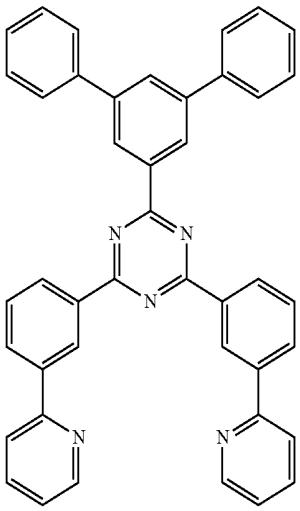


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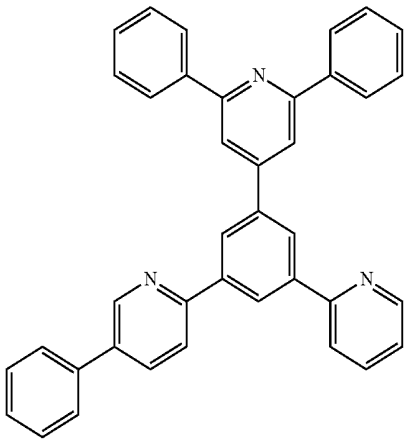
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ET30

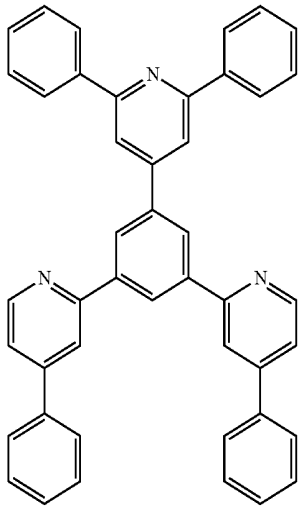


ET31

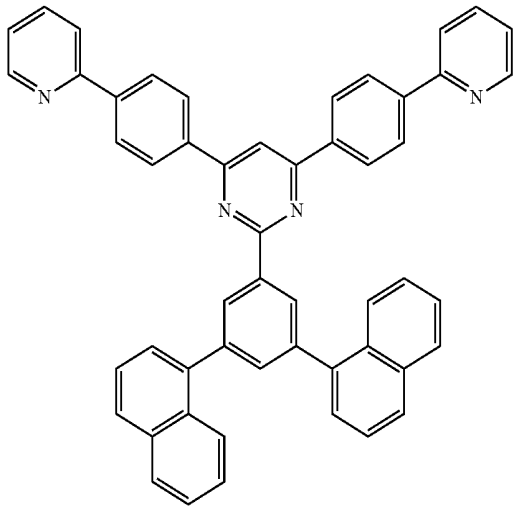


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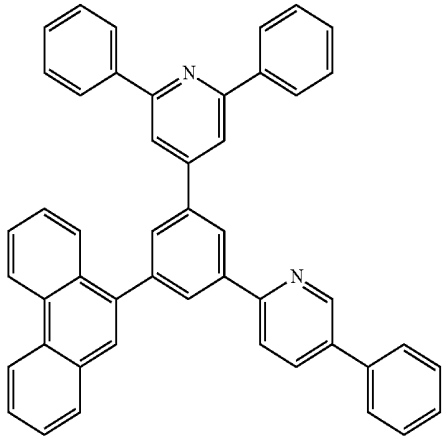
ET32



ET33

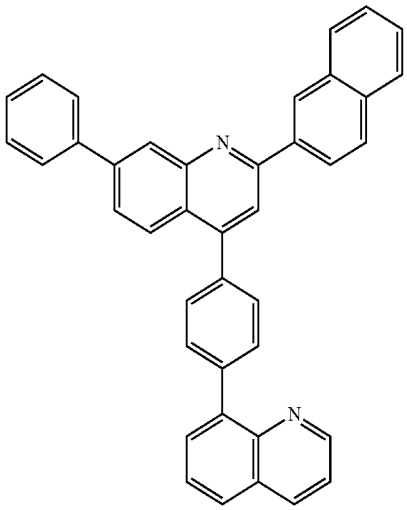


ET34

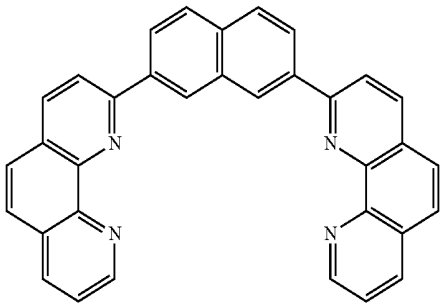


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ET35

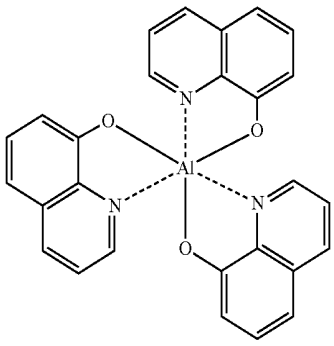


ET36



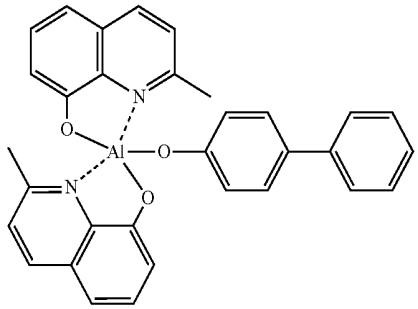
[0300] In one or more exemplary embodiments, the electron transport region may include at least one selected from 2,9-dimethyl-4,7-diphenyl-1,10-phenanthroline (BCP), 4,7-dphenyl-1,10-phenanthroline (Bphen), Alq_3, BAlq, 3-(biphenyl-4-yl)-5-(4-tert-butylphenyl)-4-phenyl-4H-1,2,4-triazole (TAZ), and NTAZ:

Alq_3

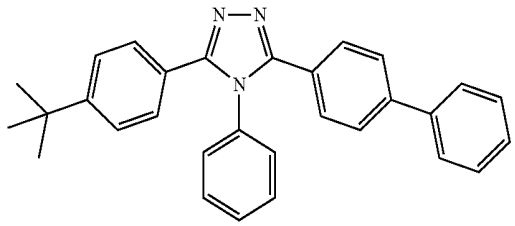


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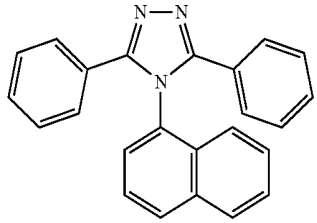
BAlq



TAZ



NTAZ



[0301] Thicknesses of the buffer layer, the hole blocking layer, and the electron control layer may each be in a range of about 20 Å to about 1,000 Å, for example, about 30 Å to about 300 Å. When the thicknesses of the buffer layer, the hole blocking layer, and the electron control layer are within these ranges, the electron blocking layer may have excellent electron blocking characteristics or electron control characteristics without a substantial increase in driving voltage.

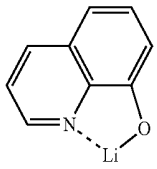
[0302] A thickness of the electron transport layer may be in a range of about 100 Å to about 1,000 Å, for example, about 150 Å to about 500 Å. When the thickness of the electron transport layer is within the range described above, the electron transport layer may have satisfactory electron transport characteristics without a substantial increase in driving voltage.

[0303] The electron transport region (for example, the electron transport layer in the electron transport region) may further include, in addition to the materials described above, a metal-containing material.

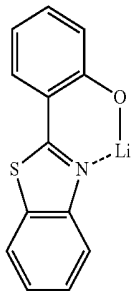
[0304] The metal-containing material may include at least one selected from alkali metal complex and alkaline earth-metal complex. The alkali metal complex may include a metal ion selected from a Li ion, a Na ion, a K ion, a Rb ion, and a Cs ion, and the alkaline earth-metal complex may include a metal ion selected from a Be ion, a Mg ion, a Ca ion, a Sr ion, and a Ba ion. A ligand coordinated with the metal ion of the alkali metal complex or the alkaline earth-metal complex may be selected from a hydroxy quinoline, a hydroxy isoquinoline, a hydroxy benzoquinoline, a hydroxy acridine, a hydroxy phenanthridine, a hydroxy phenyloxazole, a hydroxy phenylthiazole, a hydroxy diphenyloxadiazole, a hydroxy diphenylthiadiazol, a hydroxy phenylpyridine, a hydroxy phenylbenzimidazole, a hydroxy phenylbenzothiazole, a bipyridine, a phenanthroline, and a cyclopentadiene, but exemplary embodiments of the present disclosure are not limited thereto.

[0305] For example, the metal-containing material may include a Li complex. The Li complex may include, for example, Compound ET-D1 (lithium quinolate, LiQ) or ET-D2:

ET-D1



ET-D2



[0306] The electron transport region may include an electron injection layer that facilitates injection of electrons from the second electrode **190**. The electron injection layer may directly contact the second electrode **190**.

[0307] The electron injection layer may have i) a single-layered structure having a single layer including a single material, ii) a single-layered structure having a single layer including a plurality of different materials, or iii) a multi-layered structure having a plurality of layers including a plurality of different materials.

[0308] The electron injection layer may include an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof.

[0309] The alkali metal may be selected from Li, Na, K, Rb, and Cs. In one exemplary embodiment, the alkali metal may be Li, Na, or Cs. In one or more exemplary embodiments, the alkali metal may be Li or Cs, but exemplary embodiments of the present disclosure are not limited thereto.

[0310] The alkaline earth metal may be selected from Mg, Ca, Sr, and Ba.

[0311] The rare earth metal may be selected from Sc, Y, Ce, Tb, Yb, and Gd.

[0312] The alkali metal compound, the alkaline earth-metal compound, and the rare earth metal compound may be selected from oxides and halides (for example, fluorides, chlorides, bromides, or iodides) of the alkali metal, the alkaline earth-metal, and the rare earth metal.

[0313] The alkali metal compound may be selected from alkali metal oxides, such as Li_2O, Cs_2O, or K_2O, and alkali metal halides, such as LiF, NaF, CsF, KF, LiI, NaI, CsI, or KI. In one exemplary embodiment, the alkali metal com-

pound may be selected from LiF, Li_2O, NaF, LiI, NaI, CsI, and KI, but exemplary embodiments of the present disclosure are not limited thereto.

[0314] The alkaline earth-metal compound may be selected from alkaline earth-metal oxides, such as BaO, SrO, CaO, $Ba_xSr_{1-x}O$ ($0<x<1$), or $Ba_xCa_{1-x}O$ ($0<x<1$). In one exemplary embodiment, the alkaline earth-metal compound may be selected from BaO, SrO, and CaO, but exemplary embodiments of the present disclosure are not limited thereto.

[0315] The rare earth metal compound may be selected from YbF_3, ScF_3, ScO_3, Y_2O_3, Ce_2O_3, GdF_3, and TbF_3. In one exemplary embodiment, the rare earth metal compound may be selected from YbF_3, ScF_3, TbF_3, YbI_3, ScI_3, and TbI_3, but exemplary embodiments of the present disclosure are not limited thereto.

[0316] The alkali metal complex, the alkaline earth-metal complex, and the rare earth metal complex may include an ion of alkali metal, alkaline earth-metal, and rare earth metal as described above, and a ligand coordinated with a metal ion of the alkali metal complex, the alkaline earth-metal complex, or the rare earth metal complex may be selected from hydroxy quinoline, hydroxy isoquinoline, hydroxy benzoquinoline, hydroxy acridine, hydroxy phenanthridine, hydroxy phenyloxazole, hydroxy phenylthiazole, hydroxy diphenyloxadiazole, hydroxy diphenylthiadiazol, hydroxy phenylpyridine, hydroxy phenylbenzimidazole, hydroxy phenylbenzothiazole, bipyridine, phenanthroline, and cyclopentadiene, but exemplary embodiments of the present disclosure are not limited thereto.

[0317] The electron injection layer may consist of an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof, as described above. In one or more exemplary embodiments, the electron injection layer may further include an organic material. When the electron injection layer further includes an organic material, an alkali metal, an alkaline earth metal, a rare earth metal, an alkali metal compound, an alkaline earth-metal compound, a rare earth metal compound, an alkali metal complex, an alkaline earth-metal complex, a rare earth metal complex, or any combinations thereof may be homogeneously or non-homogeneously dispersed in a matrix including the organic material.

[0318] A thickness of the electron injection layer may be in a range of about 1 Å to about 100 Å, for example, about 3 Å to about 90 Å. When the thickness of the electron injection layer is within the range described above, the electron injection layer may have satisfactory electron injection characteristics without a substantial increase in driving voltage.

[0319] The second electrode **190** may be disposed on the organic layer **150** having such a structure. The second electrode **190** may be a cathode which is an electron injection electrode, and in this regard, a material for forming the second electrode **190** may be selected from metal, an alloy, an electrically conductive compound, and a combination thereof, which have a relatively low work function.

[0320] The second electrode **190** may include at least one selected from lithium (Li), silver (Ag), magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), ITO, and IZO, but exemplary embodiments of the present disclosure are not limited thereto. The second electrode **190** may be a transmissive electrode, a semi-transmissive electrode, or a reflective electrode.

[0321] The second electrode **190** may have a single-layered structure, or a multi-layered structure including two or more layers.

[0322] Referring to FIGS. **2** to **4**, an organic light-emitting device **20** of FIG. **2** includes a first capping layer **210**, a first electrode **110**, an organic layer **150**, and a second electrode **190** which are sequentially stacked in this stated order, an organic light-emitting device **30** of FIG. **3** includes a first electrode **110**, an organic layer **150**, a second electrode **190**, and a second capping layer **220** which are sequentially stacked in this stated order, and an organic light-emitting device **40** of FIG. **4** includes a first capping layer **210**, a first electrode **110**, an organic layer **150**, a second electrode **190**, and a second capping layer **220**.

[0323] Regarding FIGS. **2** to **4**, the first electrode **110**, the organic layer **150**, and the second electrode **190** may be understood by referring to the description presented in connection with FIG. **1**.

[0324] In the organic layer **150** of each of the organic light-emitting devices **20** and **40**, light generated in an emission layer may pass through the first electrode **110**, which is a semi-transmissive electrode or a transmissive electrode, and the first capping layer **210** toward the outside, and in the organic layer **150** of each of the organic light-emitting devices **30** and **40**, light generated in an emission layer may pass through the second electrode **190**, which is a semi-transmissive electrode or a transmissive electrode, and the second capping layer **220** toward the outside.

[0325] The first capping layer **210** and the second capping layer **220** may increase external luminescent efficiency according to the principle of constructive interference.

[0326] The first capping layer **210** and the second capping layer **220** may each independently be an organic capping layer including an organic material, an inorganic capping layer including an inorganic material, or a composite capping layer including an organic material and an inorganic material.

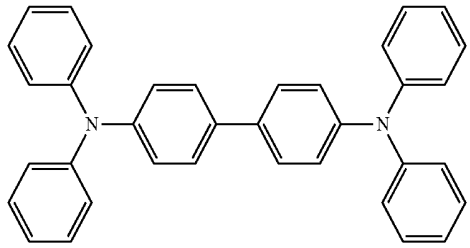
[0327] At least one selected from the first capping layer **210** and the second capping layer **220** may each independently include at least one material selected from carbocyclic compounds, azide-based compounds, amine-based compounds, porphyrine derivatives, phthalocyanine derivatives, a naphthalocyanine derivatives, alkali metal complexes, and alkaline earth-based complexes. The carbocyclic compound, the azide-based compound, and the amine-based compound may be optionally substituted with a substituent containing at least one element selected from O, N, S, Se, Si, F, Cl, Br, and I. In one exemplary embodiment, at least one selected from the first capping layer **210** and the second capping layer **220** may each independently include an amine-based compound.

[0328] In one exemplary embodiment, at least one selected from the first capping layer **210** and the second capping layer **220** may each independently include the compound represented by Formula 201 or the compound represented by Formula 202.

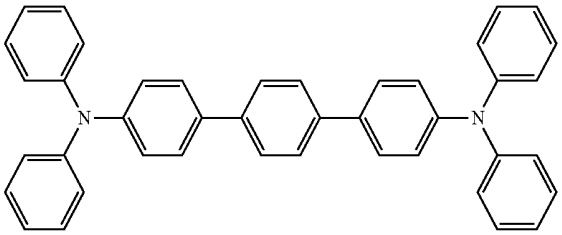
[0329] In one or more exemplary embodiments, at least one selected from the first capping layer **210** and the second capping layer **220** may each independently include a compound selected from Compounds HT28 to HT33 and Com-

pounds CP1 to CP5, but exemplary embodiments of the present disclosure are not limited thereto.

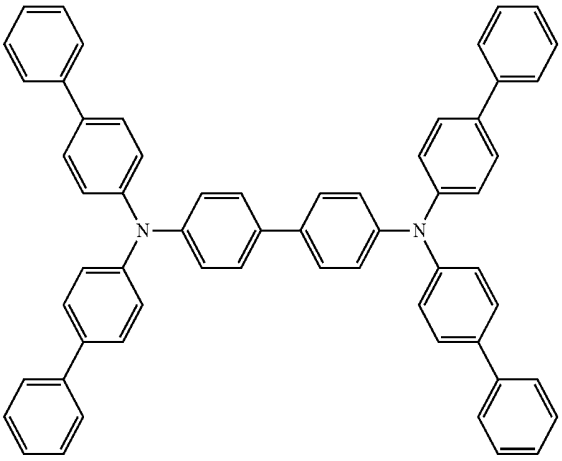
CP1

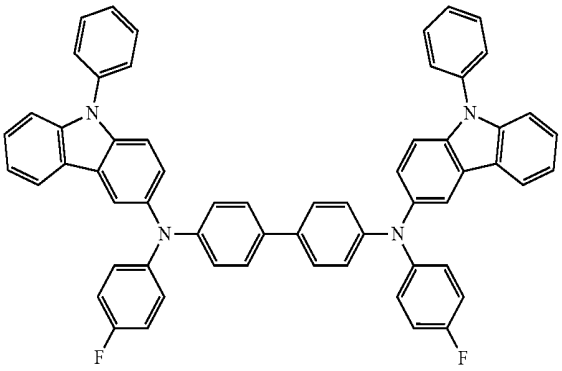


CP2



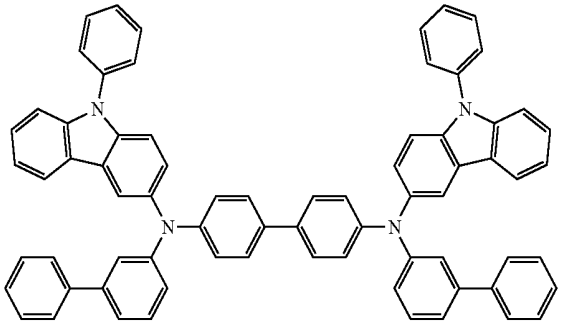
CP3





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CP5



[0330] Hereinbefore, the organic light-emitting device according to an exemplary embodiment has been described in connection with FIGS. **1** to **4**. However, exemplary embodiments of the present disclosure are not limited thereto.

[0331] Layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region may be formed in a certain region by using one or more suitable methods selected from vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, ink-jet printing, laser-printing, and laser-induced thermal imaging.

[0332] When layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region are formed by vacuum deposition, the deposition may be performed at a deposition temperature of about 100° C. to about 500° C., a vacuum degree of about 10^{-8} torr to about 10^{-3} torr, and a deposition speed of about 0.01 Å/sec to about 100 Å/sec by taking into account a material to be included in a layer to be formed, and the structure of a layer to be formed.

[0333] When layers constituting the hole transport region, an emission layer, and layers constituting the electron transport region are formed by spin coating, the spin coating may be performed at a coating speed of about 2,000 rpm to about 5,000 rpm and at a heat treatment temperature of about 80° C. to about 200° C. by taking into account a material to be included in a layer to be formed, and the structure of a layer to be formed.

[0334] The term "C_1-C_{60} alkyl group" as used herein refers to a linear or branched aliphatic saturated hydrocarbon monovalent group having 1 to 60 carbon atoms, and examples thereof include a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a tert-butyl group, a pentyl group, an isoamyl group, and a hexyl group. The term "C_1-C_{60} alkylene group" as used herein refers to a divalent group having the same structure as the C_1-C_{60} alkyl group.

[0335] The term "C_2-C_{60} alkenyl group" as used herein refers to a hydrocarbon group having at least one double bond in the middle or at the terminus of the C_2-C_{60} alkyl group, and examples thereof include an ethenyl group, a propenyl group, and a butenyl group. The term "C_2-C_{60} alkenylene group" as used herein refers to a divalent group having the same structure as the C_2-C_{60} alkenyl group.

[0336] The term "C_2-C_{60} alkynyl group" as used herein refers to a hydrocarbon group having at least one triple bond in the middle or at the terminus of the C_2-C_{60} alkyl group, and examples thereof include an ethynyl group, and a

propynyl group. The term "C_2-C_{60} alkynylene group" as used herein refers to a divalent group having the same structure as the C_2-C_{60} alkynyl group.

[0337] The term "C_1-C_{60} alkoxy group" as used herein refers to a monovalent group represented by —OA_{101} (wherein A_{101} is the C_1-C_{60} alkyl group), and examples thereof include a methoxy group, an ethoxy group, and an isopropyloxy group.

[0338] The term "C_3-C_{10} cycloalkyl group" as used herein refers to a monovalent saturated hydrocarbon monocyclic group having 3 to 10 carbon atoms, and examples thereof include a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, and a cycloheptyl group. The term "C_3-C_{10} cycloalkylene group" as used herein refers to a divalent group having the same structure as the C_3-C_{10} cycloalkyl group.

[0339] The term "C_1-C_{10} heterocycloalkyl group" as used herein refers to a monovalent monocyclic group having at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom and 1 to 10 carbon atoms, and examples thereof include a 1,2,3,4-oxatriazolidinyl group, a tetrahydrofuranyl group, and a tetrahydrothiophenyl group. The term "C_1-C_{10} heterocycloalkylene group" as used herein refers to a divalent group having the same structure as the C_1-C_{10} heterocycloalkyl group.

[0340] The term C_3-C_{10} cycloalkenyl group used herein refers to a monovalent monocyclic group that has 3 to 10 carbon atoms and at least one double bond in the ring thereof and no aromaticity, and examples thereof include a cyclopentenyl group, a cyclohexenyl group, and a cycloheptenyl group. The term "C_3-C_{10} cycloalkenylene group" as used herein refers to a divalent group having the same structure as the C_3-C_{10} cycloalkenyl group.

[0341] The term "C_1-C_{10} heterocycloalkenyl group" as used herein refers to a monovalent monocyclic group that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, 1 to 10 carbon atoms, and at least one double bond in its ring. Non-limiting examples of the C_1-C_{10} heterocycloalkenyl group include a 4,5-dihydro-1,2,3,4-oxatriazolyl group, a 2,3-dihydrofuranyl group, and a 2,3-dihydrothiophenyl group. The term "C_1-C_{10} heterocycloalkenylene group" as used herein refers to a divalent group having the same structure as the C_1-C_{10} heterocycloalkenyl group.

[0342] The term "C_6-C_{60} aryl group" as used herein refers to a monovalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms, and a C_6-C_{60} arylene group used herein refers to a divalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms. Non-limiting examples of the C_6-C_{60} aryl group include a phenyl group, a naphthyl group, an anthracenyl group, a phenanthrenyl group, a pyrenyl group, and a chrysenyl group. When the C_6-C_{60} aryl group and the C_6-C_{60} arylene group each include two or more rings, the rings may be fused to each other.

[0343] The term "C_1-C_{60} heteroaryl group" as used herein refers to a monovalent group having a carbocyclic aromatic system that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, in addition to 1 to 60 carbon atoms. The term "C_1-C_{60} heteroarylene group" as used herein refers to a divalent group having a carbocyclic aromatic system that has at least one heteroatom selected from N, O, Si, P, and S as a ring-forming atom, in addition to 1 to 60 carbon atoms. Non-limiting examples of the C_1-C_{60} heteroaryl group include a pyridinyl group, a pyrimidinyl group, a pyrazinyl group, a pyridazinyl group, a triazinyl group, a quinolinyl group, and an isoquinolinyl group. When the C_1-C_{60} heteroaryl group and the C_1-C_{60} heteroarylene group each include two or more rings, the rings may be condensed with each other.

[0344] The term "C_6-C_{60} aryloxy group" as used herein refers to —OA_{102} (wherein A_{102} is the C_6-C_{60} aryl group), and a C_6-C_{60} arylthio group used herein indicates —SA_{103} (wherein A_{103} is the C_6-C_{60} aryl group).

[0345] The term "monovalent non-aromatic condensed polycyclic group" as used herein refers to a monovalent group (for example, having 8 to 60 carbon atoms) having two or more rings condensed with each other, only carbon atoms as ring-forming atoms, and no aromaticity in its entire molecular structure. A detailed example of the monovalent non-aromatic condensed polycyclic group is a fluorenyl group. The term "divalent non-aromatic condensed polycyclic group" as used herein refers to a divalent group having the same structure as the monovalent non-aromatic condensed polycyclic group.

[0346] The term "monovalent non-aromatic condensed heteropolycyclic group" as used herein refers to a monovalent group (for example, having 1 to 60 carbon atoms) having two or more rings condensed to each other, at least one heteroatom selected from N, O, Si, P, and S, other than carbon atoms, as a ring-forming atom, and no aromaticity in its entire molecular structure. An example of the monovalent non-aromatic condensed heteropolycyclic group is a carbazolyl group. The term "divalent non-aromatic condensed heteropolycyclic group" as used herein refers to a divalent group having the same structure as the monovalent non-aromatic condensed heteropolycyclic group.

[0347] The term "C_5-C_{60} carbocyclic group" as used herein refers to a monocyclic or polycyclic group having 5 to 60 carbon atoms in which a ring-forming atom is a carbon atom only. The C_5-C_{60} carbocyclic group may be an aromatic carbocyclic group or a non-aromatic carbocyclic group. The C_5-C_{60} carbocyclic group may be a ring, such as benzene, a monovalent group, such as a phenyl group, or a divalent group, such as a phenylene group. In one or more exemplary embodiments, depending on the number of substituents connected to the C_5-C_{60} carbocyclic group, the C_5-C_{60} carbocyclic group may be a trivalent group or a quadrivalent group.

[0348] The term "C_1-C_{60} heterocyclic group" as used herein refers to a group having the same structure as the C_5-C_{60} carbocyclic group, except that as a ring-forming atom, at least one heteroatom selected from N, O, Si, P, and S is used in addition to carbon (the number of carbon atoms may be in a range of 1 to 60).

[0349] In the present specification, at least one substituent of the C_5-C_{60} carbocyclic group, the substituted C_1-C_{60} heterocyclic group, the substituted C_3-C_{10} cycloalkylene group, the substituted C_1-C_{10} heterocycloalkylene group, the substituted C_3-C_{10} cycloalkenylene group, the substituted C_1-C_{10} heterocycloalkenylene group, the substituted C_6-C_{60} arylene group, the substituted C_1-C_{60} heteroarylene group, the substituted divalent non-aromatic condensed polycyclic group, the substituted divalent non-aromatic condensed heteropolycyclic group, the substituted C_1-C_{60} alkyl group, the substituted C_2-C_{60} alkenyl group, the substituted C_2-C_{60} alkynyl group, the substituted C_1-C_{60} alkoxy group, the substituted C_3-C_{10} cycloalkyl group, the substituted C_1-C_{10} heterocycloalkyl group, the substituted C_3-C_{10} cycloalkenyl

group, the substituted C_1-C_{10} heterocycloalkenyl group, the substituted C_6-C_{60} aryl group, the substituted C_6-C_{60} aryloxy group, the substituted C_6-C_{60} arylthio group, the substituted C_1-C_{60} heteroaryl group, the substituted monovalent non-aromatic condensed polycyclic group, and the substituted monovalent non-aromatic condensed heteropolycyclic group may be selected from:

[0350] deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

[0351] a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, $—Si(Q_{11})(Q_{12})(Q_{13})$, $—N(Q_{11})(Q_{12})$, $—B(Q_{11})(Q_{12})$, $—C(=O)(Q_{11})$, $—S(=O)_2(Q_{11})$, and $—P(=O)(Q_{11})(Q_{12})$;

[0352] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group;

[0353] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, $—Si(Q_{21})(Q_{22})(Q_{23})$, $—N(Q_{21})(Q_{22})$, $—B(Q_{21})(Q_{22})$, $—C(=O)(Q_{21})$, $—S(=O)_2(Q_{21})$, and $—P(=O)(Q_{21})(Q_{22})$; and

[0354] $—Si(Q_{31})(Q_{32})(Q_{33})$, $—N(Q_{31})(Q_{32})$, $—B(Q_{31})(Q_{32})$, $—C(=O)(Q_{31})$, $—S(=O)_2(Q_{31})$, and $—P(=O)(Q_{31})(Q_{32})$, and

[0355] Q_{11} to Q_{13}, Q_{21} to Q_{23}, and Q_{31} to Q_{33} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

[0356] The term "Ph" used herein refers to a phenyl group, the term "Me" used herein refers to a methyl group, the term "Et" used herein refers to an ethyl group, the term "ter-Bu" or "Bu^t" used herein refers to a tert-butyl group, and the term "OMe" used herein refers to a methoxy group.

[0357] The term "biphenyl group" as used herein refers to "a phenyl group substituted with a phenyl group." In other words, the "biphenyl group" is a substituted phenyl group having a C_6-C_{60} aryl group as a substituent.

[0358] The term "terphenyl group" as used herein refers to "a phenyl group substituted with a biphenyl group." In other words, the "terphenyl group" is a phenyl group having, as a substituent, a C_6-C_{60} aryl group substituted with a C_6-C_{60} aryl group.

[0359] * and *' as used herein, unless defined otherwise, each refer to a binding site to a neighboring atom in a corresponding formula.

[0360] Another aspect provides a method of manufacturing an organic light-emitting device, including forming a hole transport region on a first electrode,

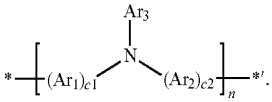
[0361] wherein the forming of the hole transport region include a solution process using a composition, and the composition includes:

[0362] the azide-based compound described above,

[0363] a high-molecular compound represented by Formula 2; and

[0364] a solvent:

<Formula 2>



[0365] In Formula 2,

[0366] Ar_1 to Ar_3 may each independently be a substituted or unsubstituted C_3-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

[0367] c1 and c2 may each independently be an integer from 1 to 3,

[0368] n may be an integer from 70 to 400,

[0369] at least one substituent of the substituted C_3-C_{60} carbocyclic group and the substituted C_1-C_{60} heterocyclic group may be selected from:

[0370] deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

[0371] a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a

monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{11})(Q_{12})(Q_{13})$, —$N(Q_{11})(Q_{12})$, —$B(Q_{11})(Q_{12})$, —$C(=O)(Q_{11})$, —$S(=O)_2(Q_{11})$, and —$P(=O)(Q_{11})(Q_{12})$;

[0372] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

[0373] a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{21})(Q_{22})(Q_{23})$, —$N(Q_{21})(Q_{22})$, —$B(Q_{21})(Q_{22})$, —$C(=O)(Q_{21})$, —$S(=O)_2(Q_{21})$, and —$P(=O)(Q_{21})(Q_{22})$; and

[0374] —$Si(Q_{31})(Q_{32})(Q_{33})$, —$N(Q_{31})(Q_{32})$, —$B(Q_{31})(Q_{32})$, —$C(=O)(Q_{31})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$, and

[0375] Q_{11} to Q_{13}, Q_{21} to Q_{23}, and Q_{31} to Q_{33} may each independently be selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

[0376] In the method of manufacturing the organic light-emitting device, the description of the azide-based compound, the high-molecular compound, and the solvent may be the same as described above.

[0377] The solution process may be performed by spin coating, slot coating, dip coating, bar coating, roll coating, Gravure coating, micro-Gravure coating, wire coating, spray coating, ink-jet printing, nozzle printing, screen printing, flexo printing, offset printing, or casting.

[0378] In one exemplary embodiment, the forming of the hole transport region may further include: performing heat curing or photocuring on the azide-based compound and the high-molecular compound; or removing the solvent, and

[0379] the removing of the solvent may be performed in a temperature range of about 160° C. to about 280° C.

[0380] In one exemplary embodiment, the method of manufacturing the organic light-emitting device may further include forming an emission layer on the hole transport region, and

[0381] the forming of the emission layer may include a solution process using a second composition, and the second composition may include a host material, a dopant material, and a second solvent.

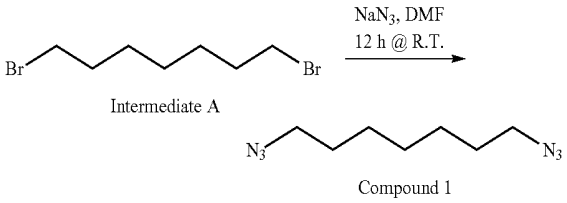
[0382] The second solvent in the second composition may be the same as described in connection with the solvent, and the host material and the dopant may be the same as described above.

[0383] Hereinafter, a compound according to exemplary embodiments and an organic light-emitting device according to exemplary embodiments will be described in detail with reference to Synthesis Examples and Examples. The wording "B was used instead of A" used in describing Synthesis Examples refers to that an identical molar equivalent of B was used in place of A.

EXAMPLES

Synthesis Example 1: Synthesis of Compound 1

[0384]

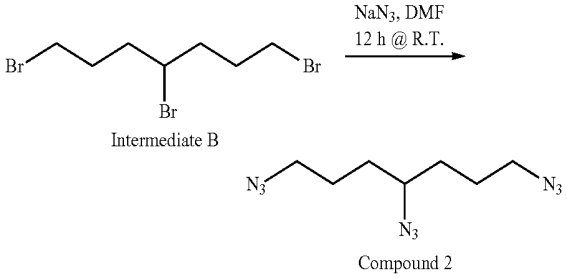


[0385] Intermediate A (1.0 g, 3.8 mmol) and sodium azide (0.6 g, 2.4 eq.) were added to DMF (20 ml) in a nitrogen atmosphere and stirred at room temperature for 24 hours. After the reaction was completed, a mixture obtained therefrom passed through a pad of a silica gel and washed with toluene. A solvent was removed from a solution obtained therefrom, and recrystallization and silica gel chromatography were performed thereon to obtain Compound 1 (0.66 g, yield of 96%).

[0386] MS (MALDI-TOF) m/z: 182 [M]+.

Synthesis Example 2: Synthesis of Compound 2

[0387]

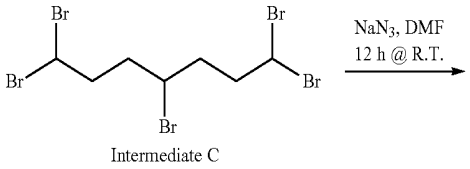


[0388] Compound 2 (0.63 g, yield of 95%) was synthesized in the same manner as in Synthesis of Compound 1, except that Intermediate B was used instead of Intermediate A.

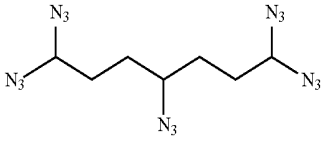
[0389] MS (MALDI-TOF) m/z: 223 [M]+.

Synthesis Example 3: Synthesis of Compound 3

[0390]



Intermediate C



Compound 3

[0391] Compound 3 (0.56 g, yield of 91%) was synthesized in the same manner as in Synthesis of Compound 1, except that Intermediate C was used instead of Intermediate A.

[0392] MS (MALDI-TOF) m/z: 305 [M]+.

Ink Preparation Example 1

[0393] High-molecular Compound 101 and Compound 1 as a low-molecular material were mixed at a weight ratio of 9:1, and anisole was used as a solvent to prepare Ink 1 having a concentration of 1.5%.

Ink Preparation Example 2

[0394] Ink 2 was prepared in the same manner as in Ink Preparation Example 1, except that Compound 2 was used instead of Compound 1.

Ink Preparation Example 3

[0395] Ink 3 was prepared in the same manner as in Ink Preparation Example 1, except that Compound 3 was used instead of Compound 1.

Ink Preparation Example 4

[0396] Ink 4 was prepared in the same manner as in Ink Preparation Example 1, except that High-molecular 102 was used instead of High-molecular Compound 101.

Ink Preparation Example 5

[0397] Ink 5 was prepared in the same manner as in Ink Preparation Example 4, except that Compound 2 was used instead of Compound 1.

Ink Preparation Example 6

[0398] Ink 6 was prepared in the same manner as in Ink Preparation Example 4, except that Compound 3 was used instead of Compound 1.

Ink Preparation Example 7

[0399] Ink 7 was prepared in the same manner as in Ink Preparation Example 1, except that High-molecular Compound 103 was used instead of High-molecular Compound 101.

Ink Preparation Example 8

[0400] Ink 8 was prepared in the same manner as in Ink Preparation Example 7, except that Compound 2 was used instead of Compound 1.

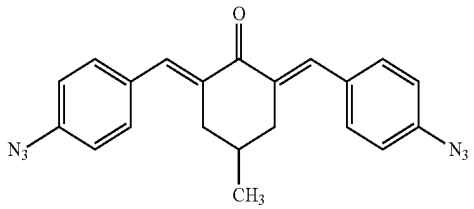
Ink Preparation Example 9

[0401] Ink 9 was prepared in the same manner as in Ink Preparation Example 7, except that Compound 3 was used instead of Compound 1.

Comparative Preparation Example 1

[0402] Comparative Ink 1 was prepared in the same manner as in Ink Preparation Example 1, except that Compound A was used instead of Compound 1.

<Compound A>



Comparative Preparation Example 2

[0403] Comparative Ink 2 was prepared in the same manner as in Ink Preparation Example 4, except that Compound A was used instead of Compound 1.

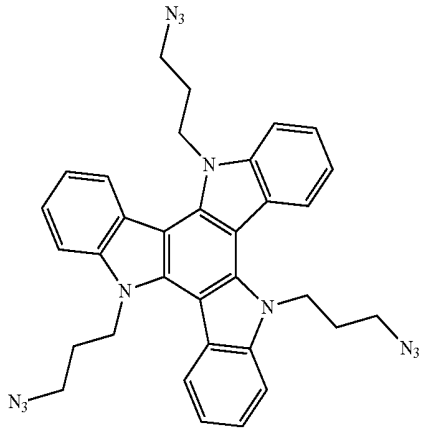
Comparative Preparation Example 3

[0404] Comparative Ink 3 was prepared in the same manner as in Ink Preparation Example 7, except that Compound A was used instead of Compound 1.

Comparative Preparation Example 4

[0405] Comparative Ink 4 was prepared in the same manner as in Ink Preparation Example 1, except that Compound B was used instead of Compound 1.

<Compound B>



Comparative Preparation Example 5

[0406] Comparative Ink 5 was prepared in the same manner as in Ink Preparation Example 4, except that Compound B was used instead of Compound 1.

Comparative Preparation Example 6

[0407] Comparative Ink 6 was prepared in the same manner as in Ink Preparation Example 7, except that Compound B was used instead of Compound 1.

Evaluation Example 1

[0408] Single films having a thickness of 400 Å were manufactured by using inks manufactured according to Ink Preparation Examples 1 to 9 and Comparative Preparation Examples 1 to 6 and thermally treated at a temperature of 200° C. for 30 minutes, and UV spectrums of the single films were measured.

[0409] 50 μl of methyl benzoate was dropped to the upper portion of each single film and left alone for 30 minutes. A solvent was absorbed by using a wiper, each single film was left alone at a temperature of 100° C. for 1 minute, and the UV spectrum of each single film was measured.

[0410] A film remaining ratio calculated as below with respect to each single film is shown in Table 1.

[0411] Film remaining ratio=(UV measurement area after dropping solvent (methyl benzoate) (solvent processing) and leaving alone for 30 minutes)/(UV measurement area before solvent processing)

TABLE 1

Ink name	High-molecular compound	Low-molecular compound	Film remaining ratio (%)
Ink 1	Compound 101	Compound 1	100
Ink 2	Compound 101	Compound 2	100
Ink 3	Compound 101	Compound 3	100
Ink 4	Compound 102	Compound 1	100
Ink 5	Compound 102	Compound 2	100
Ink 6	Compound 102	Compound 3	100
Ink 7	Compound 103	Compound 1	100
Ink 8	Compound 103	Compound 2	100
Ink 9	Compound 103	Compound 3	100
Comparative Ink 1	Compound 101	Compound A	20
Comparative Ink 2	Compound 102	Compound A	10
Comparative Ink 3	Compound 103	Compound A	20
Comparative Ink 4	Compound 101	Compound B	30
Comparative Ink 5	Compound 102	Compound B	35
Comparative Ink 6	Compound 103	Compound B	35

Example 1

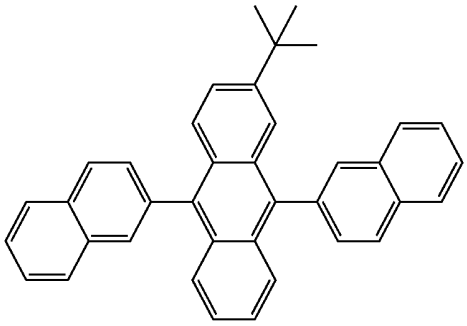
[0412] As an anode, a Corning 15 Ω/cm^2 (120 nm) ITO glass substrate was cut to a size of 50 mm×50 mm×0.7 mm, sonicated with isopropyl alcohol and pure water each for 5 minutes, and then cleaned by exposure to ultraviolet rays and ozone for 30 minutes.

[0413] PEDOT-PSS (AI4083) (available from Bayer) was coated on the ITO glass substrate and thermally treated at a temperature of 150° C. for 30 minutes to form a hole injection layer having a thickness of 500 Å. Ink 1 was spin-coated on the hole injection layer, dried at a temperature of 100° C. for 10 minutes, and then thermally cross-linked at a temperature of 200° C. for 30 minutes to form a hole transport layer having a thickness of 700 Å.

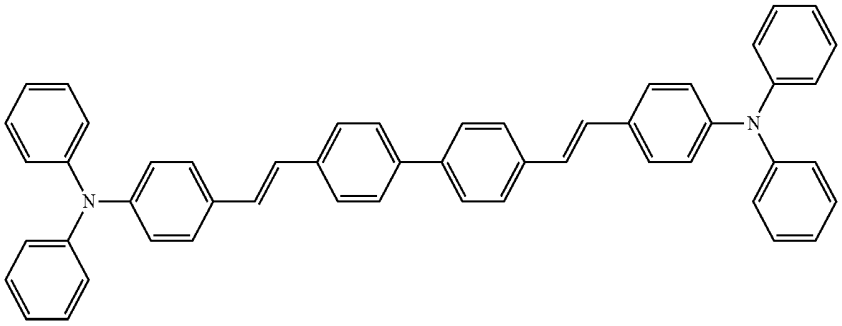
[0414] Then, a solution in which host Compound A and dopant Compound B (host ratio of 5%) were dissolved in xylene solution was spin-coated on the hole transport layer and dried at a temperature of 100° C. for 10 minutes to for an emission layer having a thickness of 350 Å.

[0415] Then, Compound C and 8-hydroxyquinolinolato-lithium (LiQ) were vacuum-deposited on the emission layer at a ratio of 5:5 to form an electron transport layer having a thickness of 200 Å. LiQ having a thickness of 10 Å (electron injection layer) and Al having a thickness of 2,000 Å (cathode) were sequentially vacuum-deposited on the electron transport layer, thereby completing the manufacture of an organic light-emitting device.

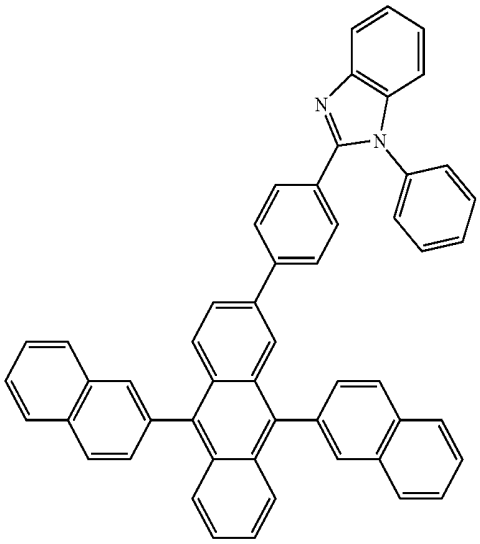
[Compound A]



[Compound B]



[Compound C]



Examples 2 to 9 and Comparative Examples 1 to 6

[0416] Organic light-emitting devices were manufactured in the same manner as in Example 1, except that Inks 2 to 9 and Comparative Inks 1 to 6 were each used instead of Ink 1 in forming a hole transport layer. In Table 2, the lifespan (T90) indicates an amount of time (hr) that lapsed when luminance was 90% of initial luminance (100%).

TABLE 2

	Driving voltage (@ 700 nit)	Current efficiency (cd/A)	Lifespan (T90)(hr)
Example 1	7.1	5.2	48
Example 2	7.3	5.3	47
Example 3	7.5	5.3	47

TABLE 2-continued

	Driving voltage (@ 700 nit)	Current efficiency (cd/A)	Lifespan (T90)(hr)
Example 4	7.2	5.5	41
Example 5	7.2	5.4	42
Example 6	7.3	5.5	42
Example 7	7.1	5.4	51
Example 8	7.3	5.4	50
Example 9	7.3	5.4	51
Comparative Example 1	11	2.2	8
Comparative Example 2	10	3.0	12
Comparative Example 3	12	2.6	10
Comparative Example 4	10	2.5	7
Comparative Example 5	10	3.0	13
Comparative Example 6	9	1.8	11

[0417] Referring to Table 2, it is confirmed that the organic light-emitting devices of Examples 1 to 9 have a low driving voltage and high efficiency, as compared with those of the organic light-emitting devices of Comparative Examples 1 to 6.

[0418] An organic light-emitting device including the azide-based compound may have a low driving voltage and high efficiency.

Although certain exemplary embodiments and implementations have been described herein, other embodiments and modifications will be apparent from this description. Accordingly, the inventive concepts are not limited to such embodiments, but rather to the broader scope of the appended claims and various obvious modifications and equivalent arrangements as would be apparent to a person of ordinary skill in the art.

1. What is claimed is:

An organic light-emitting device comprising:

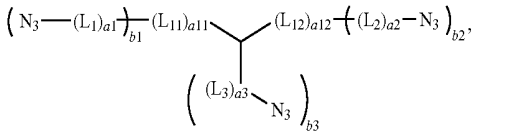
a first electrode;

a second electrode facing the first electrode;

an organic layer disposed between the first electrode and the second electrode and comprising an emission layer; and

an azide-based compound represented by Formula 1:

<Formula 1>



wherein, in Formula 1,

each of L_1, L_2, and L_3 and L_{11} to L_{12} is independently a single bond or a substituted or unsubstituted C_1-C_{10} alkylene group,

each of a1, a2, and a3 and a11 to a12 is independently an integer from 1 to 5, wherein, when a1 is two or more, two or more L_1(s) are identical to or different from each other, when a2 is two or more, two or more L_2(s) are identical to or different from each other, when a3 is two or more, two or more L_3(s) are identical to or different from each other, when a11 is two or more, two or more L_{11}(s) are identical to or different from each other, and when a12 is two or more, two or more L_{12}(s) are identical to or different from each other,

each of b1 and b2 is independently an integer of 1 or 2,

b3 is an integer of 0 or 1,

when b3 is 0, *-$((L_3)_{a3}$-$N_3)_{b3}$ is hydrogen,

when b1 is two or more, two or more *-$((L_1)_{a1}$-$N_3)$(s) are identical to or different from each other, and when b2 is two or more, two or more *-$((L_2)_{a2}$-$N_3)$(s) are identical to or different from each other,

* indicates a binding site to a neighboring atom, and

at least one substituent of the substituted C_1-C_{10} alkylene group is selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{10} alkyl group, a C_2-C_{10} alkenyl group, a C_2-C_{10} alkynyl group, and a C_1-C_{10} alkoxy group.

2. The organic light-emitting device of claim **1**, wherein

the first electrode is an anode,

the second electrode is a cathode,

the organic layer comprises at least one of the azide-based compound represented by Formula 1,

the organic layer further comprises a hole transport region between the first electrode and the emission layer and an electron transport region between the emission layer and the second electrode,

the hole transport region comprises a hole injection layer, a hole transport layer, an emission auxiliary layer, an electron blocking layer, or any combination thereof, and

the electron transport region comprises a hole blocking layer, an electron transport layer, an electron injection layer, or any combination thereof.

3. The organic light-emitting device of claim **2**, wherein

the hole transport region comprises the at least one of the azide-based compound.

4. The organic light-emitting device of claim **3**, wherein

the hole transport region further comprises a polymer having a molecular weight of about 5,000 g/mol or greater.

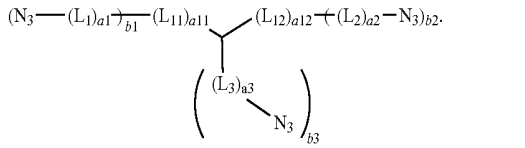
5. The organic light-emitting device of claim **1**, wherein

the emission layer comprises a host material and a dopant material, and

the dopant material comprises a phosphorescent dopant or a fluorescent dopant.

6. An azide-based compound represented by Formula 1:

<Formula 1>



wherein, in Formula 1,

each of L_1, L_2, and L_3 and L_{11} to L_{12} is independently a single bond or a substituted or unsubstituted C_1-C_{10} alkylene group,

each of a1, a2, and a3 and a11 to a12 is independently an integer from 1 to 5, wherein, when a1 is two or more, two or more L_1(s) are identical to or different from each other, when a2 is two or more, two or more L_2(s) are identical to or different from each other, when a3 is two or more, two or more L_3(s) are identical to or different from each other, when a11 is two or more, two or more L_{11}(s) are identical to or different from each other, and when a12 is two or more, two or more L_{12}(s) are identical to or different from each other,

each of b1 and b2 is independently an integer of 1 or 2,

b3 is an integer of 0 or 1,

when b3 is 0, *-$((L_3)_{a3}$-$N_3)_{b3}$ is hydrogen,

when b1 is two or more, two or more *-$((L_1)_{a1}$—$N_3)$(s) are identical to or different from each other, and when b2 is two or more, two or more *-$((L_2)_{a2}$-$N_3)$(s) are identical to or different from each other,

* indicates a binding site to a neighboring atom, and

at least one substituent of the substituted C_1-C_{10} alkylene group is selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group,

a C_1-C_{10} alkyl group, a C_2-C_{10} alkenyl group, a C_2-C_{10} alkynyl group, and a C_1-C_{10} alkoxy group.

7. The azide-based compound of claim **6**, wherein each of L_1, L_2, and L_3 is independently a single bond.

8. The azide-based compound of claim **6**, wherein each of L_{11} and L_{12} is independently selected from:

a single bond, a methylene group, an ethylene group, a propylene group, a butylene group, and a pentylene group; and

a methylene group, an ethylene group, a propylene group, a butylene group, and a pentylene group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, and a C_1-C_{10} alkyl group.

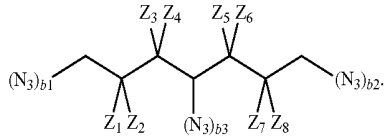
9. The azide-based compound of claim **6**, wherein *-$(L_{11})_{a11}$-*' and *-$(L_{12})_{a12}$-*' are identical to each other.

10. The azide-based compound of claim **6**, wherein the azide-based compound has a molecular weight of about 100 g/mol to about 2,000 g/mol.

11. The azide-based compound of claim **6**, wherein a sum of b1, b2, and b3 is 2, 3, or 4.

12. The azide-based compound of claim **6**, wherein the azide-based compound is represented by Formula 1-1:

<Formula 1-1>



wherein, in Formula 1-1,

each of b1 and b2 is independently an integer of 1 or 2,

b3 is an integer of 0 or 1,

when b3 is 0, *-$((L_3)_{a3}$-$N_3)_{b3}$ is hydrogen,

when b1 is two or more, two or more *-$((L_1)_{a1}$-$N_3)$(s) are identical to or different from each other, and when b2 is two or more, two or more *-$((L_2)_{a2}$-$N_3)$(s) are identical to or different from each other,

* indicates a binding site to a neighboring atom,

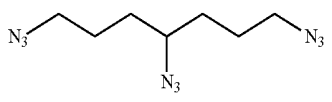
each of Z_1, Z_2, Z_3, Z_4, Z_5, Z_6, Z_7, and Z_8 is independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{10} alkyl group, a C_2-C_{10} alkenyl group, a C_2-C_{10} alkynyl group, and a C_1-C_{10} alkoxy group.

13. The azide-based compound of claim **6**, wherein the azide-based compound is selected from Compounds 1, 2, and 3:

1

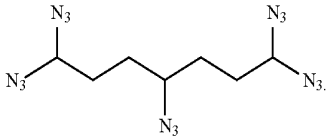


2



-continued

3



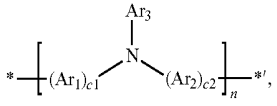
14. A composition comprising:

the azide-based compound of claim **6**;

a polymeric compound represented by Formula 2; and

a solvent:

<Formula 2>



wherein, in Formula 2,

each of Ar_1, Ar_2, and Ar_3 is independently a substituted or unsubstituted C_3-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

to each of c1 and c2 is independently an integer from 1 to 3,

n is an integer from 70 to 400,

at least one substituent of the substituted C_3-C_{60} carbocyclic group and the substituted C_1-C_{60} heterocyclic group is selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{11})(Q_{12})(Q_{13})$, —$N(Q_{11})(Q_{12})$, —$B(Q_{11})(Q_{12})$, —$C(=O)(Q_{11})$, —$S(=O)_2(Q_{11})$, and —$P(=O)(Q_{11})(Q_{12})$;

a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at

least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, —$Si(Q_{21})(Q_{22})(Q_{23})$, —$N(Q_{21})(Q_{22})$, —$B(Q_{21})(Q_{22})$, —$C(=O)(Q_{21})$, —$S(=O)_2(Q_{21})$, and —$P(=O)(Q_{21})(Q_{22})$; and

—$Si(Q_{31})(Q_{32})(Q_{33})$, —$N(Q_{31})(Q_{32})$, —$B(Q_{31})(Q_{32})$, —$C(=O)(Q_{31})$, —$S(=O)_2(Q_{31})$, and —$P(=O)(Q_{31})(Q_{32})$, and

Q_{11} to Q_{13}, Q_{21} to Q_{23}, and Q_{31} to Q_{33} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

15. The composition of claim **14**, wherein

Ar_1 to Ar_3 are each independently selected from:

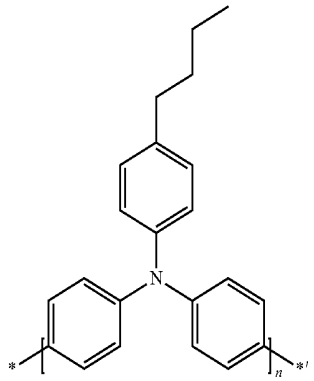
a benzene group, a naphthalene group, a fluorene group, a phenalene group, a phenanthrene group, an anthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an isobenzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazole group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group; and

a benzene group, a naphthalene group, a fluorene group, a phenalene group, a phenanthrene group, an anthracene group, a dibenzofuran group, a dibenzothiophene group, a carbazole group, an imidazole group, a pyrazole group, a thiazole group, an isothiazole group, an oxazole group, an isoxazole group, a pyridine group, a pyrazine group, a pyrimidine group, a pyridazine group, an indazole group, a purine group, a quinoline group, an isoquinoline group, a benzoquinoline group, a phthalazine group, a naphthyridine group, a quinoxaline group, a quinazoline group, a cinnoline group, a phenanthridine group, an acridine group, a phenanthroline group, a phenazine group, a benzimidazole group, an isobenzothiazole group, a benzoxazole group, an isobenzoxazole group, a triazole group, a tetrazole group, an oxadiazole group, a triazine group, a thiadiazole group, an imidazopyridine group, an imidazopyrimidine group, and an azacarbazole group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{20} alkyl group, a C_1-C_{20} alkoxy group, a phenyl group, a biphenyl group, a terphenyl group, and a naphthyl group.

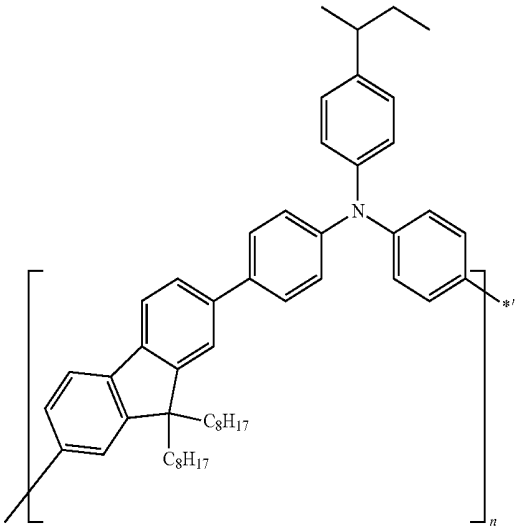
16. The composition of claim **14**, wherein

the polymeric compound represented by Formula 2 is selected from Compounds 101, 102, and 103:

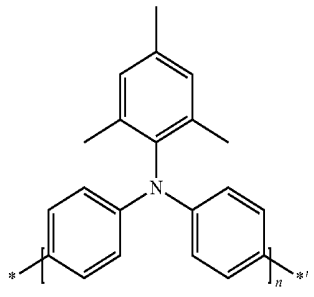
101



102



103



17. The composition of claim **14**, wherein

the polymeric compound has a molecular weight of about 5,000 g/mol or greater, and

the azide-based compound has a molecular weight of 2,000 g/mol or less.

18. A method of manufacturing an organic light-emitting device, the method comprising:

forming a hole transport region on a first electrode,

wherein the forming of the hole transport region comprises a solution process using a composition, and

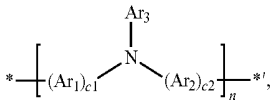
the composition comprises:

the azide-based compound of claim **6**;

a polymeric compound represented by Formula 2; and

a solvent:

<Formula 2>



wherein, in Formula 2,

each of Ar_1, Ar_2, and Ar_3 is independently a substituted or unsubstituted C_3-C_{60} carbocyclic group or a substituted or unsubstituted C_1-C_{60} heterocyclic group,

each of c1 and c2 is an integer from 1, 2, or 3,

n is an integer from 70 to 400,

at least one substituent of the substituted C_3-C_{60} carbocyclic group and the substituted C_1-C_{60} heterocyclic group is selected from:

deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group;

a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, and a C_1-C_{60} alkoxy group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, $—Si(Q_{11})(Q_{12})(Q_{13})$, $—N(Q_{11})(Q_{12})$, $—B(Q_{11})(Q_{12})$, $—C(=O)(Q_{11})$, $—S(=O)_2(Q_{11})$, and $—P(=O)(Q_{11})(Q_{12})$;

a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group;

a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, and a monovalent non-aromatic condensed heteropolycyclic group, each substituted with at least one selected from deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_6-C_{60} aryloxy group, a C_6-C_{60} arylthio group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, $—Si(Q_{21})(Q_{22})(Q_{23})$, $—N(Q_{21})(Q_{22})$, $—B(Q_{21})(Q_{22})$, $—C(=O)(Q_{21})$, $—S(=O)_2(Q_{21})$, and $—P(=O)(Q_{21})(Q_{22})$; and

$—Si(Q_{31})(Q_{32})(Q_{33})$, $—N(Q_{31})(Q_{32})$, $—B(Q_{31})(Q_{32})$, $—C(=O)(Q_{31})$, $—S(=O)_2(Q_{31})$, and $—P(=O)(Q_{31})(Q_{32})$, and

Q_{11} to Q_{13}, Q_{21} to Q_{23}, and Q_{31} to Q_{33} are each independently selected from hydrogen, deuterium, —F, —Cl, —Br, —I, a hydroxyl group, a cyano group, a nitro group, an amidino group, a hydrazino group, a hydrazono group, a C_1-C_{60} alkyl group, a C_2-C_{60} alkenyl group, a C_2-C_{60} alkynyl group, a C_1-C_{60} alkoxy group, a C_3-C_{10} cycloalkyl group, a C_1-C_{10} heterocycloalkyl group, a C_3-C_{10} cycloalkenyl group, a C_1-C_{10} heterocycloalkenyl group, a C_6-C_{60} aryl group, a C_1-C_{60} heteroaryl group, a monovalent non-aromatic condensed polycyclic group, a monovalent non-aromatic condensed heteropolycyclic group, a biphenyl group, and a terphenyl group.

19. The method of claim **18**, wherein

the forming of the hole transport region further comprises:

performing heat curing or photocuring on the azide-based compound and the polymeric compound; or

removing the solvent,

wherein the removing of the solvent is performed in a temperature range of about 160° C. to about 280° C.

20. The method of claim **18**, further comprising forming an emission layer on the hole transport region,

wherein the forming of the emission layer comprises a solution process using a second composition, and

the second composition comprises a host material, a dopant material, and a second solvent.

* * * * *

专利名称(译)	叠氮化物基化合物，包括该叠氮化物基化合物的有机发光器件以及制造该有机发光器件的方法		
公开(公告)号	US20200203612A1	公开(公告)日	2020-06-25
申请号	US16/599212	申请日	2019-10-11
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO.，LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO.，LTD.		
[标]发明人	PARK JUNWOO KIM DUKKI KIM JAEYUN SHIN DONGWOO HA JAEKOOK		
发明人	PARK, JUNWOO KIM, DUKKI KIM, JAEYUN SHIN, DONGWOO HA, JAEKOOK		
IPC分类号	H01L51/00		
CPC分类号	H01L51/0034 H01L51/0059 H01L51/0053 H01L51/5072 H01L51/5206 H01L51/0058 H01L51/0087 H01L51/0073 H01L51/5056 H01L51/5221 H01L51/0069 H01L51/0072 H01L51/0074 H01L51/0067		
优先权	1020180167894 2018-12-21 KR		
外部链接	Espacenet USPTO		

摘要(译)

提供一种叠氮化物类化合物，包括该叠氮化物类化合物的有机发光器件以及该有机发光器件的制造方法。



